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Vienna Convention
MONTREAL PROTOCOL



**Multilateral
Fund**
for the
Implementation of
the Montreal Protocol



SUSTAINABLE COOLING FORUM

8-10 April 2026 | Vienna, Austria





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COOLING
FORUM



Opening session

Opening session



Mr. Ciyong Zou

Deputy Director General
Managing Director
UNIDO



Mr. Gerd Müller

Director General
UNIDO



H.E. Mr. Aiman A. Suleiman

Ministry of Environment
Jordan



H.E. Mr. Balarabe Abbas Lawal

Ministry of Environment
Nigeria



Ms. Megumi Seki

Executive Secretary
Ozone Secretariat



Ms. Tina Birmpili

Chief Officer
Multilateral Fund



Ms. Yosr Allouche

Director General
**International Institute
of Refrigeration**



Speakers' biographies



Agenda



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Photo session



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Vienna Convention
MONTREAL PROTOCOL



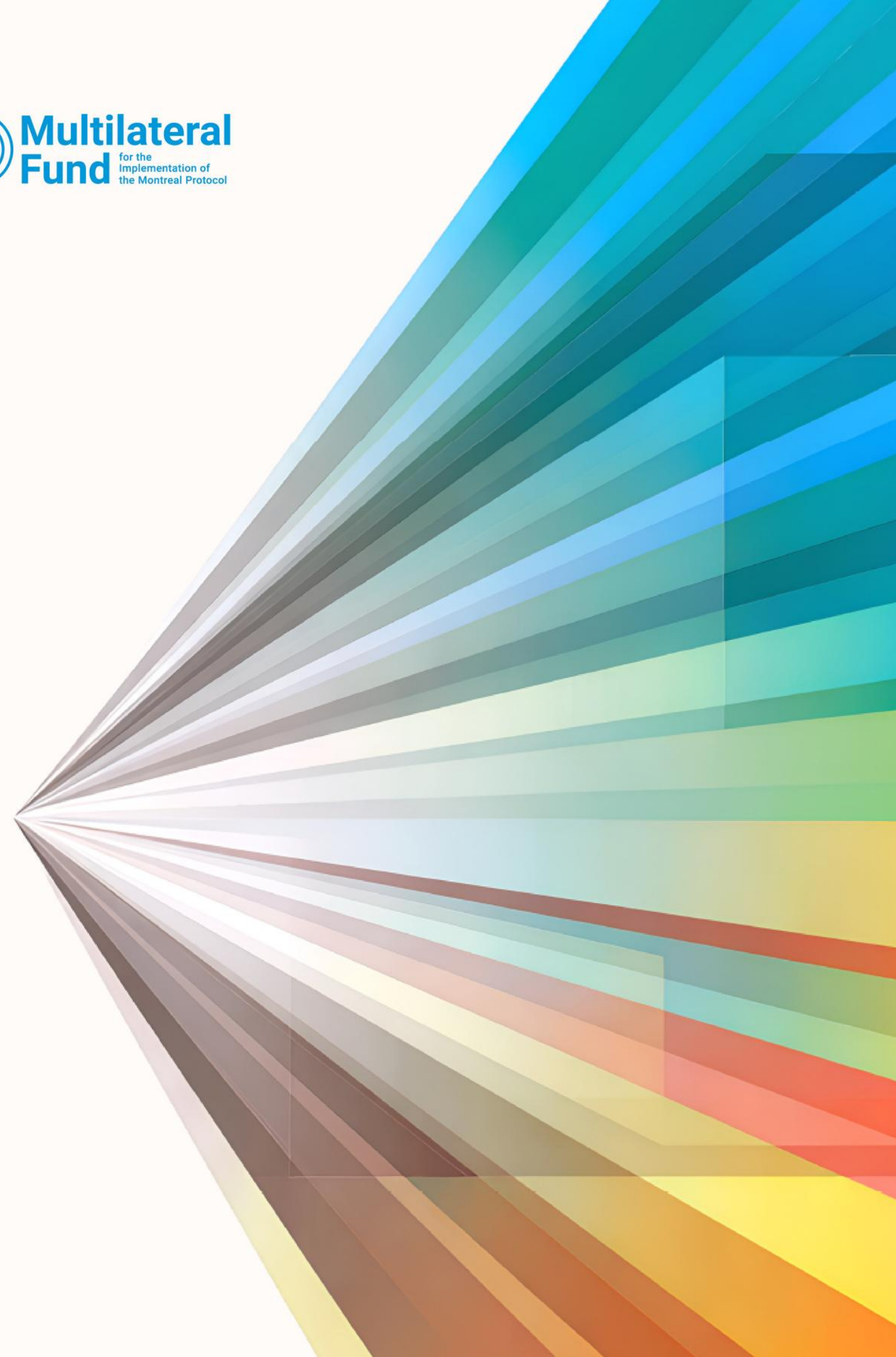
**Multilateral
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the Montreal Protocol



SUSTAINABLE COOLING FORUM

Rising to the Global Challenge

8-10 April 2026 | Vienna, Austria





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Introduction to the Forum

Introduction to the Sustainable Cooling Forum



Mr. Alois Mhlanga

Climate Innovation and
Montreal Protocol Division

UNIDO



Mr. Michael Eisinger

Climate Team

European Space Agency



Ms. Radhika Khosla

Associate Professor

Oxford University



Mr. Steffen Lohrey

Researcher

**International Institute for Applied
Systems Analysis**

Scene-setting video



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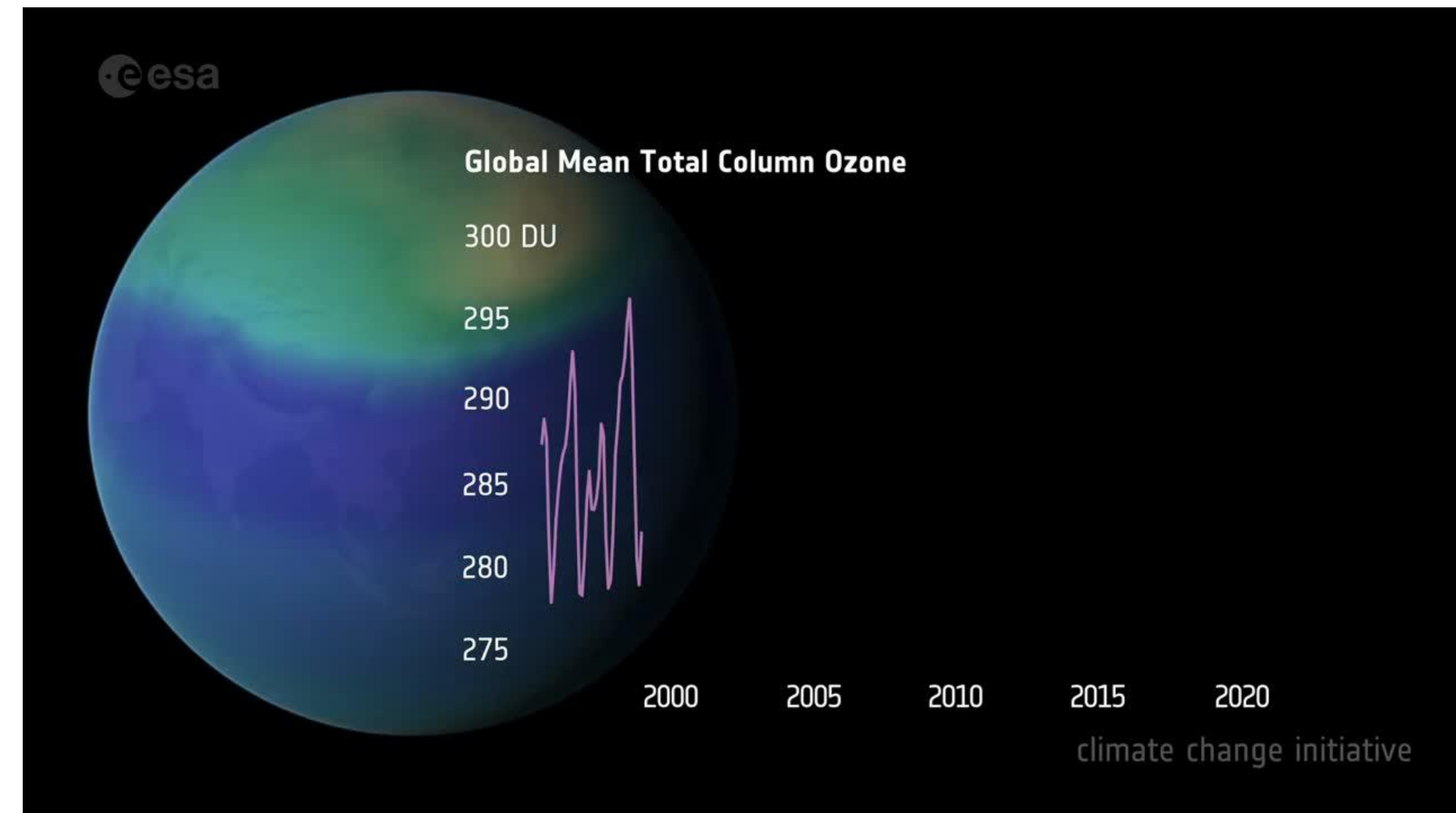
**Tribute to global and national efforts:
Ozone recovery and climate co-benefits**



→ THE EUROPEAN SPACE AGENCY

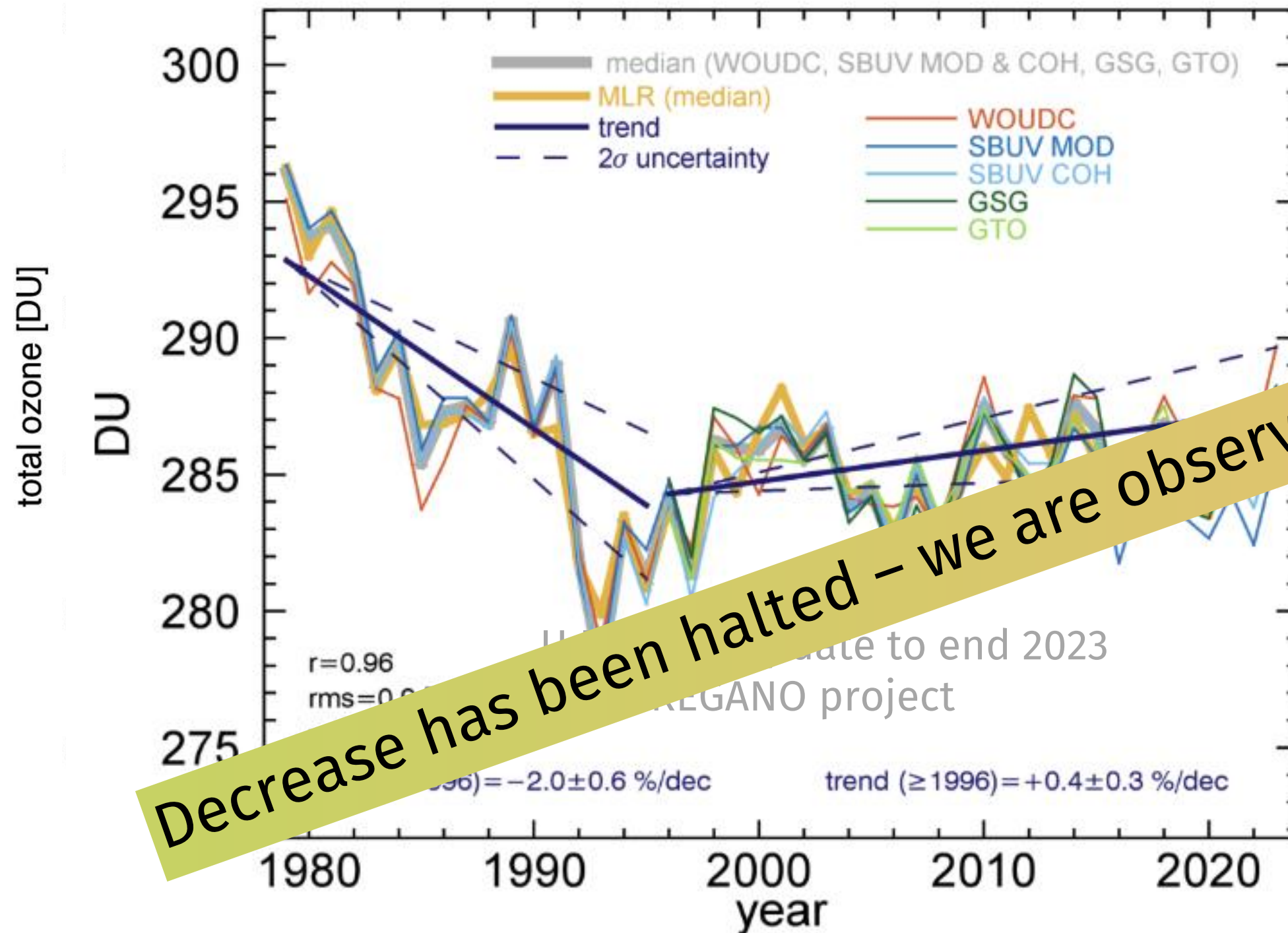
The power of space-based observations: Making the invisible visible

- ★ European Space Agency (ESA) sensors (GOME, SCIAMACHY, GOME-2 A/B/C, Sentinels 5p/5/4, ...) monitor global ozone continuously since 1996 – typically using the UV spectral range
- ★ The ESA Climate Space Initiative (CCI) generates long-term, high-quality, validated datasets of 28 Essential Climate Variables (ECVs), including ozone and greenhouse gases
- ★ Prototype datasets, processing systems and algorithms developed by the ESA CCI have been transferred to operational service providers (EUMETSAT & Copernicus Climate Change Service) to support decision-making and inform and underpin policy action

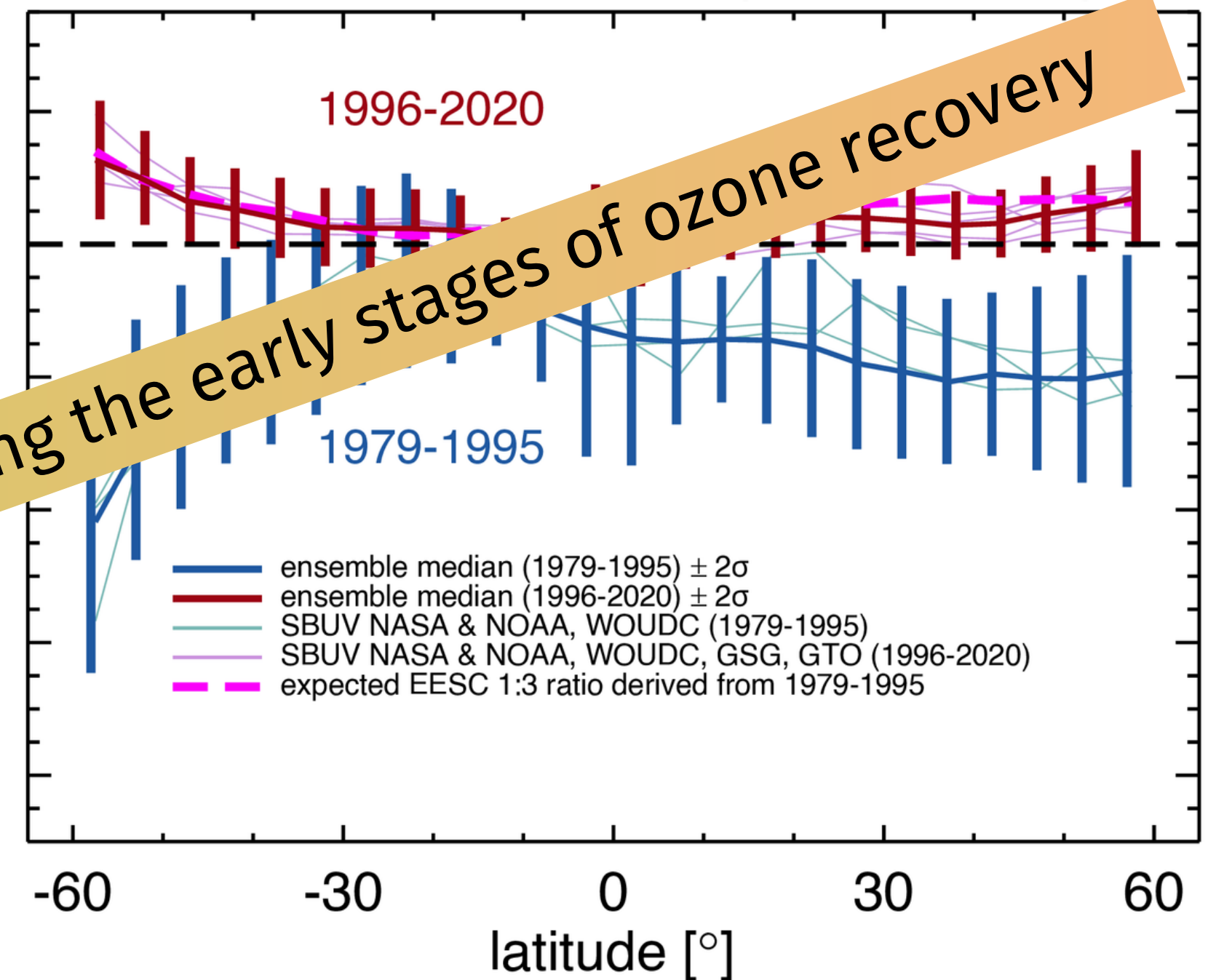


Observed ozone trends 1: The big picture – Total ozone annual means

JAN-DEC total ozone 60°S-60°N



total ozone trends (1979-2020)

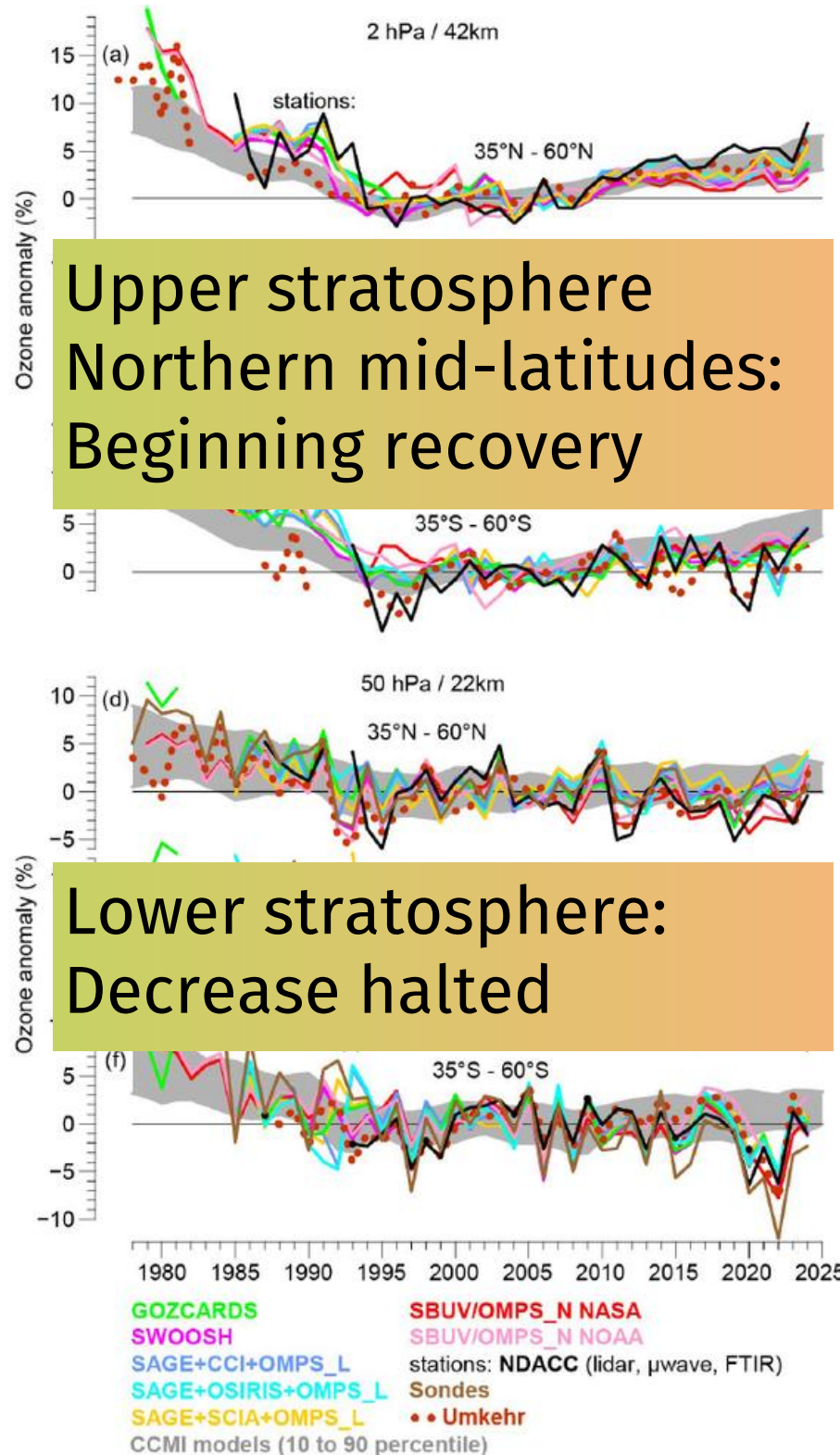


is,

to focus on trends attributable to ODS

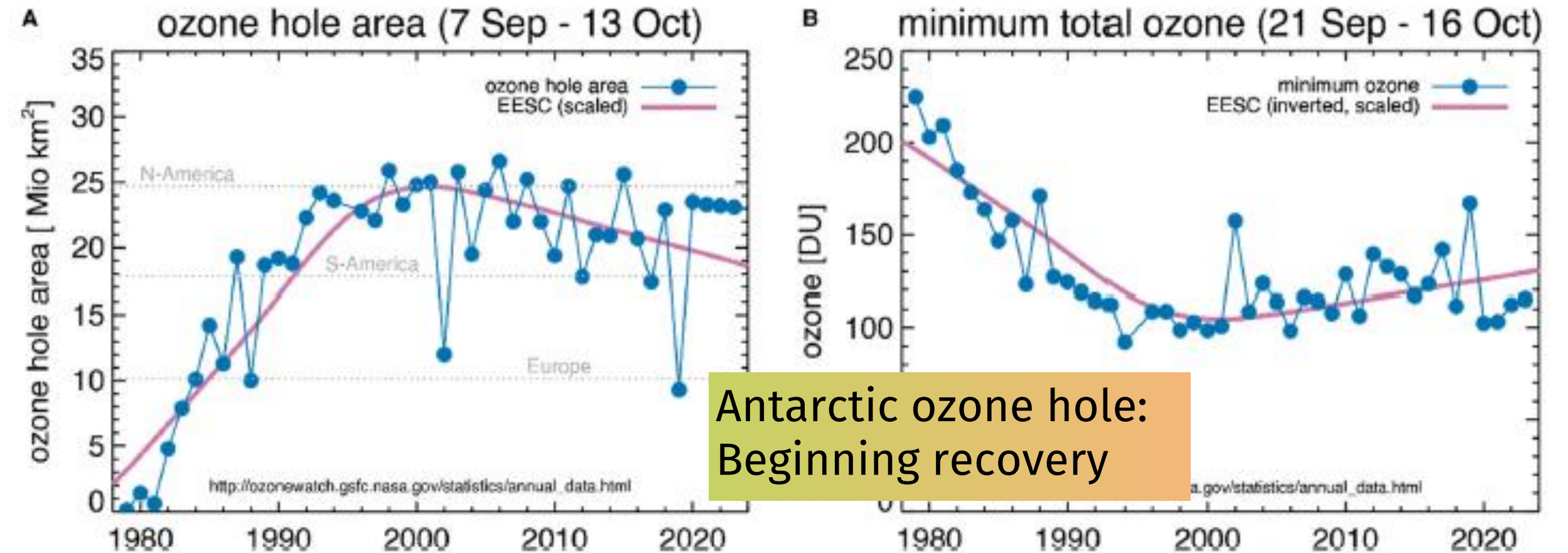
Caution: 15 or 20 years is a **short** period when deriving climate trends!

Observed ozone trends 2: A closer look – Height-resolved ozone and the Antarctic ozone hole



Upper stratosphere
Northern mid-latitudes:
Beginning recovery

Lower stratosphere:
Decrease halted



Antarctic ozone hole:
Beginning recovery

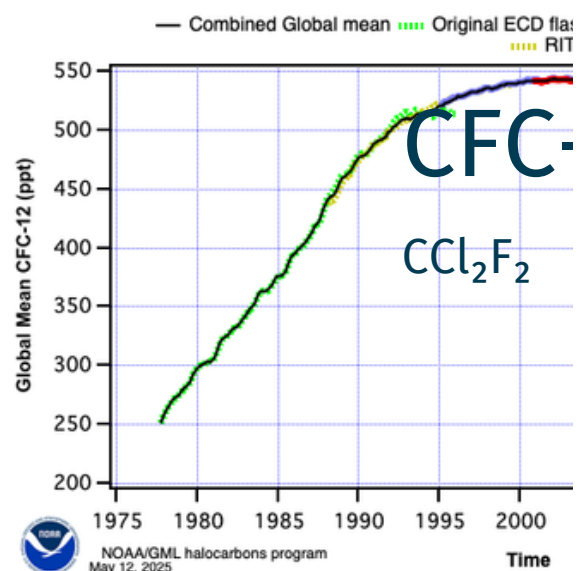
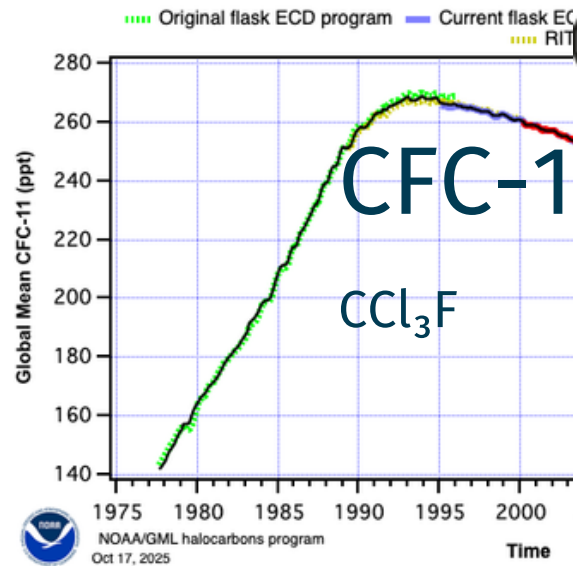
Fig. 10 (A) Ozone hole area from 1978 to 2023, (B) minimum total ozone above Antarctica. Pink lines show the polar EESC (see Fig. 2) fitted to the ozone hole area and total ozone minimum curve.

Weber & Chipperfield (2026)

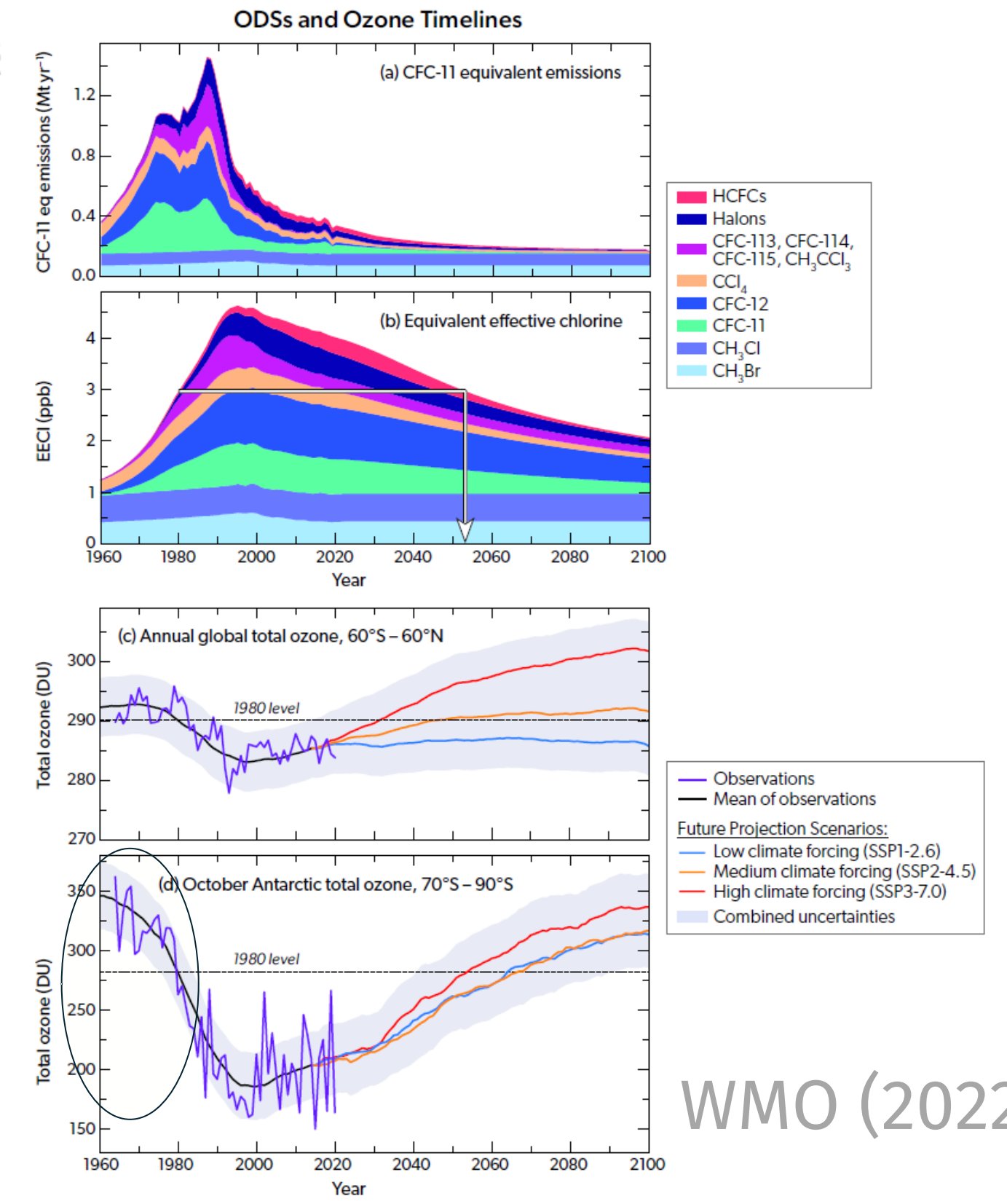
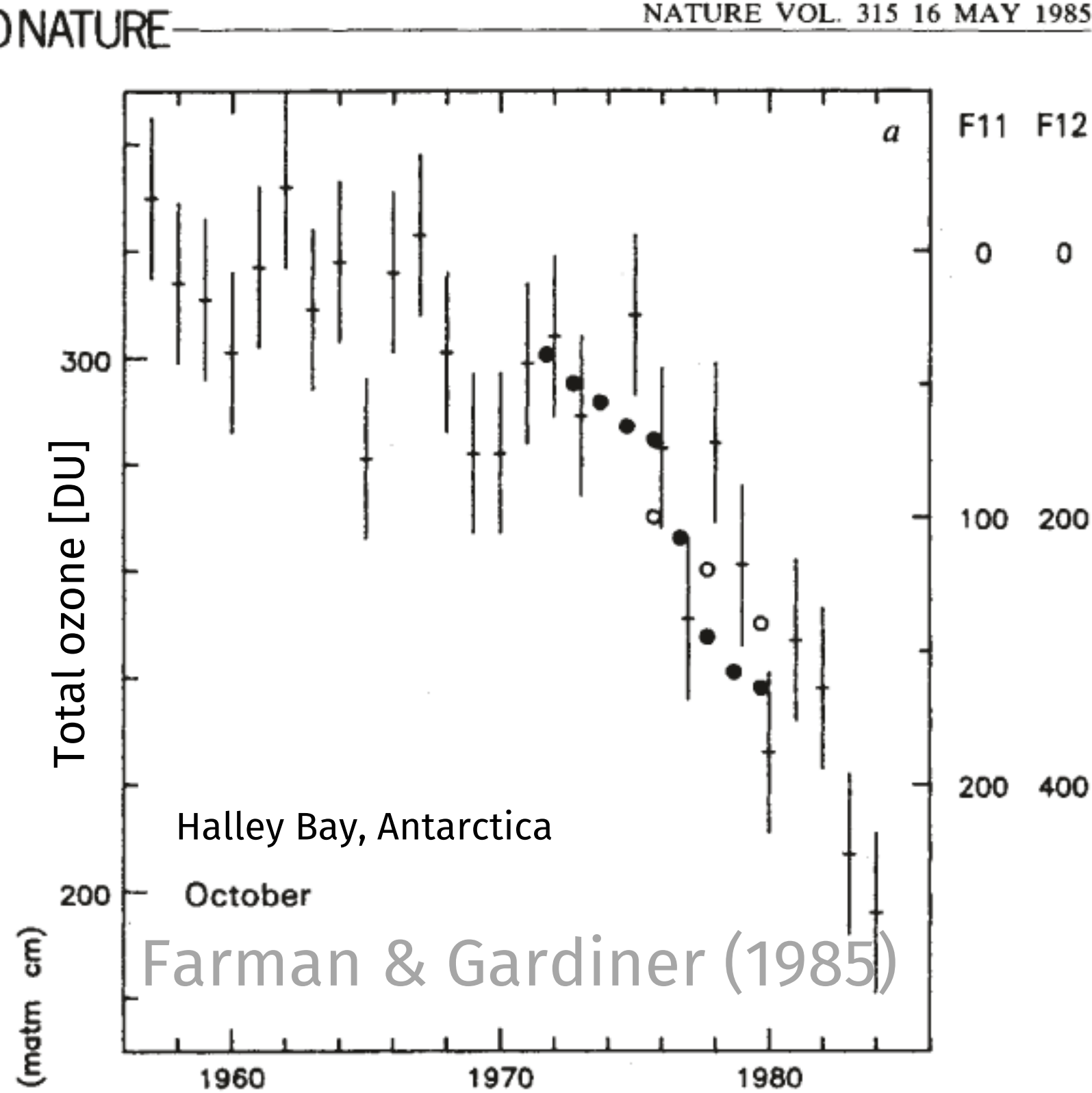
EESC = Equivalent effective stratospheric chlorine

"More than 250 millions of cases of skin cancer and almost 50 millions of cases of cataracts will have been averted by the end of the century" Solomon et al. (2020)

CFC – HCFC – HFC trends, ozone projections



Ozone dep
Global war
Lifetime in
NOAA GML s



Climate co-benefits of the Montreal protocol

1989 United Nations — Treaty Series • Nations Unies — Recueil des Traités 29

MONTREAL PROTOCOL¹ ON SUBSTANCES THAT DEplete THE OZONE LAYER

The Parties to this Protocol,
Being Parties to the Vienna Convention for the Protection of the Ozone Layer,²

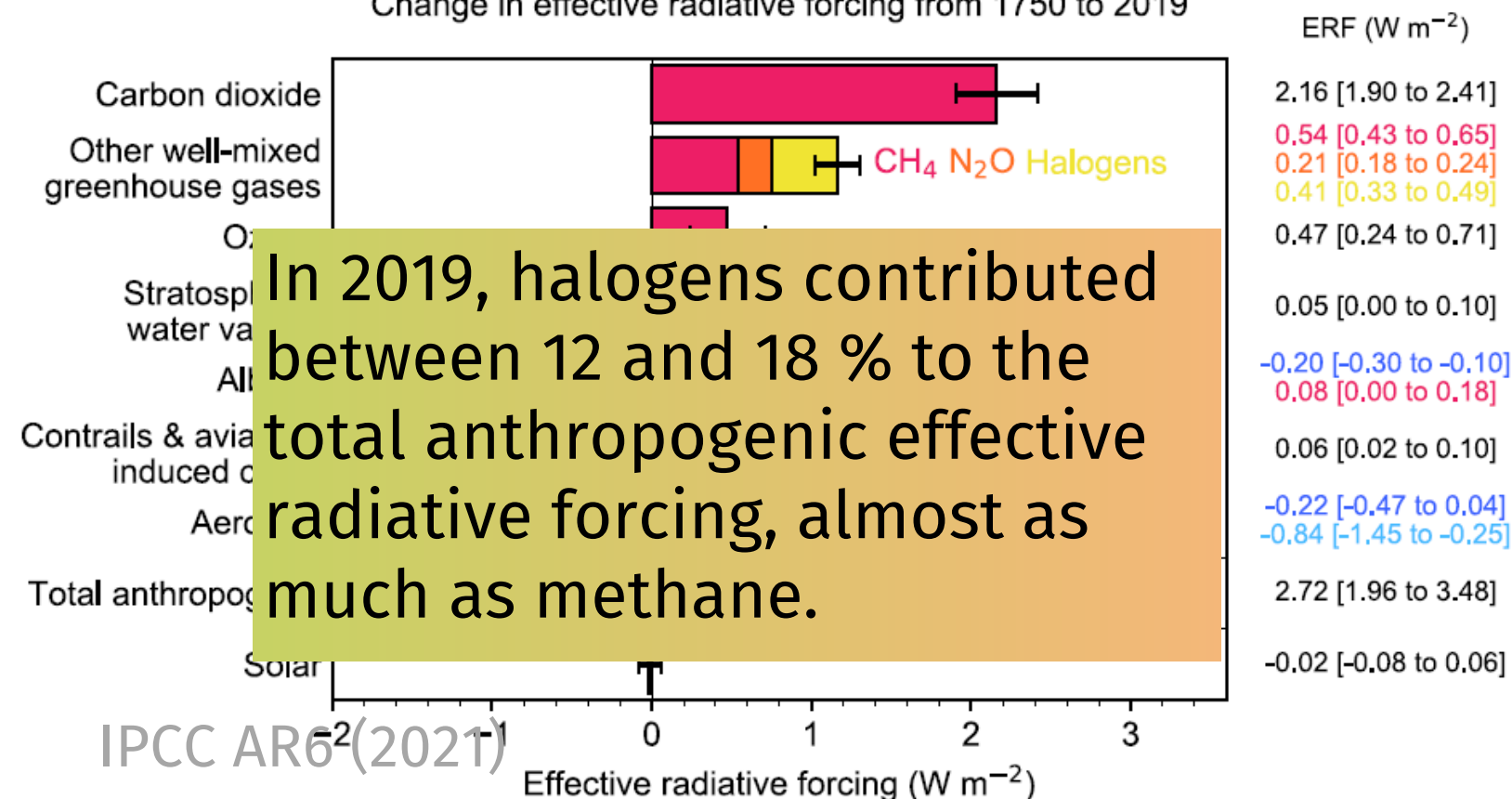
Mindful of their obligation under that Convention to take appropriate measures to protect human health and the environment against adverse effects resulting or likely to result from human activities which modify or are likely to modify the ozone layer,

Recognizing that world-wide emissions of certain substances can significantly deplete and otherwise modify the ozone layer in a manner that is likely to result in adverse effects on human health and the environment,

Conscious of the potential climatic effects of emissions of these substances,

¹ Came into force on 1 January 1989, the date provided for by the Agreement, since by that date at least

Change in effective radiative forcing from 1750 to 2019



In 2019, halogens contributed between 12 and 18 % to the total anthropogenic effective radiative forcing, almost as much as methane.

What if there was no Montreal protocol?

Counterfactual or “world avoided” model simulations

E.g, Velders et al. (2007), Young et al. (2021)

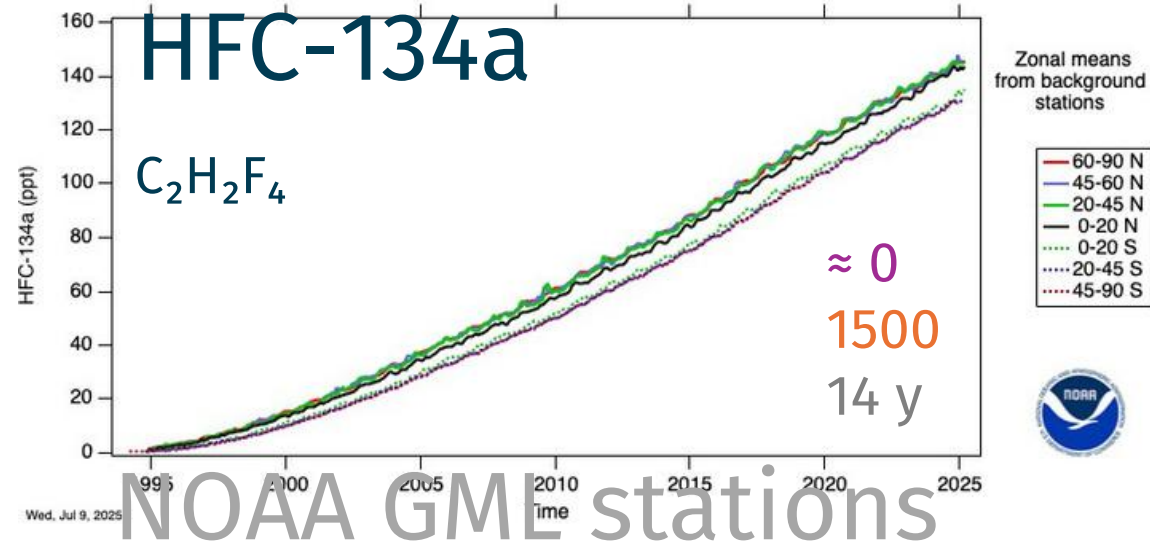
Caveat: large uncertainties as these are hypothetical scenarios

2019 ERF due to halogens could be twice as high (assuming 2.8%/year increase of production from 1995-2019)

Additional global warming by 2100 could be **2.5 K**
1.7 K due to radiative forcing
0.8 K due to UV damage to plants

“By 2010 the phaseout of these climate-threatening gases avoided about 15 gigatonnes (Gt) of equivalent CO₂ emission per year, much more than the 2 Gt per year that were targeted by the Kyoto Protocol.”
Solomon et al. (2020)

The Kigali amendment and HFCs: the role of space-based measurements

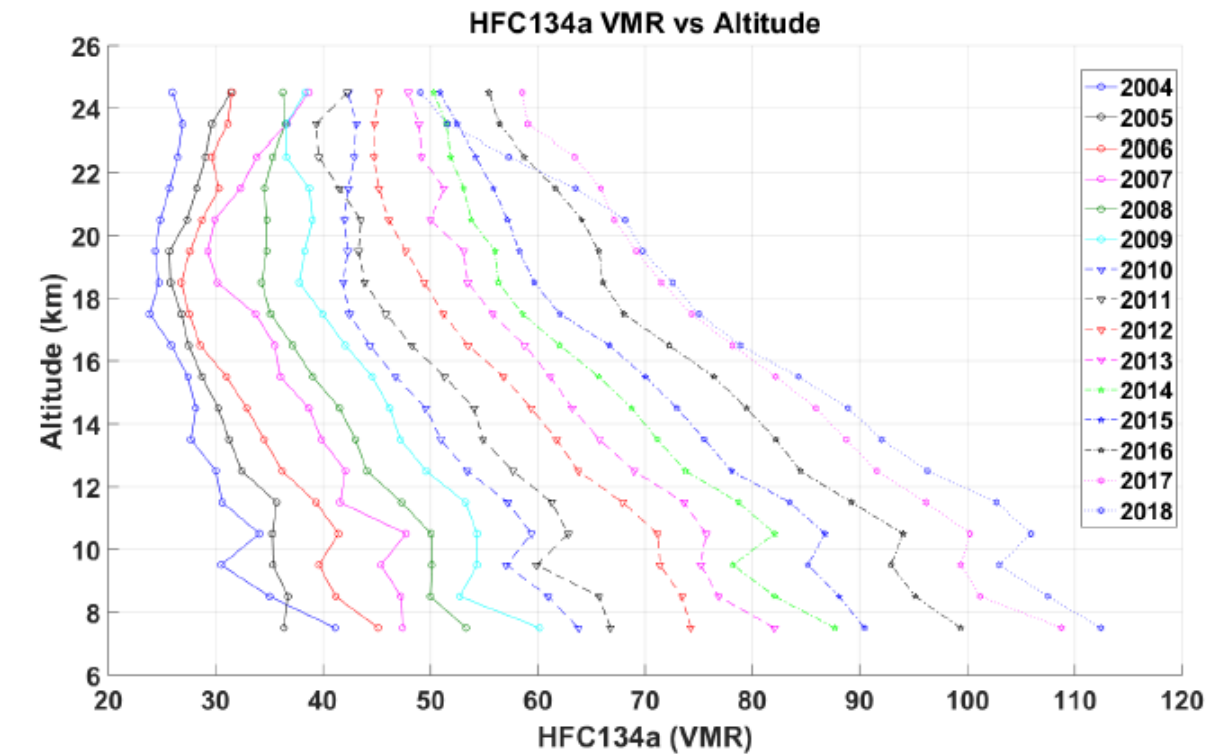


Groundbased in-situ measurements: Very precise but sparse



Satellite measurements: Higher uncertainties, but global coverage and vertical profiles (Also: backup system)

Currently only one sensor: Canadian ACE-FTS (IR solar occultation) Operating since 2003!

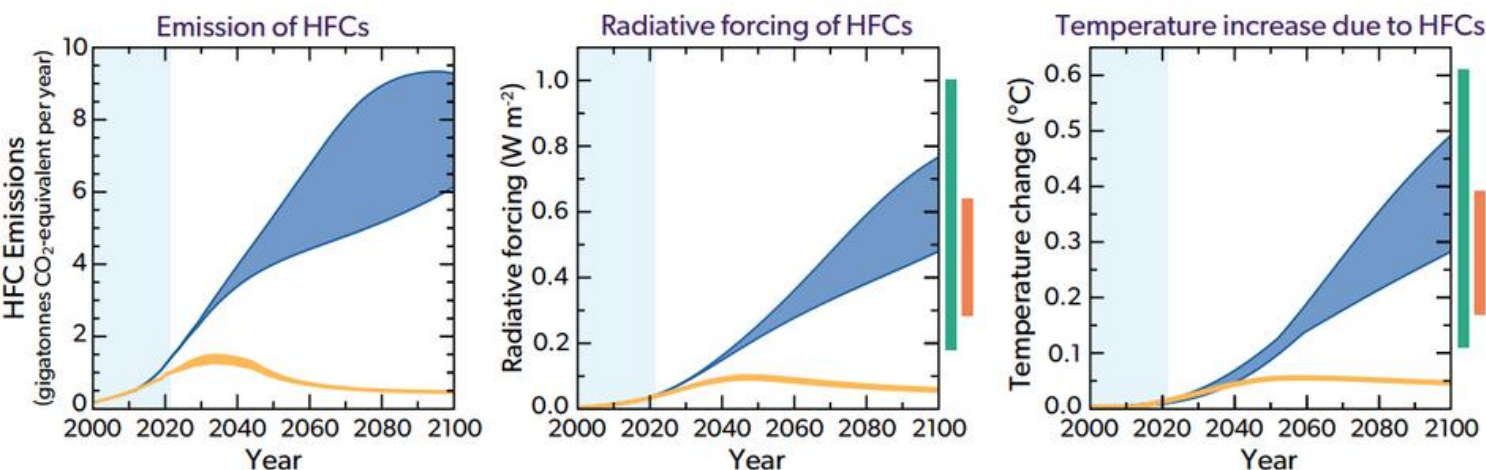
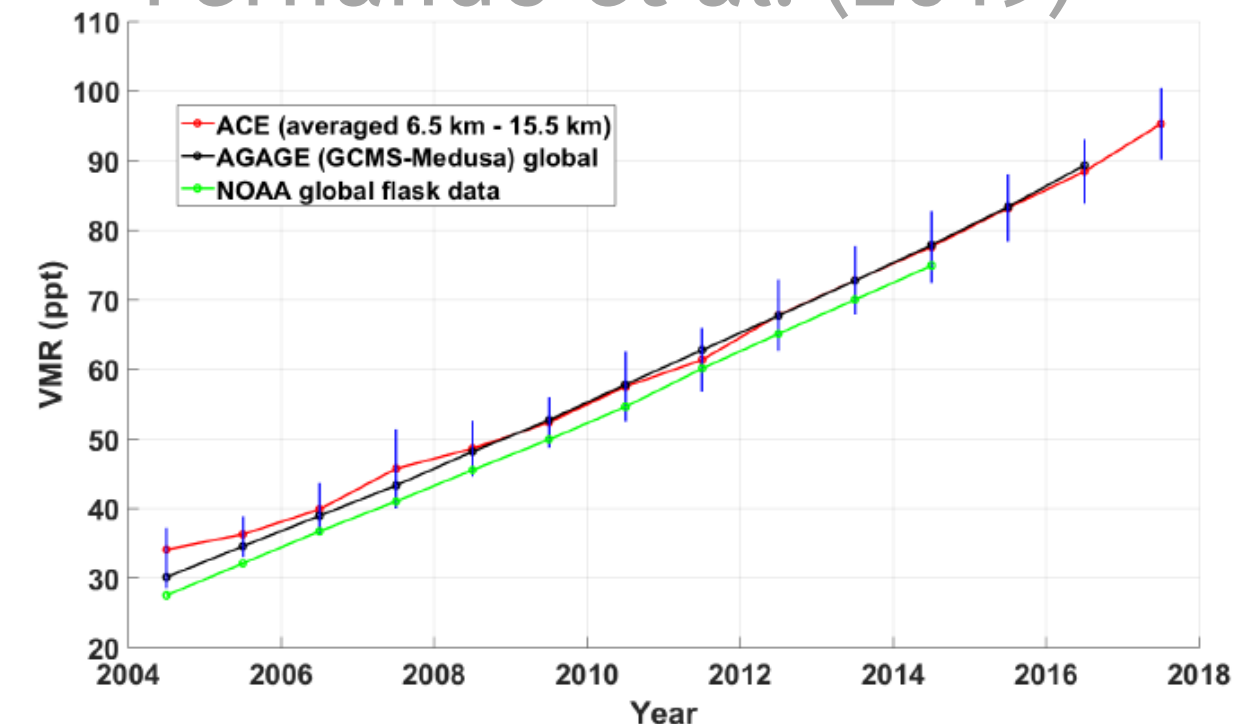


NASA STRIVE mission planned for 2030, but: shorter wavelength range, and HFCs are not in the list of target gases (CFC-11 and CFC-12 are)

ESA currently has no plans for an HFC-capable mission

Potential observation gap

Fernando et al. (2019)



Without the Kigali Amendment (blue) / With the Kigali Amendment (orange) / Methane range in 2100 (green) / Nitrous oxide range in 2100 (red)

The Montreal protocol – a double (and remarkable) success story

1. The halt of negative ozone trends and **beginning of ozone recovery** due to the decline in ODS levels since the mid-1990s is evident from global observations. Return to 1980 ozone levels is expected to occur by the middle of this century, and about one to two decades later above Antarctica.
2. A significant **additional contribution to global warming has been avoided** by the phase-out of ODS so far. This needs to be continued and monitored for any climate-relevant replacement substances such as HFCs.

The role of space-based monitoring for international agreements

Space-based monitoring is not only a scientific tool but a transparency and accountability mechanism for the international community.

This is reflected in ESA's **Earth Observation Science Strategy (2024)**.

“STRATEGIC OBJECTIVE 3

To develop scientific knowledge and capacity to deliver **high-quality validated, trusted, actionable information products** relevant to national, international and global policy frameworks.

EO [Earth Observation] science provides the basis for the future definition and enforcement of policy outcomes and legislation. Examples of this benefit include **Measurement, Reporting and Verification systems** used for carbon accounting, **Montreal Treaty support**, and policing marine protected areas.”



SUSTAINABLE COOLING FORUM

Thank you

Michael Eisinger
Climate Applications Scientist
ESA Climate Team
European Space Agency
Harwell, United Kingdom
Michael.Eisinger@esa.int



→ THE EUROPEAN SPACE AGENCY



Recorded presentation

Ms. Radhika Khosla, University of Oxford



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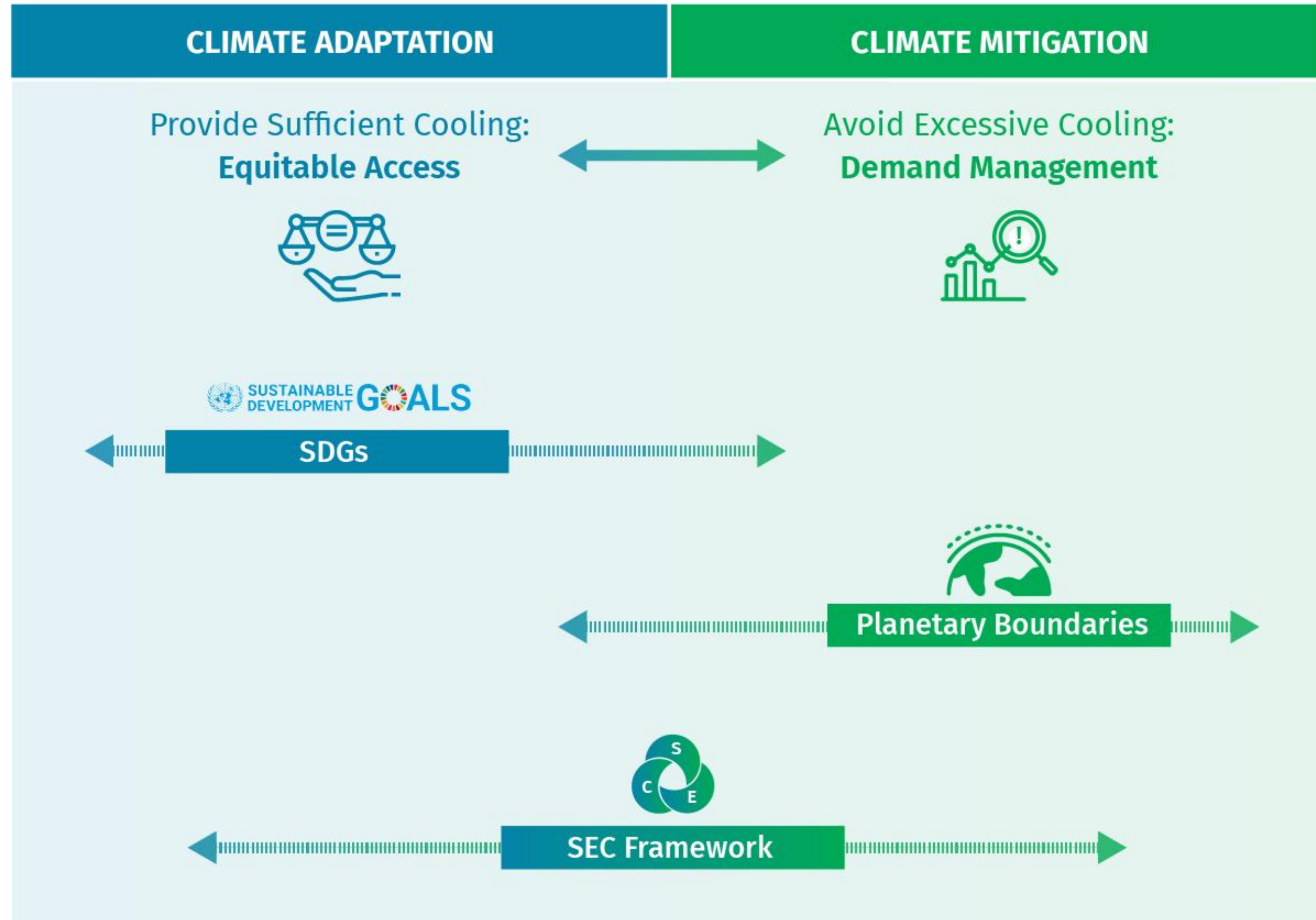
Systems thinking approach to cooling



International Institute for
Applied Systems Analysis

Keynote: Systems thinking approach to cooling

Cooling:
A Double Bind?





Systems thinking approach to cooling

„A system is more than the sum of its parts“

Donella Meadows

Boundaries

Connections

*Delays and
Timings*

Feedback

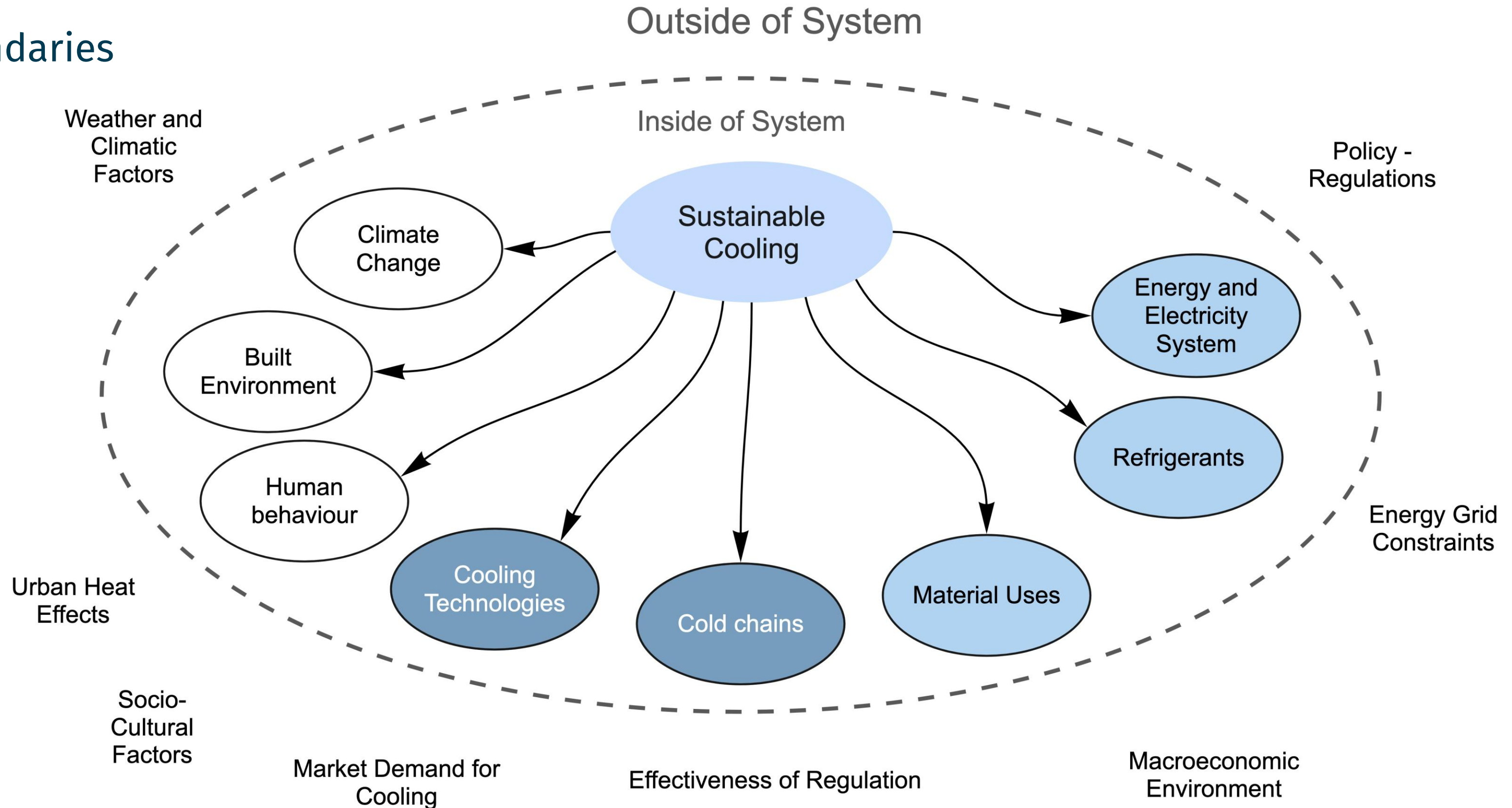
Emergence

*Bounded
Rationality*

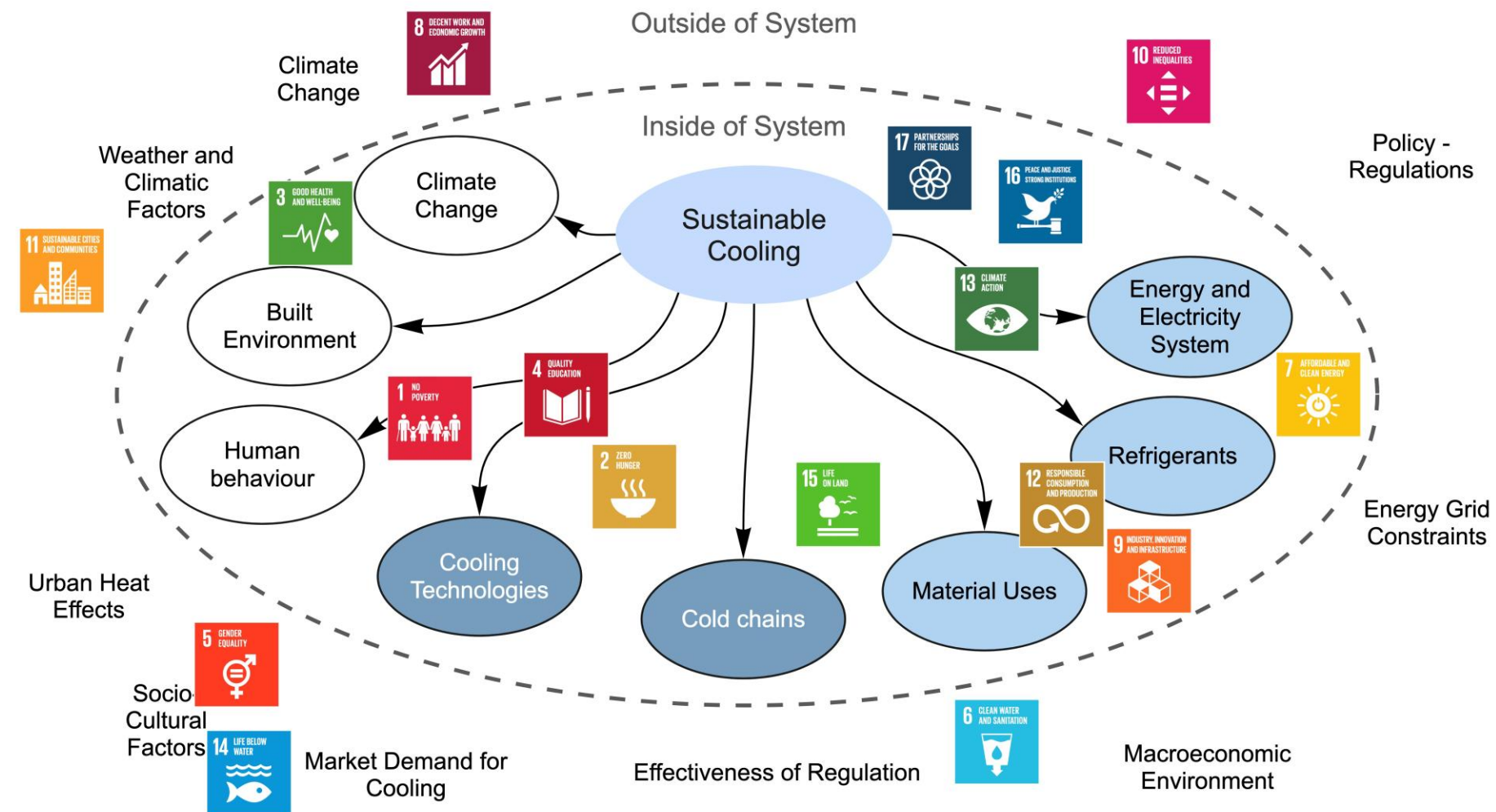
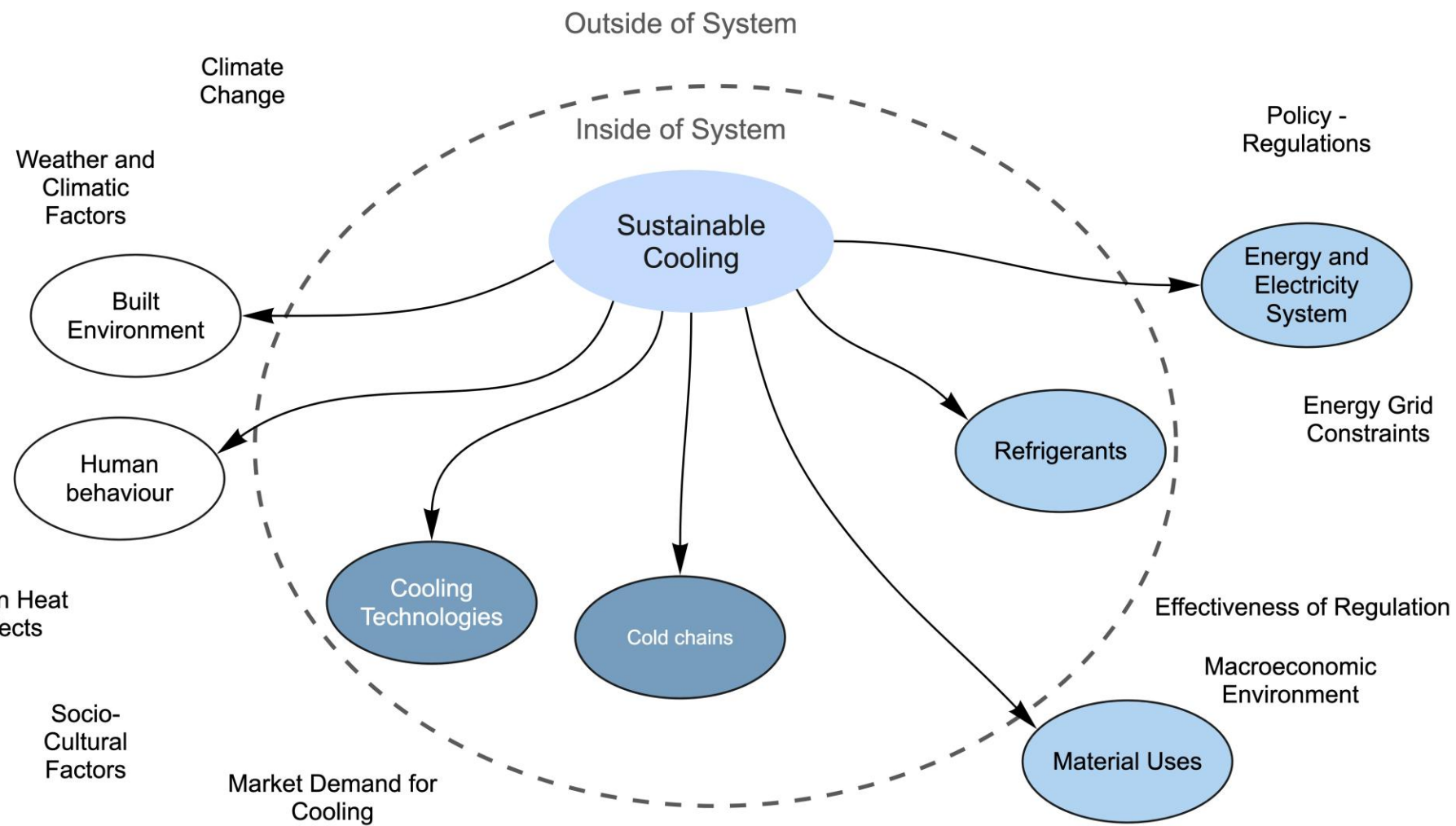
In cooling: Focus on interconnections, not just components

Systems thinking approach to cooling

Boundaries



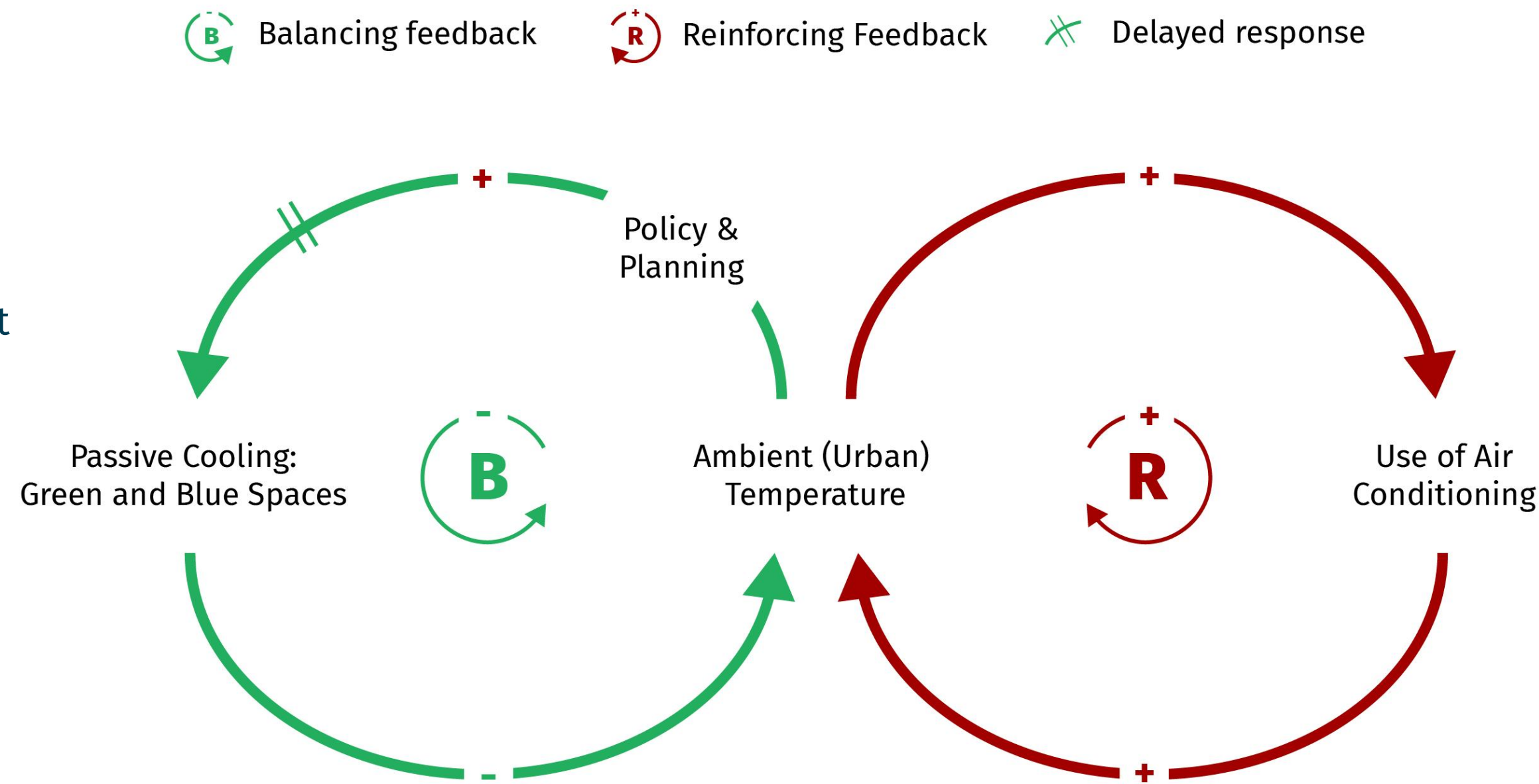
Narrower and Wider Boundaries



Systems thinking approach to cooling

Feedback and Interactions: Causal Loop Diagrams

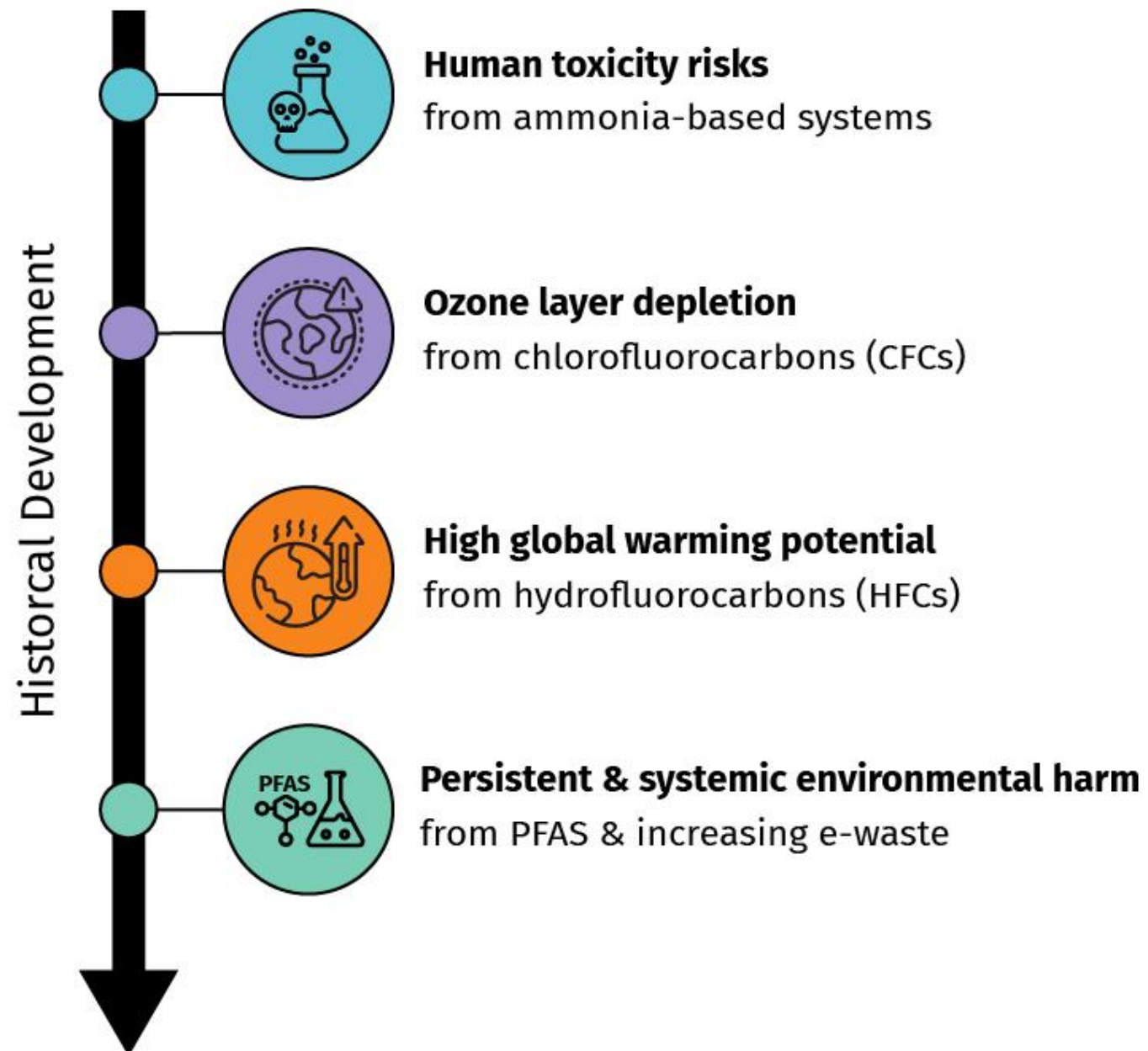
- Here: Urban Heat and Cooling
 - Individual cooling not always best answer
 - Policy governs balancing measures



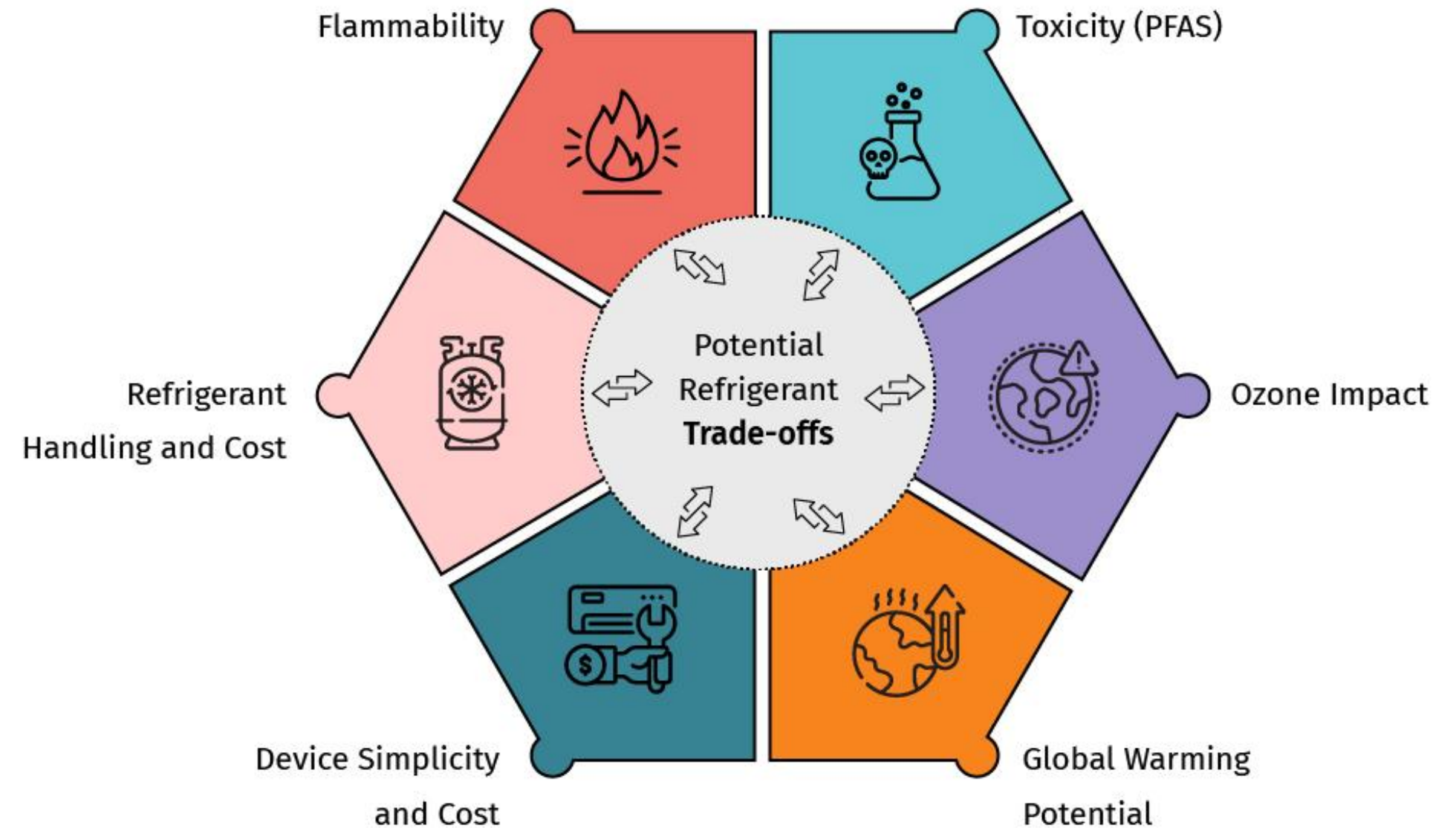
Systems thinking approach to cooling

Emergence and Unintended Consequences

Unintended (negative) Consequences



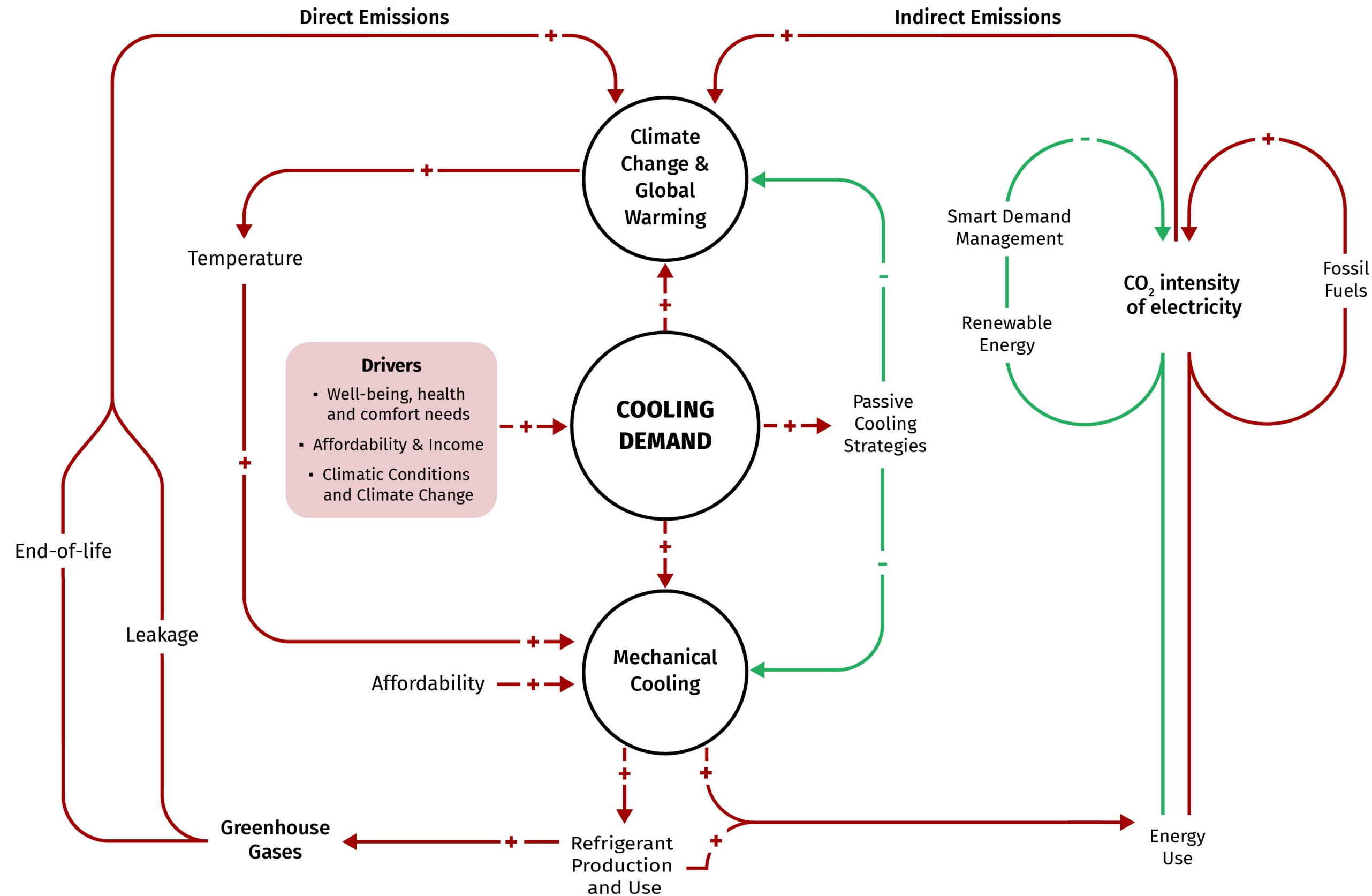
Potential Refrigerant Trade-Offs



Systems thinking approach to cooling

Feedback and Interactions: Causal Loop Diagrams

- Towards a full-systems perspective
- Omission is on purpose



Systems thinking approach to cooling

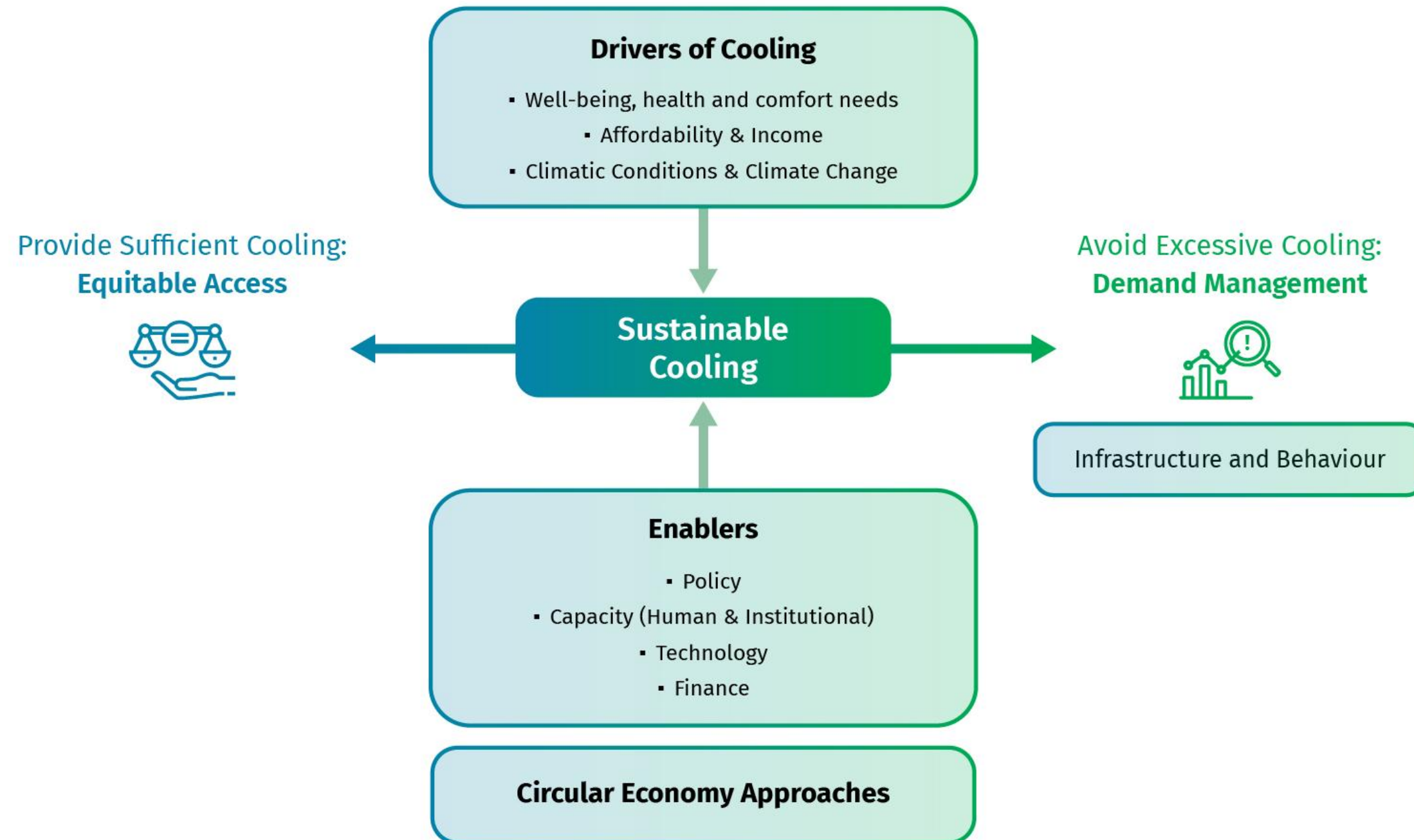
Governing a System: The Case of Sustainable Cooling

Drivers: Driving Sustainable Cooling:

- Well-being
- Affordability
- Climate

Enablers: To govern Sustainable Cooling:

- Policy
- Capacity
- Technology
- Financing





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Thank you

Steffen Lohrey, Edward Byers, Alessio Mastrucci, Pallav Purohit, Bas van Ruijven

IIASA

lohrey@iiasa.ac.at

Introduction to the Sustainable Cooling Forum



Mr. Alois Mhlanga

Climate Innovation and
Montreal Protocol Division

UNIDO



Mr. Michael Eisinger

Climate Team

European Space Agency



Ms. Radhika Khosla

Associate Professor

Oxford University



Mr. Steffen Lohrey

Researcher

**International Institute for Applied
Systems Analysis**



SUSTAINABLE
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Session 1

Enabling policy and regulatory frameworks for sustainable cooling

SESSION 1: Enabling policy and regulatory frameworks for sustainable cooling



Ms. Elena Miceva
Montreal Protocol Unit
UNIDO



Mr. Mehrali Ecer
Directorate of Climate Change
Türkiye



Ms. Sergio Merino
National Ozone Unit
Mexico



Mr. Fernando Santiago
Division Industrial Policy Advice and
Capacity Development
UNIDO



Ms. Agnieszka Truszczynsk
Directorate-General
for Climate Action
European Commission



Speakers' biographies



Agenda



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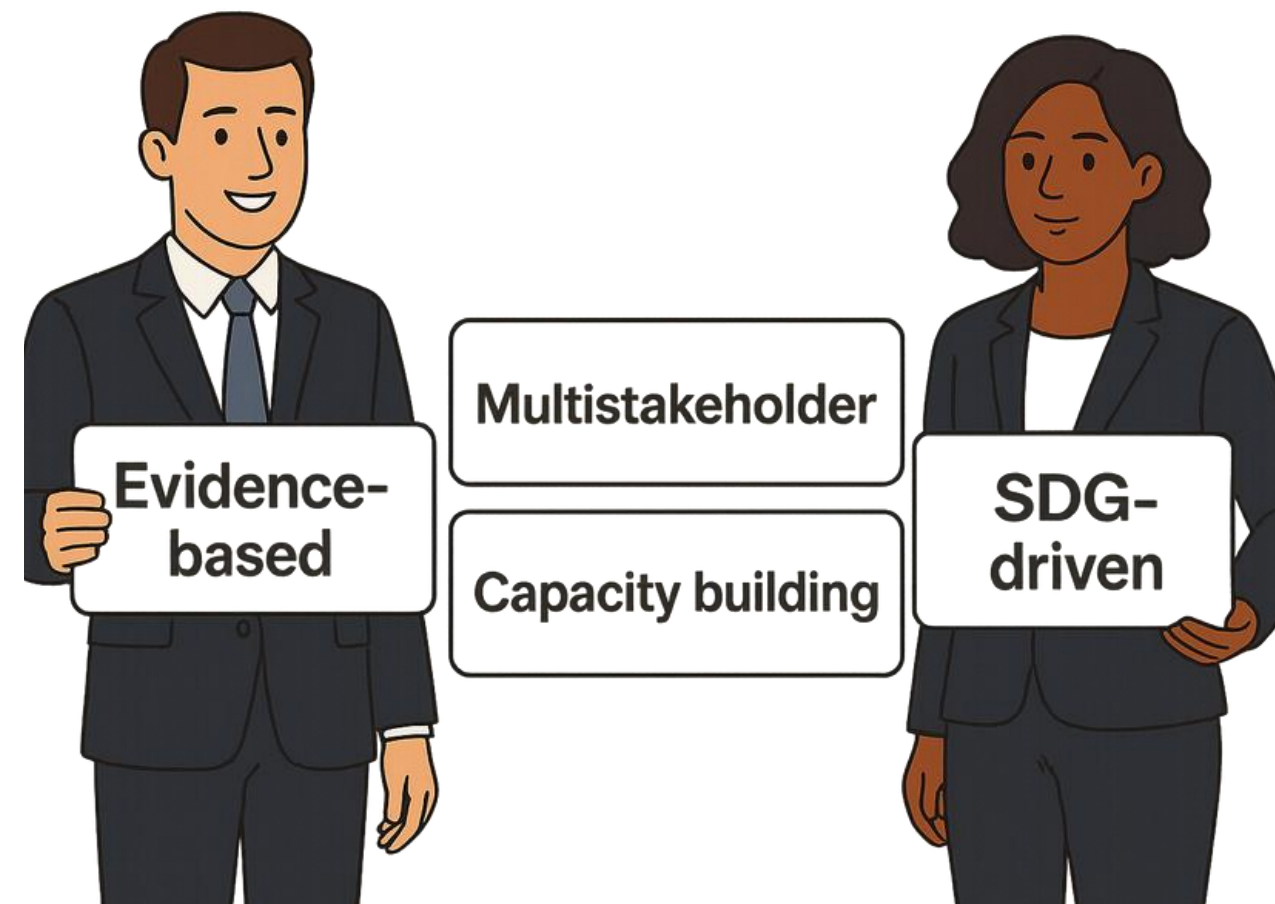
UNIDO's approach to Industrial Policy Advice

Shaping markets through policies

SESSION 1: UNIDO's approach to industrial policy advisory services.

- Industrial policy is back!
- Governments in developing countries lack capacities to tackle rapid changes and global transformations:
 - Missing awareness of the role of evidence in decision-making
 - Outsourcing (sub-optimal) policy capacities
 - Difficulties to create platform and partnerships on strategic choice
 - Missing culture of monitoring and evaluation

Our operating principles:



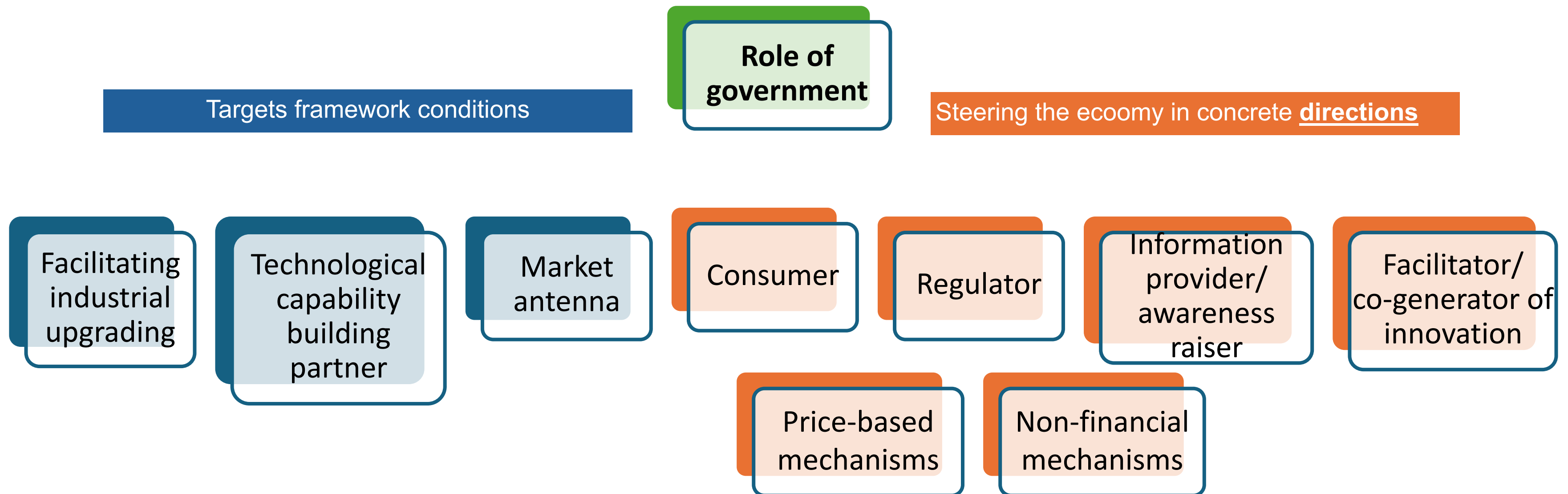
Prof. Jeffrey Sachs: “UNIDO is vital for helping those 150-160 countries that cannot manage to decarbonize on their own. UNIDO has a unique role and the potential of high-level partnerships with other multilateral institutions.”

*Keynote address
UNIDO Multilateral Industrial Policy Forum
2023*

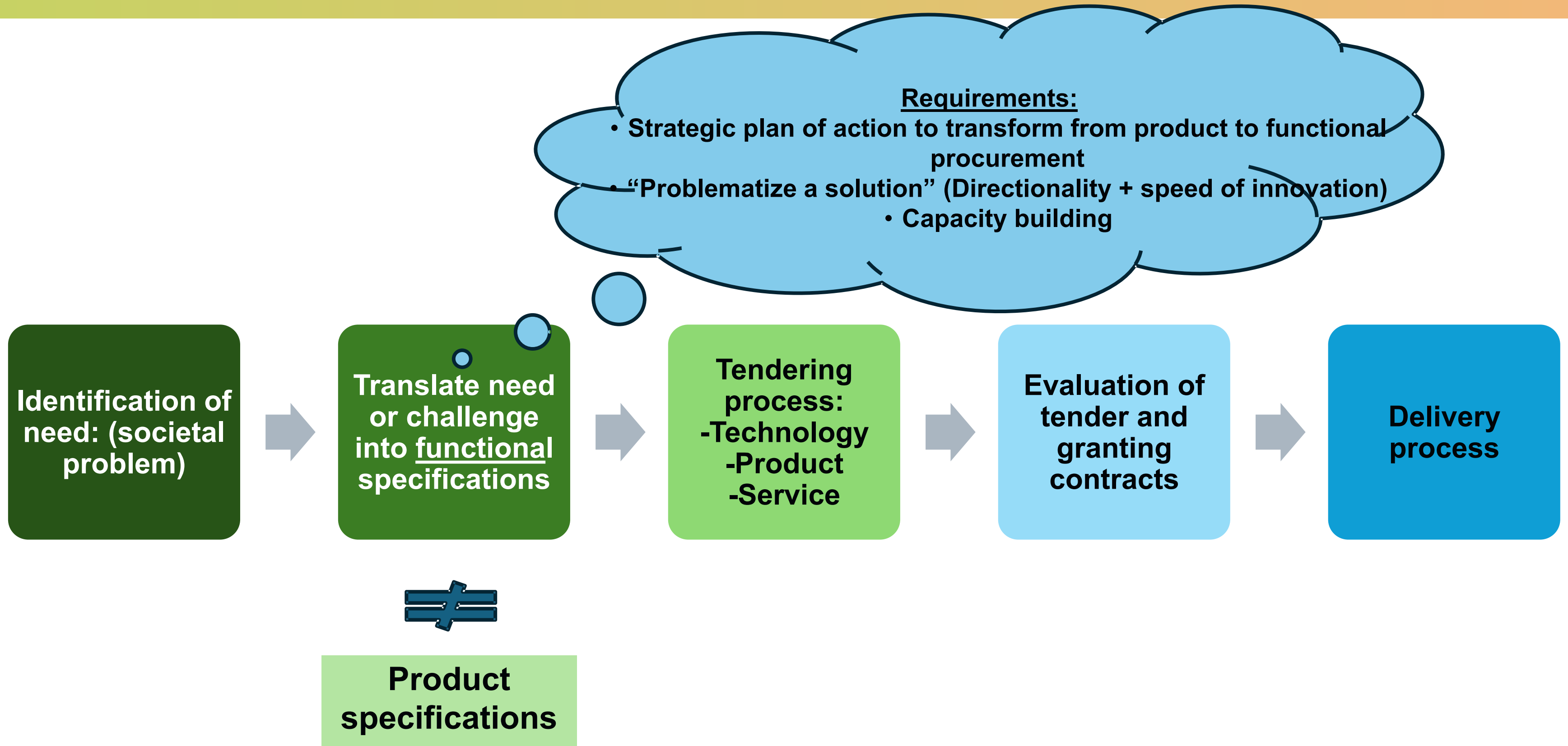
SESSION 1: Shaping markets through policy, a focus on demand

- **Some basic economic principles:**
 - Supply + Demand and their interactions in the market
- **R&D&innovation (variety creation) ↔ competition (selection mechanism)**
- **Shaping domestic demand drives industrial leadership, trade competitiveness and employment creation:**
 - Consumers (private demand) as change agents
- **Industrial and innovation policy converge to provide policy space**
 - But... capabilities matter

SESSION 1: Governments shape markets in multiple forms: a policy-mix approach.



SESSION 1: Shaping markets through strategic public procurement



SESSION 1: Key messages

- International context is more open to pursue industrial policy to achieve national interests... but not every country in the world plays in the same league.
- With the right policy-mix, developing countries can tap into opportunities and tools available to foster industrialization.
- Governments can play many different roles and pursue several policy outcomes through supply- and demand-oriented policies as two complementary dimensions.
 - This is consistent with SDG-oriented industrial and innovation policies.
- The choice of industrial policy instruments depends on desired development outcomes, differences in market structures and consumers' behaviors.
 - Timing and duration of interventions and the speed of adjustment in consumer behaviors matter.
- Public procurement, as a demand-driven innovation policy instrument, is seldom used to foster equitable and sustainable development in developing countries.



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Thank you

Fernando Santiago
Industrial Policy Officer
IPC/TCS/UNIDO
f.santiago@unido.org



Accelerated phase out and an integrated planning of MLF projects

Türkiye case study

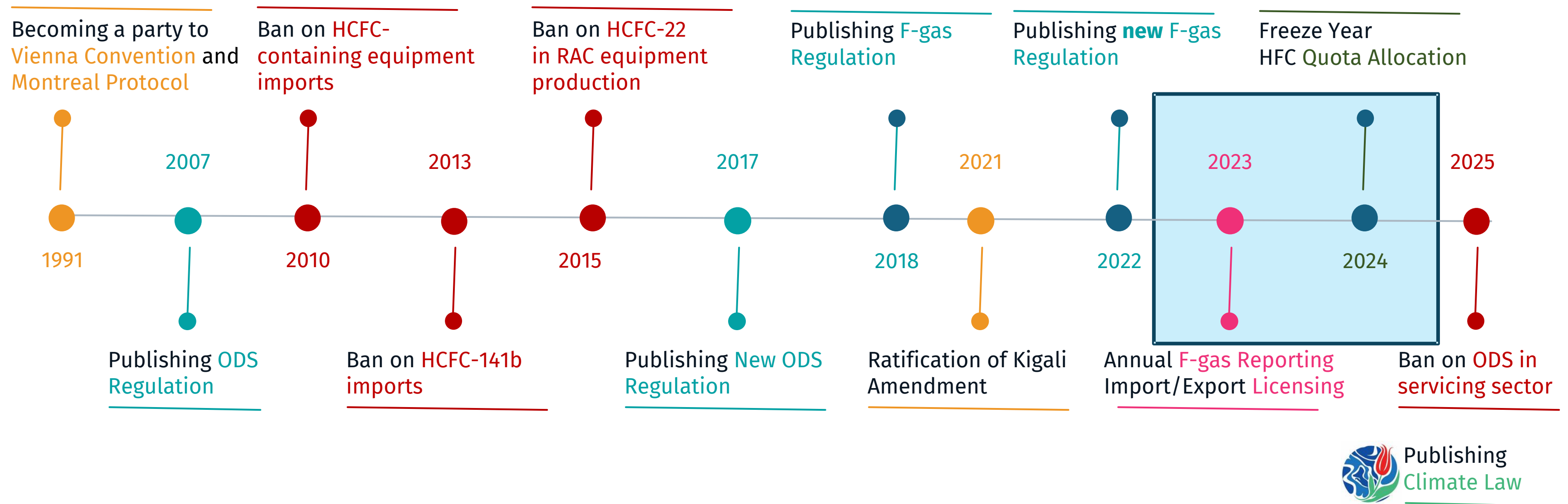


REPUBLIC OF TÜRKİYE
MINISTRY OF ENVIRONMENT,
URBANIZATION AND CLIMATE CHANGE

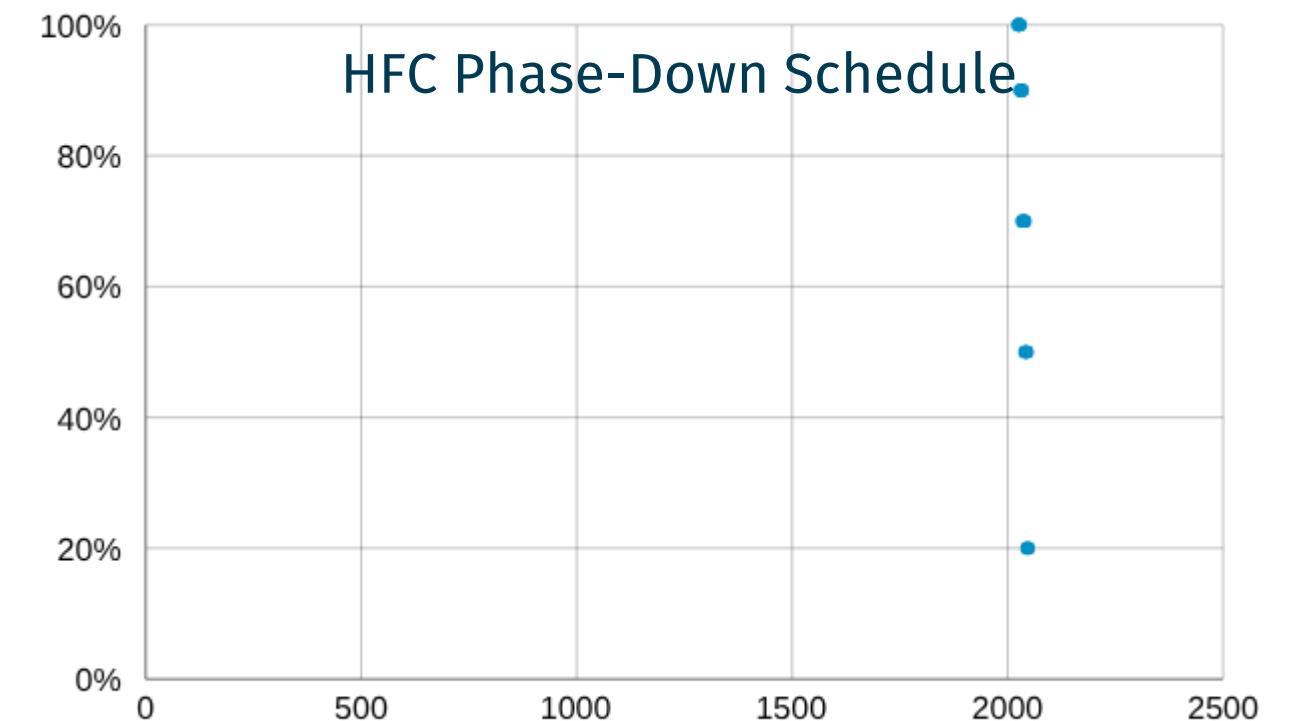
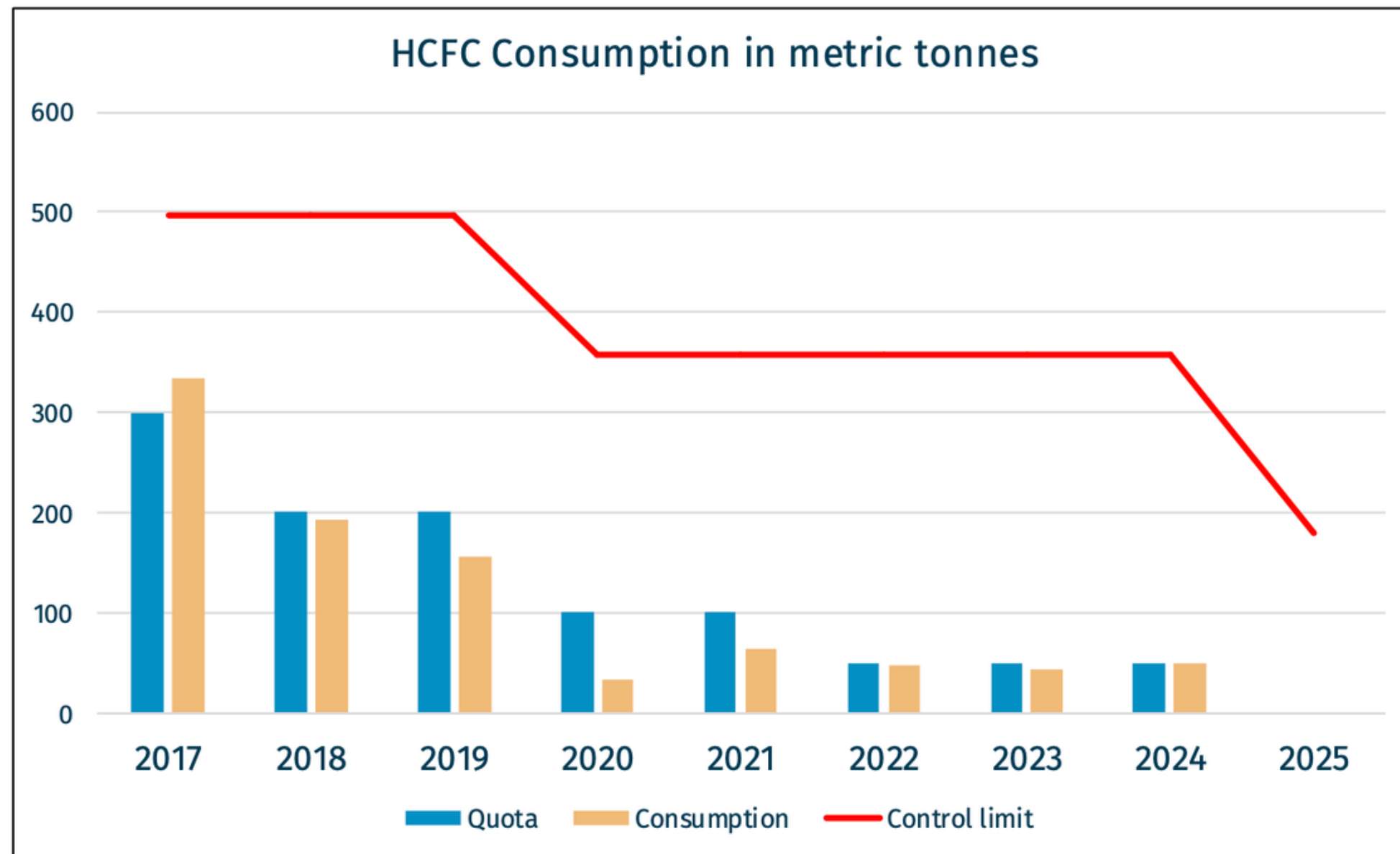


REPUBLIC OF TÜRKİYE MINISTRY OF ENVIRONMENT,
URBANIZATION AND CLIMATE CHANGE
**DIRECTORATE of
CLIMATE CHANGE**

SESSION 1: Türkiye's Journey Through the HCFC Phase-Out

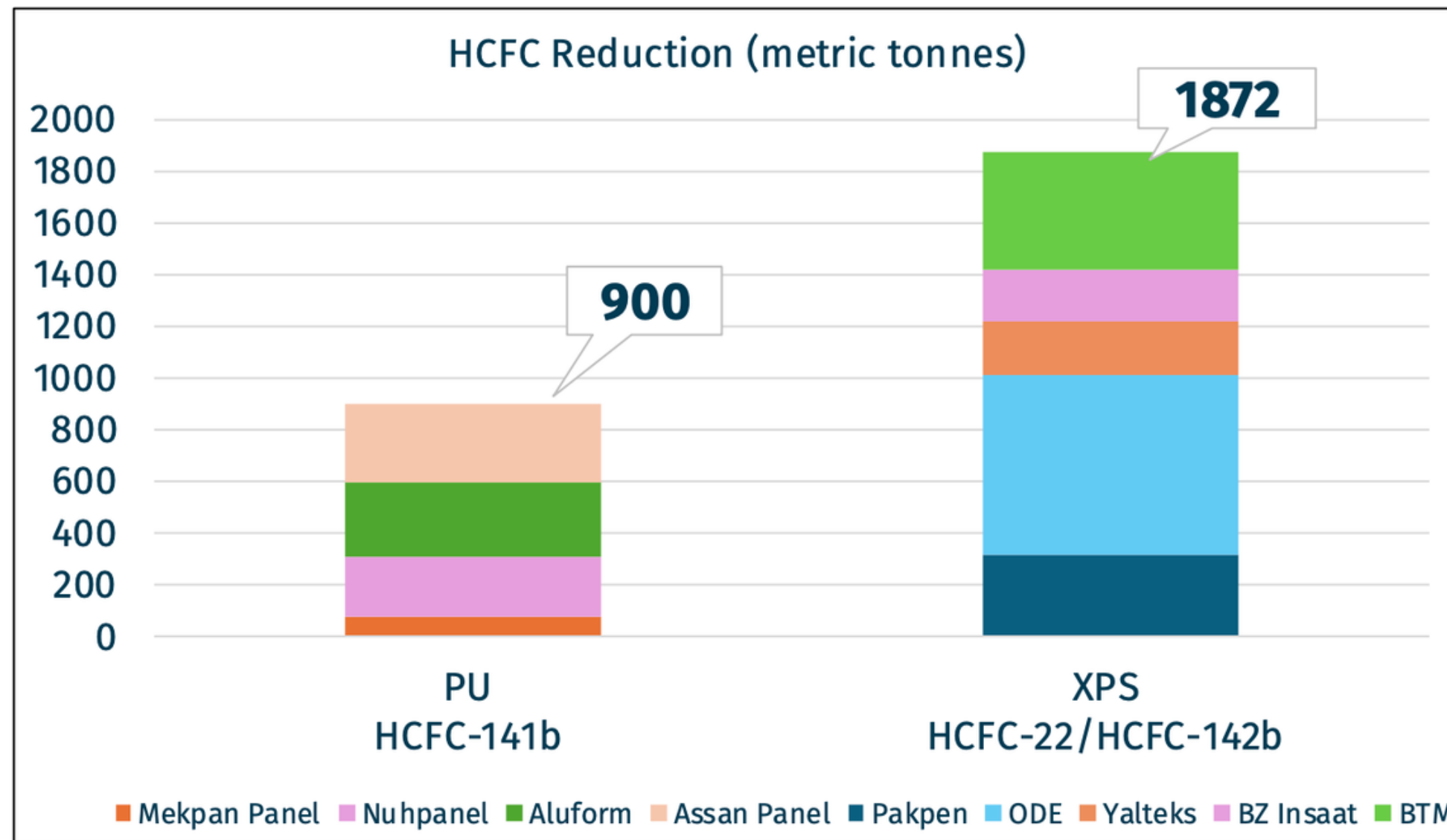


Latest Progress in Türkiye



- HCFC phase-out completed as of 2025.
- Transition to alternative refrigerants
- Strong support to industry

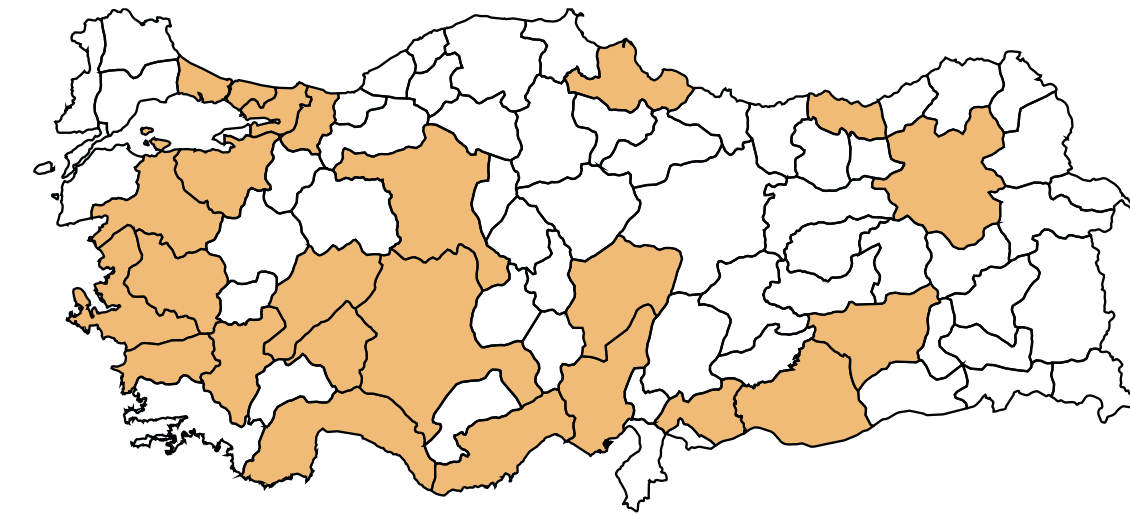
Technical assistance for SMEs in the foam sector



- HPMP umbrella project for SMEs
- 9 companies supported in foam sector
- Significant HCFC reduction achieved

Emissions reduction / good practice programme

- Equipment provision to 25 vocational high schools



- Training for 2700 technicians



Demonstration and pilots for encouraging low GWP refrigerants



İZMİR – UNILEVER ALGIDA

2019

NH3 and glycol were replaced
with NH3&CO2



İSTANBUL – SARIYER MARKET FERAHEVLER

2019

– SARIYER MARKET ETİLER

– ÇAĞRI MARKET

In five facilities, R-22 & R404 were
replaced with R448A & R452A



ANKARA - ETİ SODA

2019

In chiller application, R134A was replaced
with R1233zd

Custom Training and Capacity Building

- Awareness Training on Illegal Refrigerant Trade for Customs
- Procurement of Identifiers for Customs





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Thank you

Mehrali ECER
Deputy Director
Directorate of Climate Change, Türkiye
mehrali.ecer@iklim.gov.tr



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European Union policies on cooling

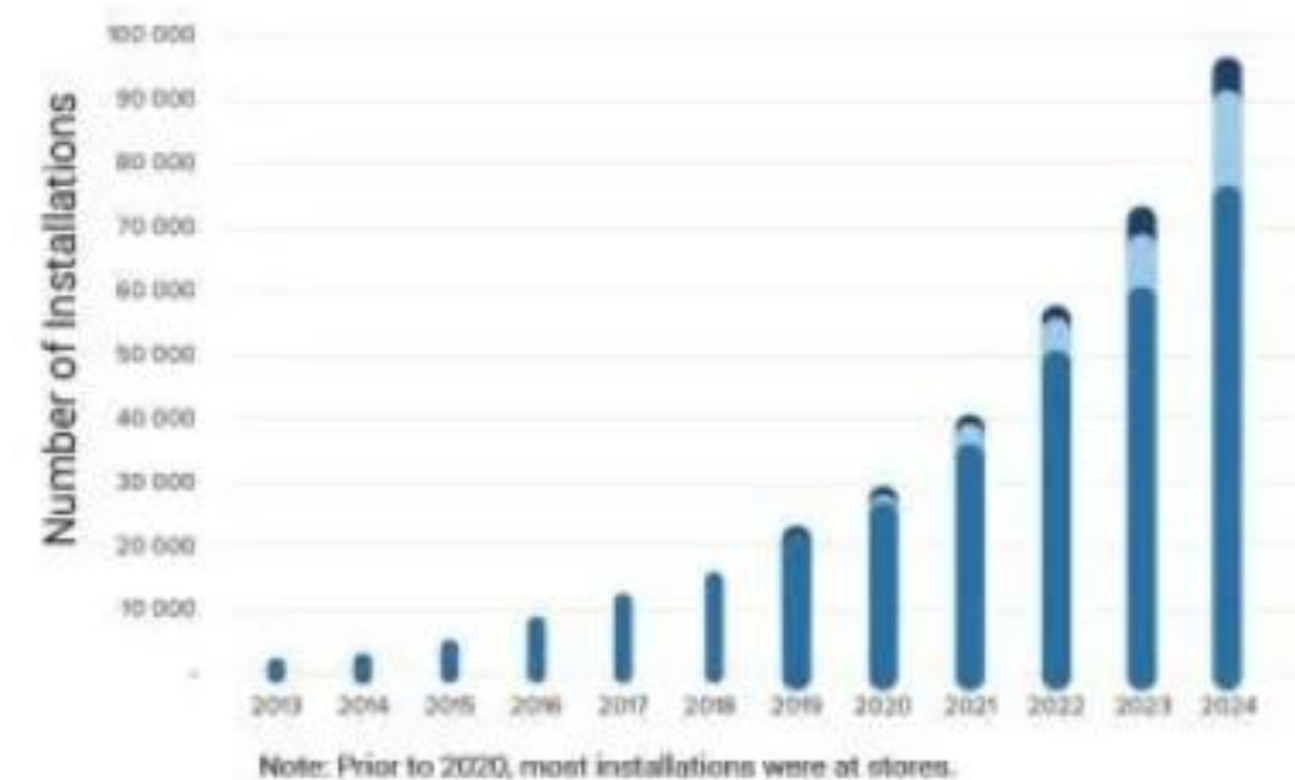
Shaping markets through policies



Enabling policies and regulatory frameworks for sustainable cooling European Union policies on cooling

Progress, in particular in refrigeration

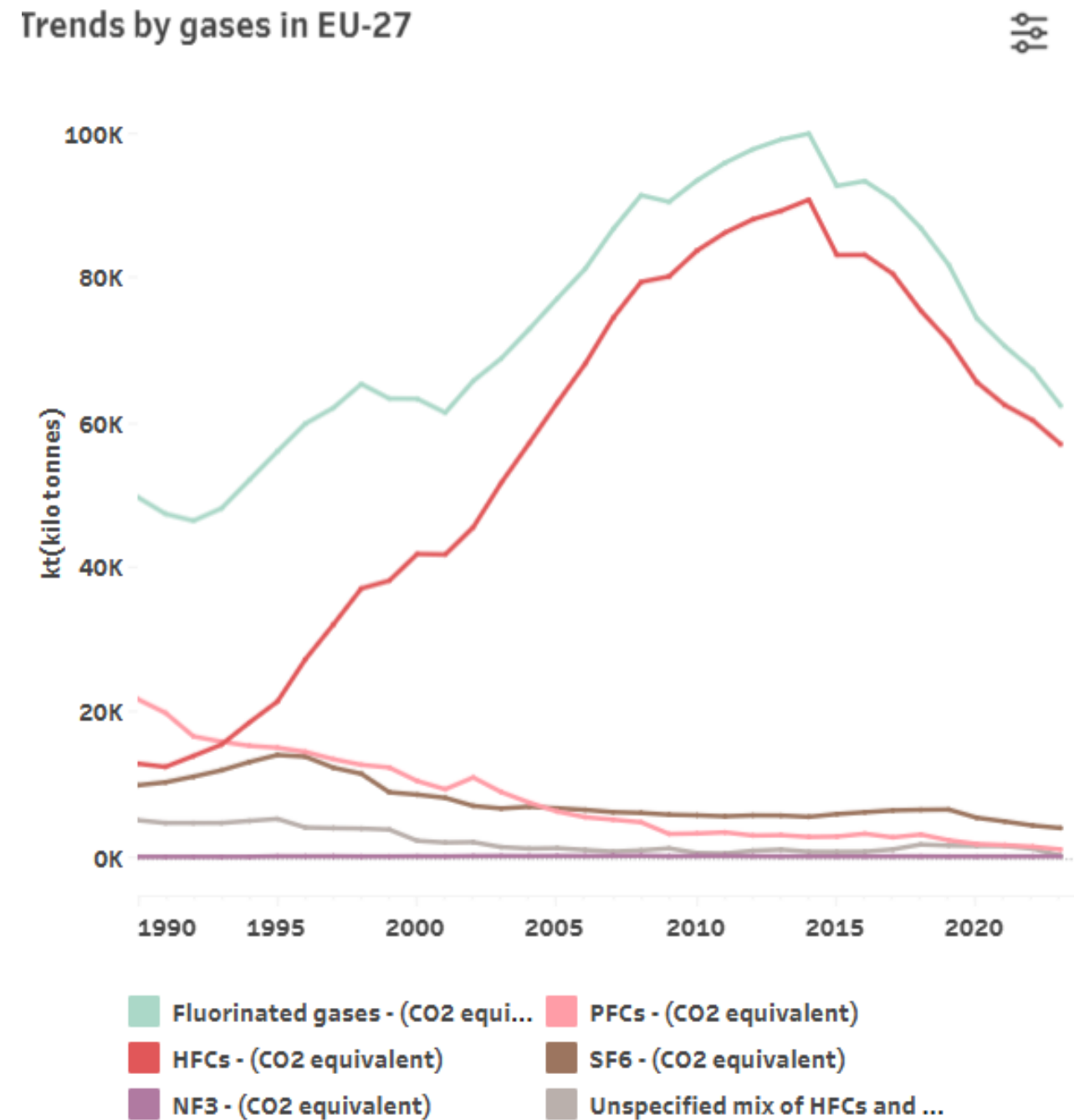
- Today over **95,000** CO2 transcritical systems installed in Europe of which over 75,000 are centralised systems;
 - **market penetration in European stores has reached 30%.**
 - **17 million** self-contained hydrocarbon-based cabinets
 - 3,600 low charge ammonia systems and 3650 hydrocarbon-based chillers (industrial sites).
-
- **Technology adjustment costs only €6/tCO2eq (2015-19)**
lower than estimated beforehand (€17/tCO2eq)



Source: All data from ATMO market report 2024

Enabling policies and regulatory frameworks for sustainable cooling

European Union policies on cooling



During the period 2015-2023, total F-gas emissions fell by 32.8% and HFCs by 31.4%

Total F-gas emissions in 2023 fell by 7.4% compared to 2022 (HFCs by 5.5%)

Enabling policies and regulatory frameworks for sustainable cooling

European Union policies on cooling

Restrictions in new refrigeration equipment			
	Existing	Near term	Medium term (2030+)
Domestic	<GWP150 (2015)	No F-gases (2026)	
Commercial Fridges/Freezers	<GWP150 (2022)		
Other self-contained	<GWP150 (2025)		
Multi-pack supermarket systems	<GWP150 (2022)		
Small chillers ≤12kW	<GWP2500 (2020) Except for T<-50 C	<GWP150 (2027)	No F-gases (2032)
Large chillers >12kW		<GWP750 (2027)	
All other refrigeration	<GWP2500 (2020) Except for T<-50 C		<GWP150 (2030)

Source: Annex IV to the F-gas Regulation (Regulation (EU) 2024/573)



Enabling policies and regulatory frameworks for sustainable cooling

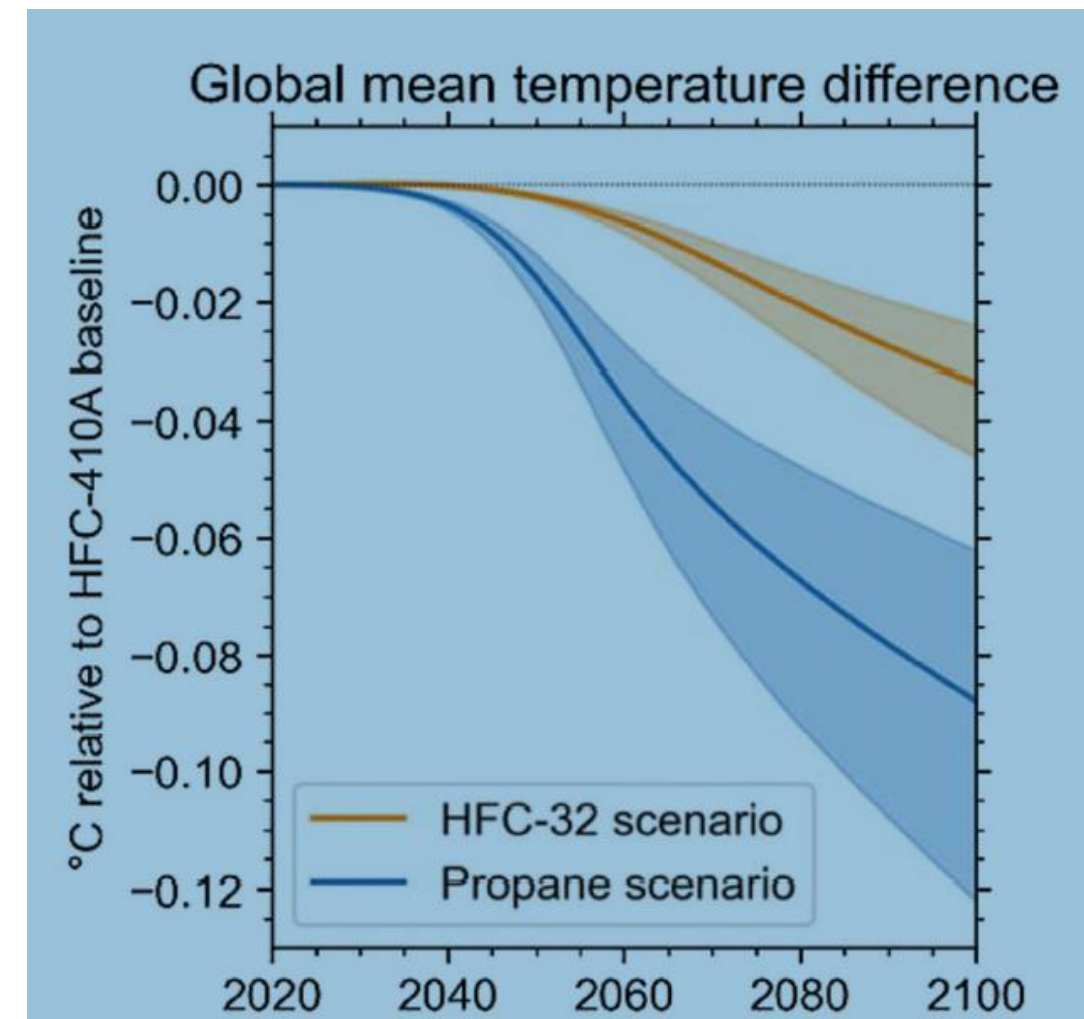
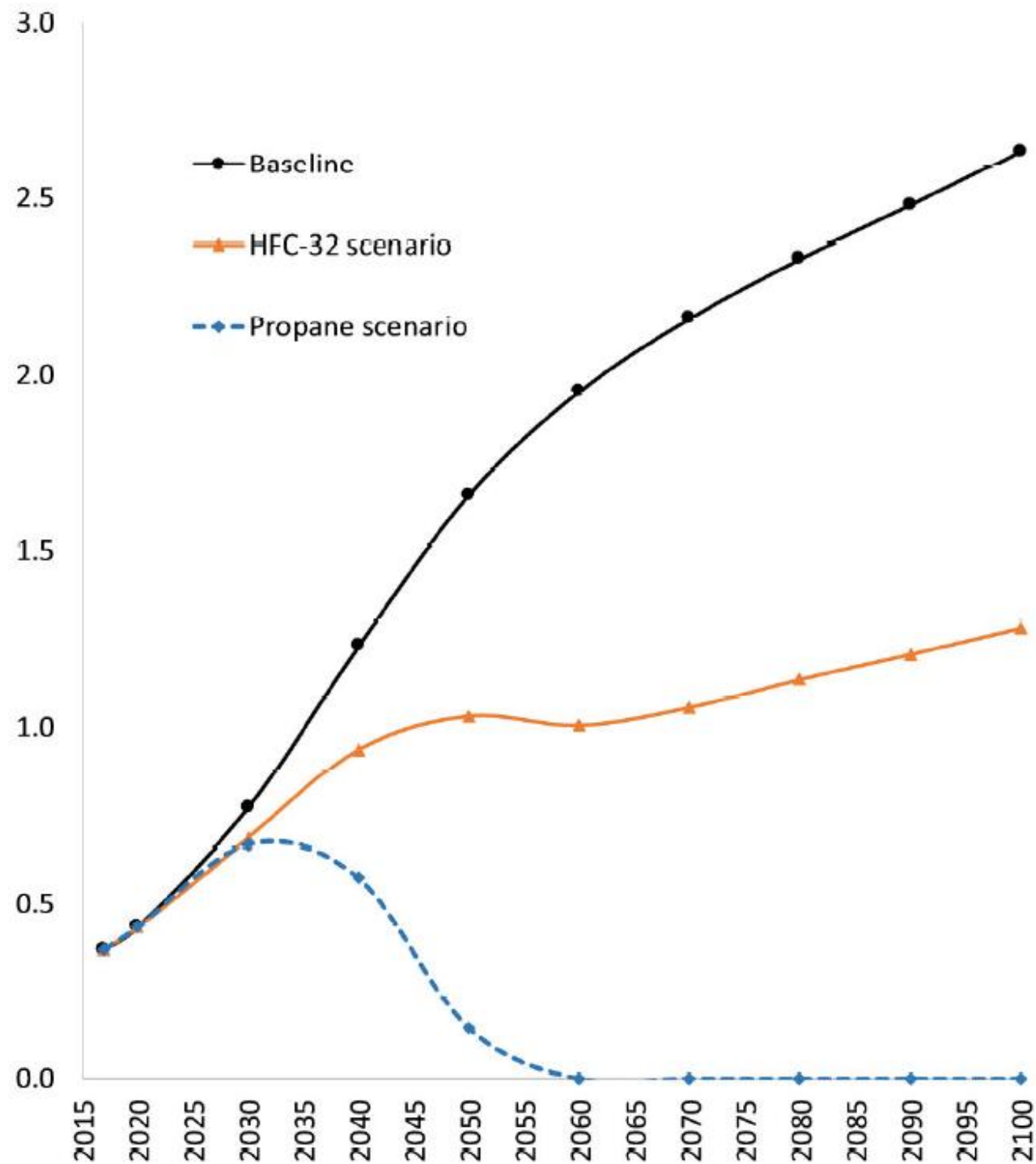
European Union policies on cooling

Restrictions in new AC equipment			
	Existing	Near term	Medium term (2030+)
Small self-contained AC/Heat Pumps ≤12kW	<GWP150 (2020) Movable plug-ins only	<GWP150 (2027)	No F-gases (2032)
Large self-contained AC/Heat Pumps >12kW		<GWP150 (2027) ≤50kW	<GWP150 (2030) >50kW
Small split AC/Heat Pumps ≤12kW	<GWP750 (2025) Single splits with max 3kg charge only	<GWP150 (2027) A/W	No F-gases (2035)
		<GWP150 (2029) A/A	
Large split AC/Heat Pumps >12kW		<GWP750 (2029)	<GWP150 (2033)

Enabling policies and regulatory frameworks for sustainable cooling

European Union policies on cooling

Emissions of HFC/HCFC and propane from split ACs



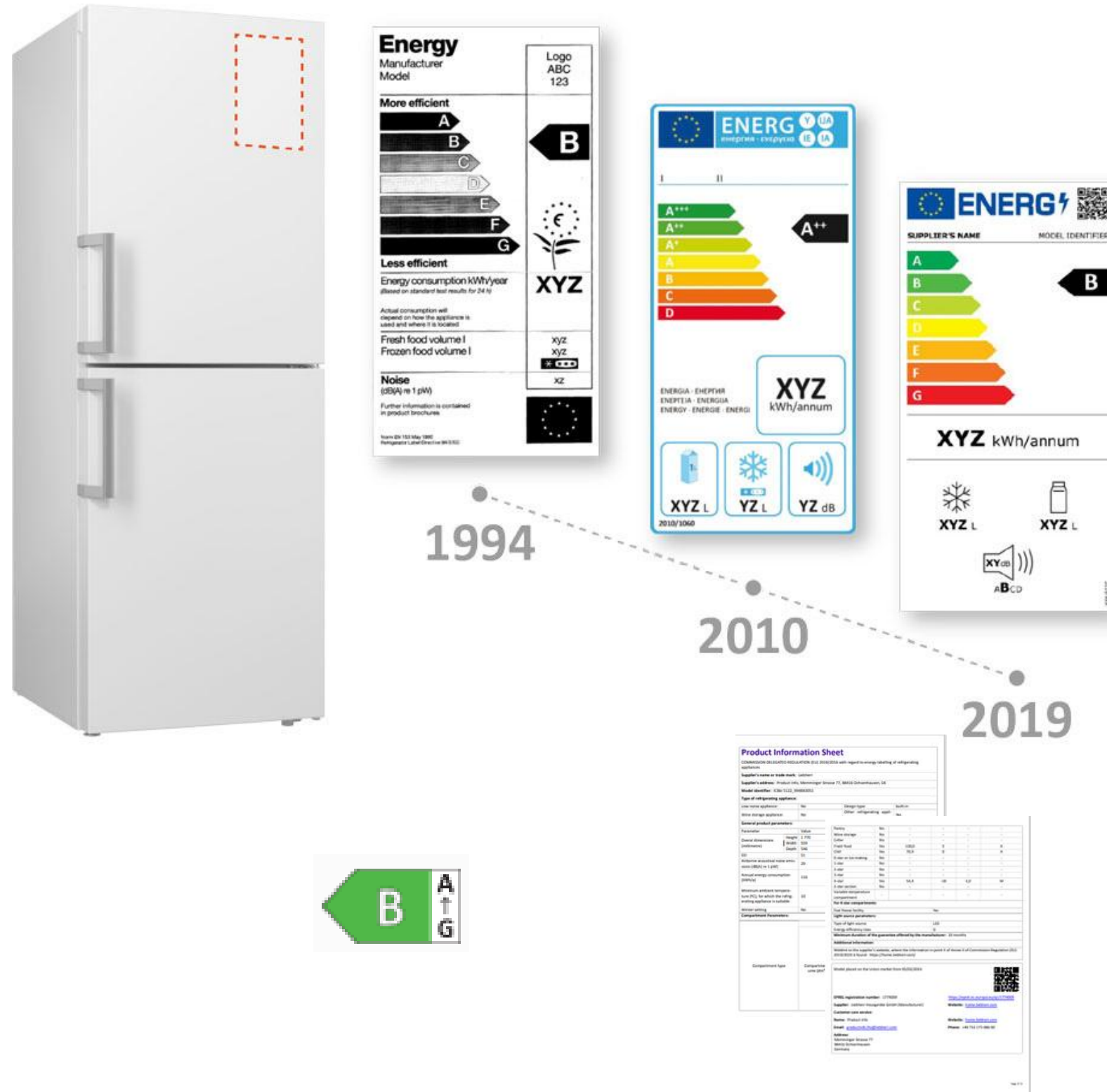
Progress of warming only from this sector!

Source: Purohit et al. (2022). PNAS.

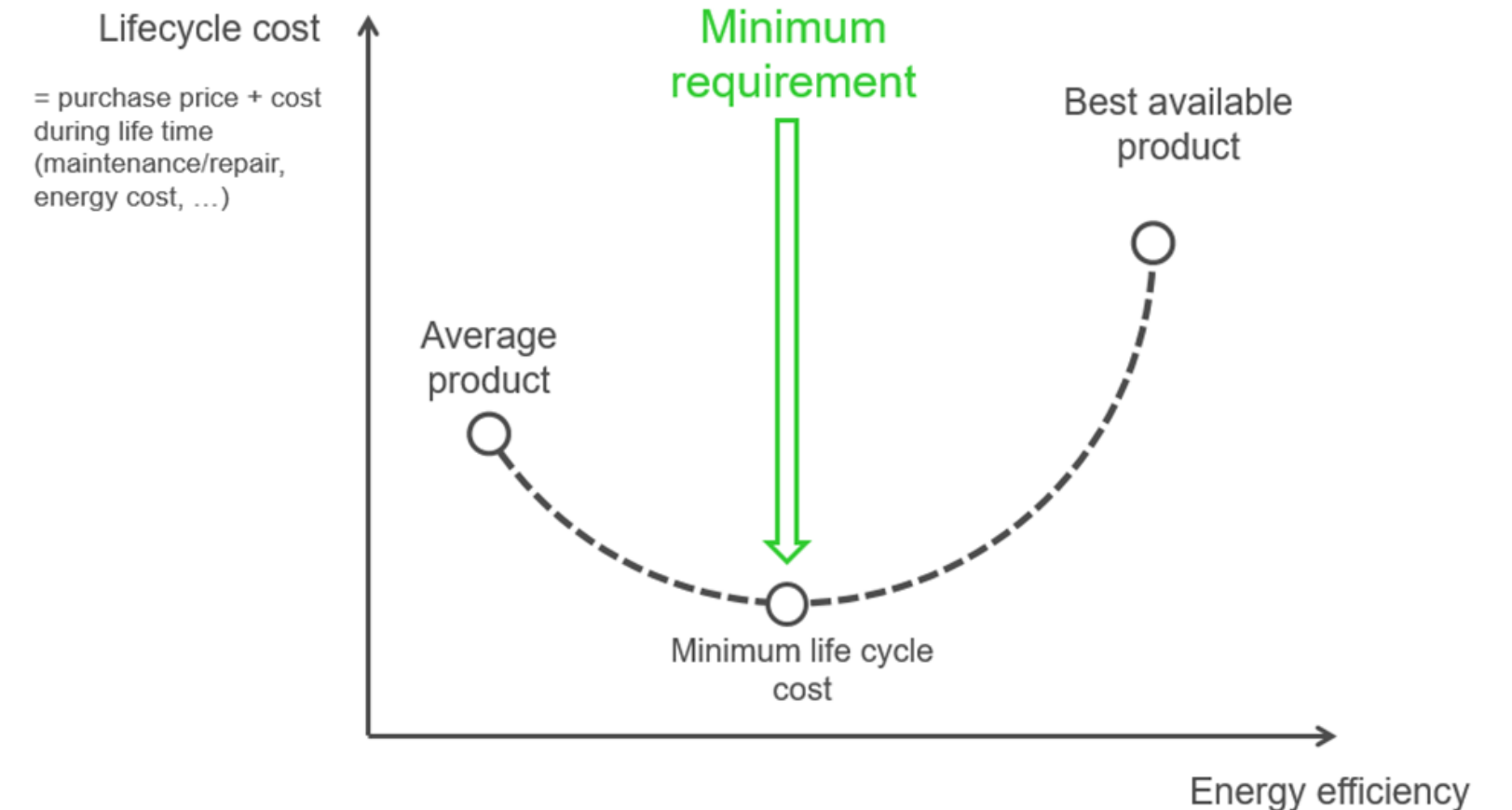


Enabling policies and regulatory frameworks for sustainable cooling

European Union policies on cooling



Minimum efficiency requirements set based on minimum life-cycle costs for consumers



Plus, where relevant, other requirements e.g.:

- Air pollutant limit values
- Performance requirements
- Information requirements
- Spare part availability

SESSION 1: Enabling policies and regulatory frameworks for sustainable cooling European Union policies on cooling

Synergies with Eco-design - two distinct policy areas, but developed in coordination:

- F-gas Regulation design phase: only technologies with equal or better energy efficiency are considered.
- Exemptions can be granted if it is found that they have lower life-cycle emissions due to energy efficiency.
- Ecodesign: It is possible to include GWP criteria.
- Ecolabelling: Informed consumer choice, which can include refrigerant criteria (e.g., natural refrigerants) to support gradual reduction



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Thank you

Agnieszka Truszczyńska
Policy Officer

European Commission, DG Climate Action
agnieszka.truszczyńska@ec.europa.eu



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National Cooling Action Plan

Case study: Mexico



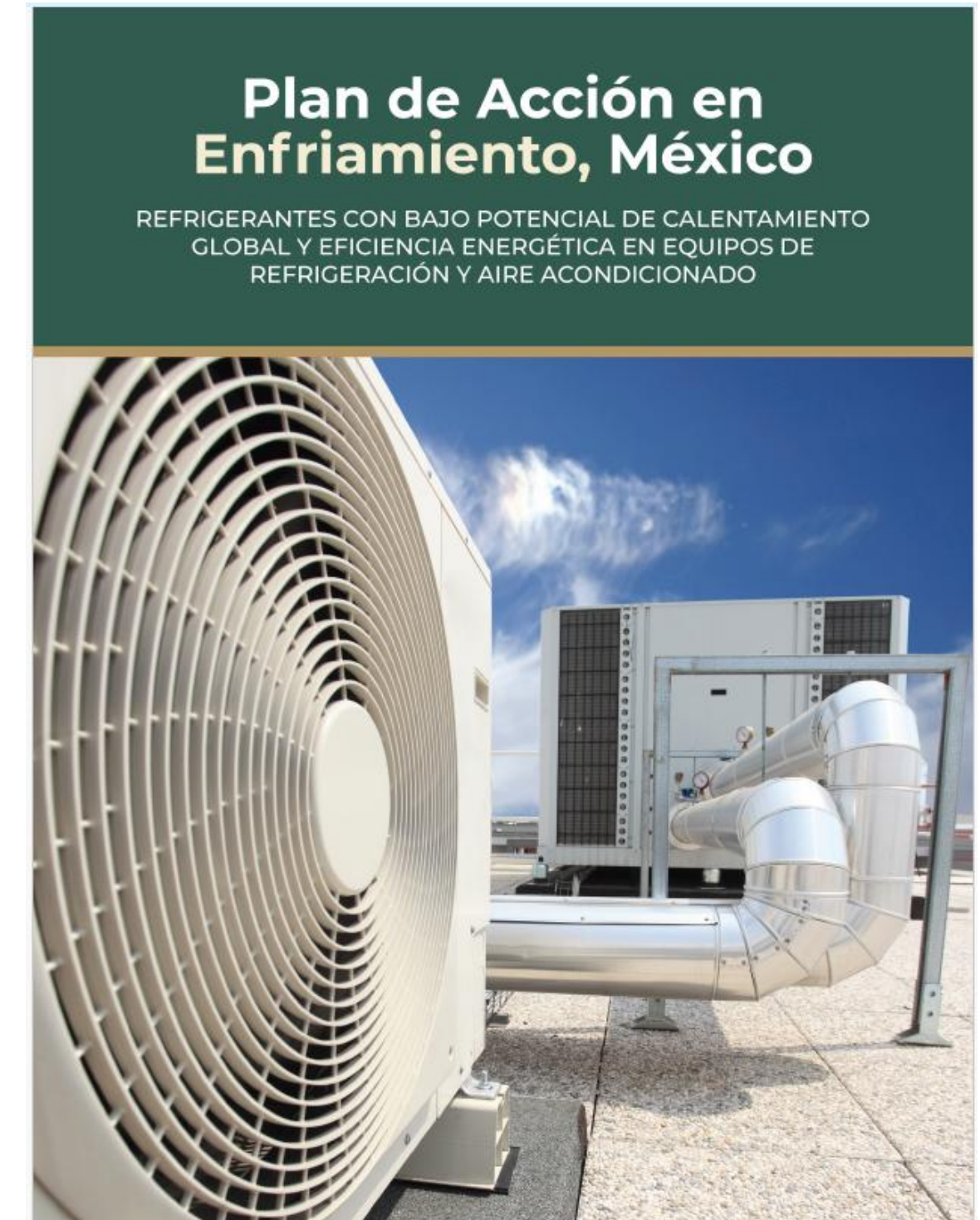
Gobierno de
México

Medio Ambiente
Secretaría de Medio Ambiente y Recursos Naturales

25
ANIVERSARIO

Enabling Policies and Regulatory Frameworks for Sustainable Cooling

- Collaborative planning sets solid grounds for policies and regulation
 - Mexico's Cooling Action Plan (completed in 2022) resulted from the participation of different agencies related to environment, energy, trade and other stakeholders:
 - The proposed lines of action are of an indicative nature; even though not mandatory, they provide the basis for the alignment of the regulatory framework, as well as public policy strategies and programs.



Collaboration between environmental and energy efficiency authorities is key

• Partnership with EE authority (CONUEE)

- KIP-related EE strategy involves the support to CONUEE in the updating of seven existing standards (NOMs).
- KIP-related activities have also contributed to the updating of EE-label, with better information about the refrigerant used in RAC devices.

NOM-011-ENER-2025
Central AC units, package or split



NOM-012-ENER-2019
Condensing and evaporating refrigeration units



NOM-015-ENER-2018
Domestic refrigerators and freezers



NOM-021-ENER/SCFI-2017
Room air conditioners



NOM-022-ENER/SCFI-2014
Self-contained commercial refrigeration



NOM-023-ENER-2018
Split air conditioners, without air ducts



NOM-026-ENER-2015
Split air conditioners (Inverter)



Estudio para evaluar la viabilidad de actualizar la etiqueta amarilla de las NOM de Eficiencia Energética en equipos de refrigeración y aire acondicionado



EFICIENCIA ENERGÉTICA
Determinada como se establece en la NOM-022-ENER/SCFI-2014

Congelador horizontal

Marca: SUPPER FREEZER Tipo: Congelador horizontal
Modelo: GPMA00254-Y Capacidad: 400 litros (L)

Tipo de refrigerante: R-290 **ECOLÓGICO**
Carga del refrigerante: xxx kg

Ahorro de energía adicional de este equipo

13.2%

Mayor ahorro

Consumo estimado de energía

Consumo máximo aceptable en (Wh/L) en 24h: **9.8**

Consumo del aparato en (Wh/L) en 24h: **8.5**

IMPORTANTE

• El ahorro de energía efectivo dependerá de los hábitos de uso y localización del aparato.
• Compare el ahorro de este producto con otros de características similares antes de comprar.
• Este aparato cumple con los requisitos de seguridad al usuario.
• Esta etiqueta no debe retirarse del aparato hasta que haya sido adquirido por el consumidor final.

La NOM-ENER fue desarrollada en la CONUEE

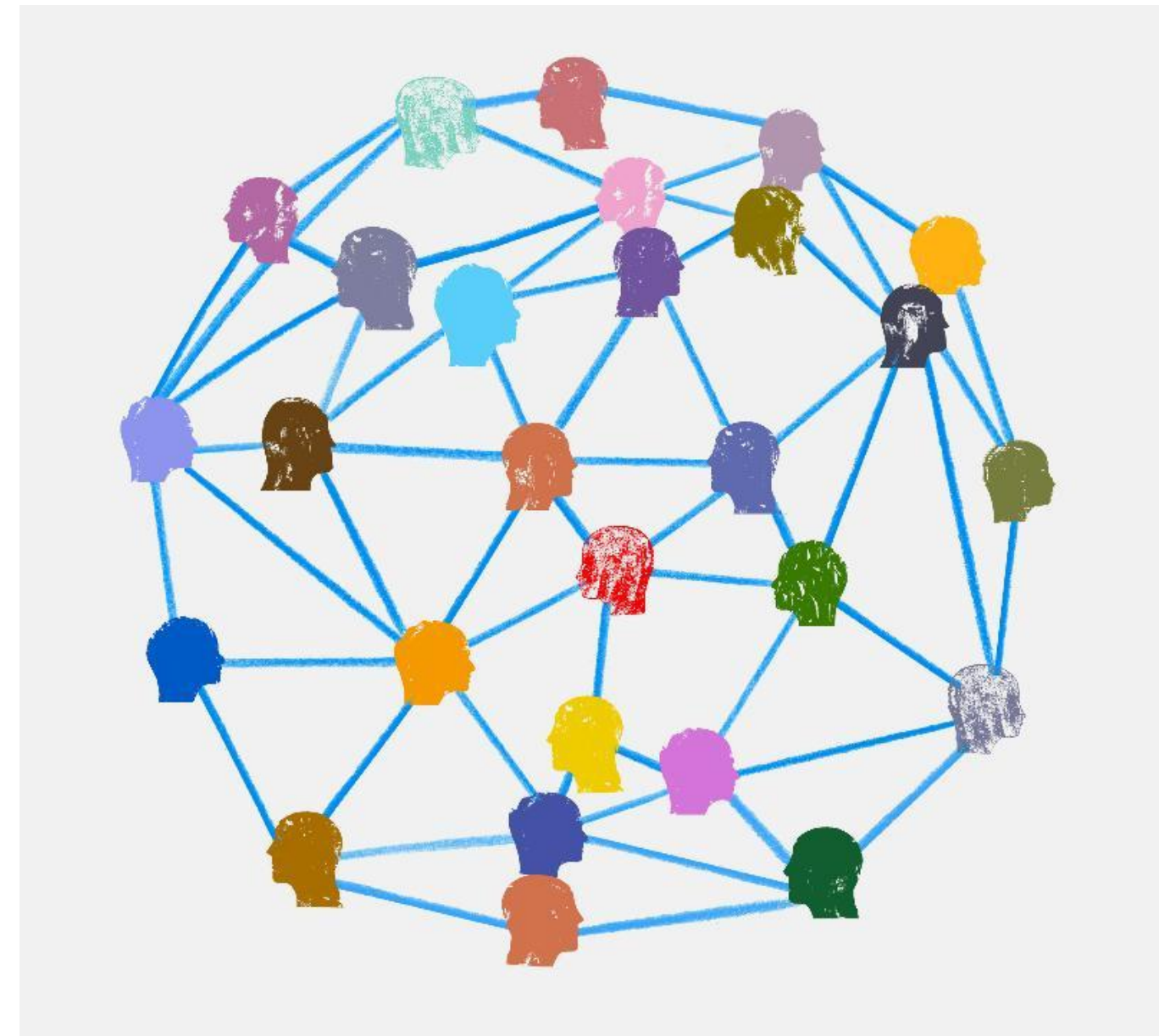
A solid conformity assessment system is essential for MEPS to actually deliver results

- EE standards (NOMs) rely on solid Conformity Assessment Procedures
 - First EE standards were published in 1994 (refrigerators and window AC units)
 - In collaboration with manufacturers and importers.
 - Conformity assessment infrastructure started to be developed in 1995 (testing laboratories and product certification bodies), followed by a verification and third-party bodies in 1999.
 - By 2022, the conformity assessment system for EE in products included:
 - 90 testing laboratories
 - 21 certification bodies
 - 215 inspection units
 - Some of them are able to provide services to third-country customers



What's next? Sustainable cooling requires continuous collaborative efforts

- **Regulatory alignment**
 - Participation of NOUs in updating of laws and other regulatory instruments to ensure HPMP/KIP commitments are supported (Example: strengthening venting prohibitions).
- **Policy coordination**
 - Reinforce dialogue with other policy-making agents (for example, urban planning agencies, to explore the viability of district cooling projects).



Keeping an eye on opportunities arising from a broader industrial strategy



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Thank you

Sergio Merino
National Ozone Officer
Secretaría de Medio Ambiente y Recursos Naturales
de México
coordinacion.upm@semarnat.gob.mx



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Questions and Answers

SESSION 1: Enabling policy and regulatory frameworks for sustainable cooling



Ms. Elena Miceva
Montreal Protocol Unit
UNIDO



Mr. Mehrali Ecer
Directorate of Climate Change
Türkiye



Ms. Sergio Merino
National Ozone Unit
Mexico



Mr. Fernando Santiago
Division Industrial Policy Advice and
Capacity Development
UNIDO



Ms. Agnieszka Truszczynsk
Directorate-General
for Climate Action
European Commission



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Lunch

12:30 – 14:00



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Session 2

Technology innovation, development and
deployment

SESSION 2: Technology innovation, development and deployment



Mr. Yunrui Zhou

Montreal Protocol Unit

UNIDO



Ms. Xiaoyan Li

Ministry of Ecology and Environment

China



Mr. Carloandrea Malvicino

Stellantis

Italy



Mr. Samuel Jacobs

Energy Partners

South Africa



Mr. David Marcucci

Country Office for Brazil

UNIDO



Speakers' biographies



Agenda



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Advancing Sustainable Cooling: China's Progress in Air Conditioning Technologies

Policy, Innovation and Market Transformation

Foreign Environmental Cooperation Center,
Ministry of Ecology and Environment, China

Background and Context

- Rapid growth in global cooling demand
- China: world largest RAC producer and market
- HFC use concentrated in AC, refrigeration, refrigeration servicing (~81%)
- Challenge: balance demand with climate goals



Policy & Regulatory Actions

- 2021-Import/export license system HFCs included
- 2021/2024-Restrictions on new HFCs production capacity
- 2021-Mandatory destruction of by-product HFC-23
- 2023-Updated *Regulation on ODS management*, HFCs were included in the controlled substance list
- 2024-HCF production Quota system was initiated

April 2025-National Implementation Program for the Montreal Protocol on Substances that Deplete the Ozone Layer (2025–2030)



1 MAC

1 July 2029, Declared M1 vehicles
GWP<150

1 January 2029, RAC for China Market
GWP<750

2 Residential AC



3 Domestic Refrigeration

1 January 2026, HFCs are prohibited

1 January 2029, GWP<750

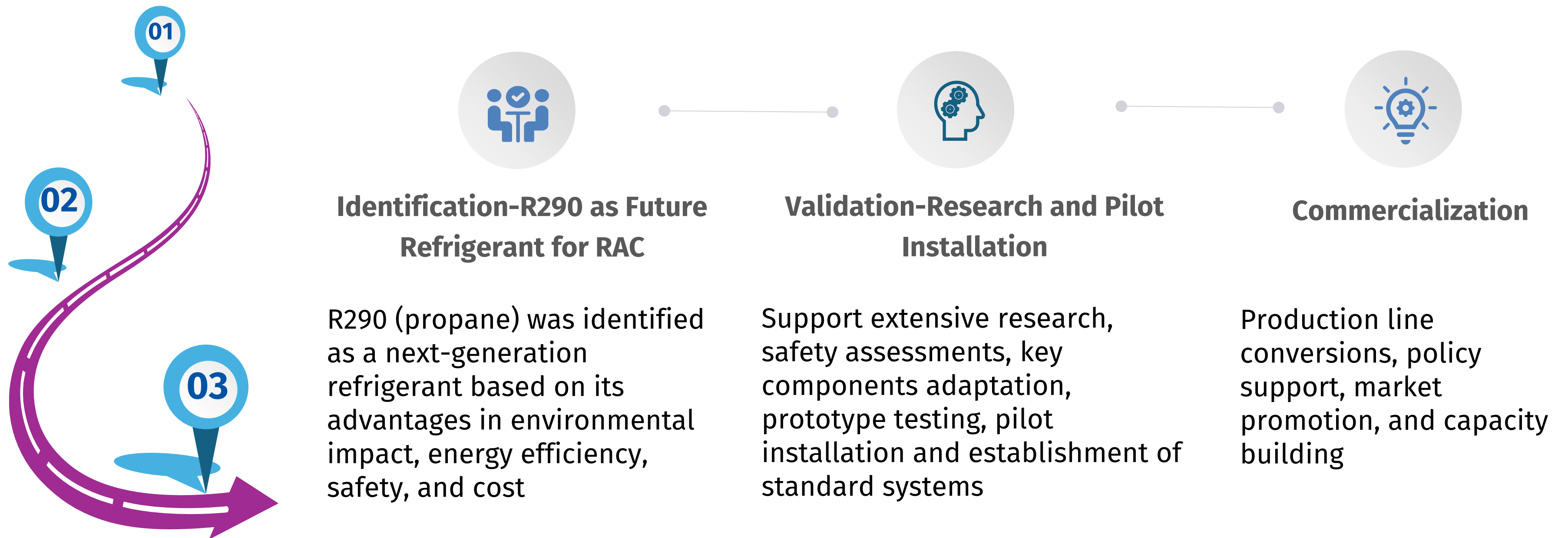
4 Unitary and Duct AC



5 Other Refrigeration Systems

New construction or expansion,
GWP<2500

Transition Strategy in RAC Sector-R290 Technology Development



Transition Strategy in RAC Sector-R290 Technology Development

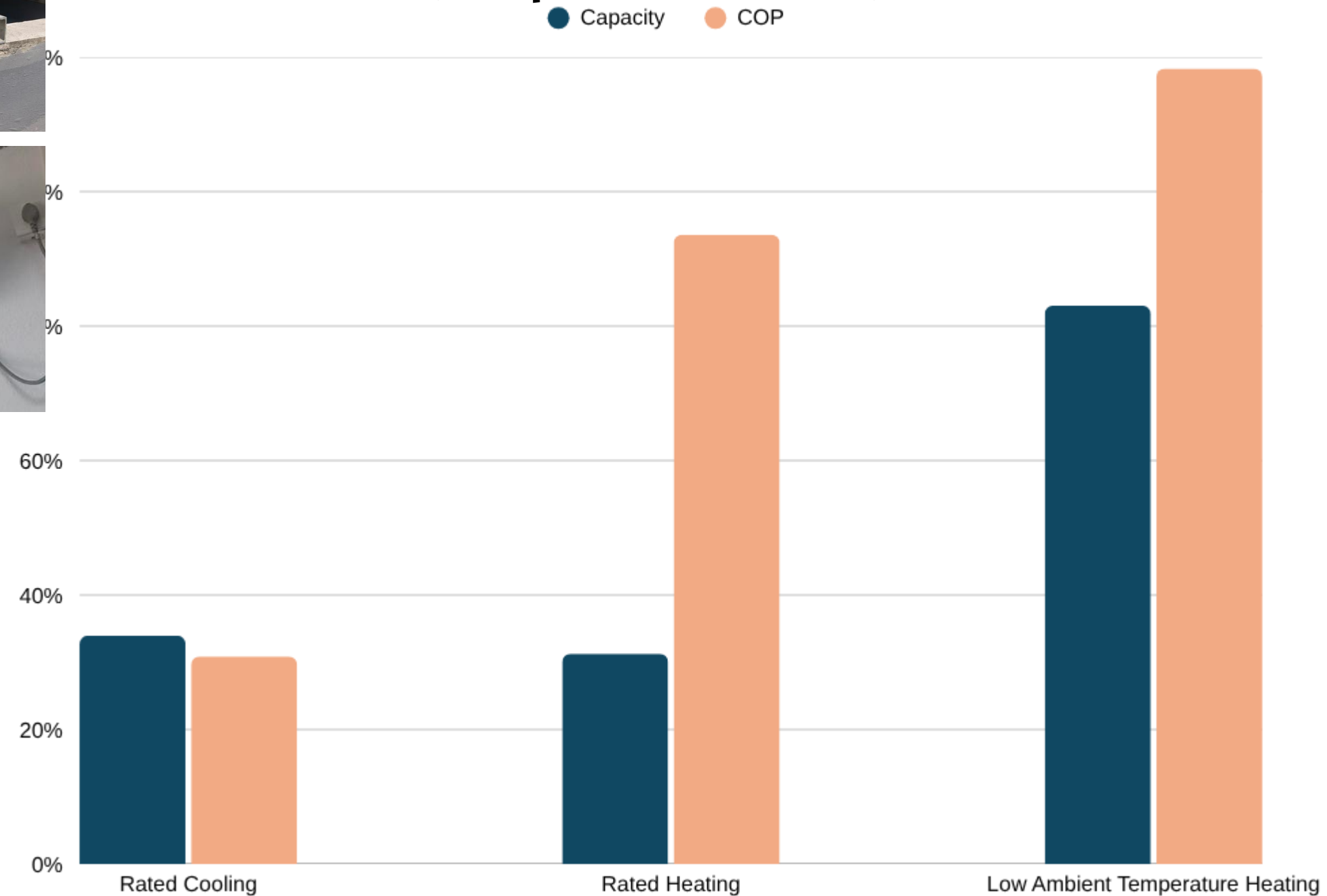
Is R290 AC safe and Energy-Efficient?



Transition Strategy in RAC Sector-R290 Technology Development



R290 RAC's Performance Degradation After 10 years Operation (Compared to R22 RAC)



1,062 R290 Room Air conditioners
10 Years Operation
0 Accident

Transition Strategy in RAC Sector-Market and Ecosystem Development

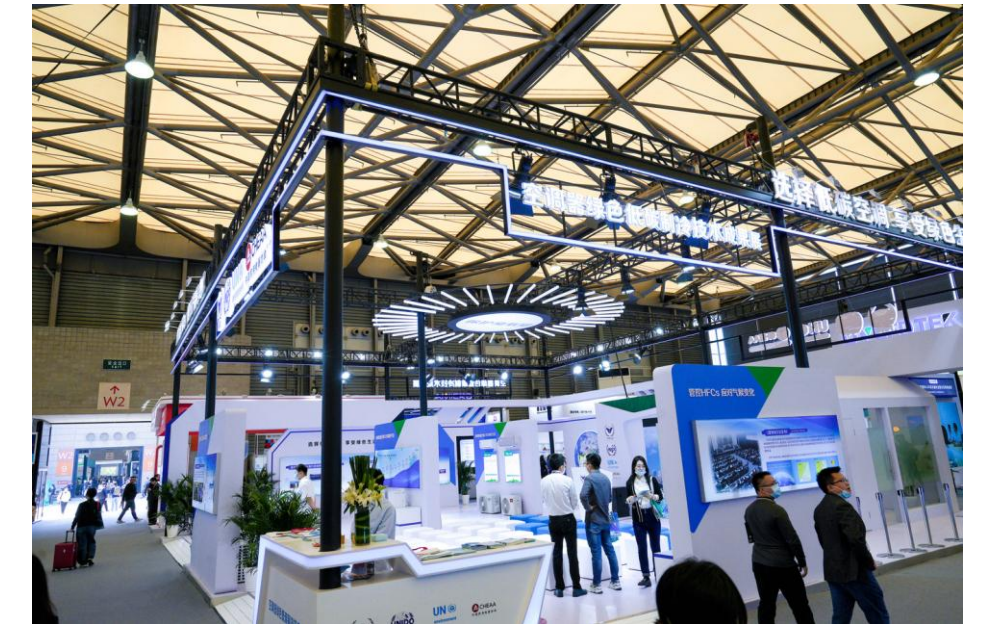
Government encourages green consumption-fluorine free Refrigerators and ACs
JD.com-Launched **Fluorine-Free AC Zone**



Use the IOC subsidy flexibly, **only supporting the highest energy efficiency R290 models**



Update National energy standard for RAC
Dynamic APF+ carbon footprint



Organize training for **other A5 countries on R290**
Supported by the Government of Italy



Way Forward and International Cooperation

R290 is the smart, proven choice for cost-effective, compliant, and sustainable cooling

- 01 China is on track to install over 2 million units in 2026, creating massive economies of scale
- 02 Global adoption will further close the price gap, making R290 even more competitive
- 03 Kigali Compliance made easy: Ultra-low GWP (≈ 3) supports strong cooling demand growth without HFC quota restrictions
- 04 Significant Carbon Reduction: Superior energy efficiency + near 0 direct emissions + smart energy management technology deliver real climate impact

China's R290 progress has been strongly supported by the MLF and international partners. We are ready to strength cooperation with other countries and partners to accelerate R290 adoption and achieve shared sustainability goals





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Thank you

Li Xiaoyan
Senior Program Manager
FECO/MEE China
li.xiaoyan@fecomee.org.cn



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CO2 technology in commercial systems

EP ENERGY
PARTNERS
REFRIGERATION

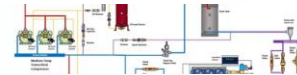
SESSION 3: CO2 technology in commercial systems – Safety considerations

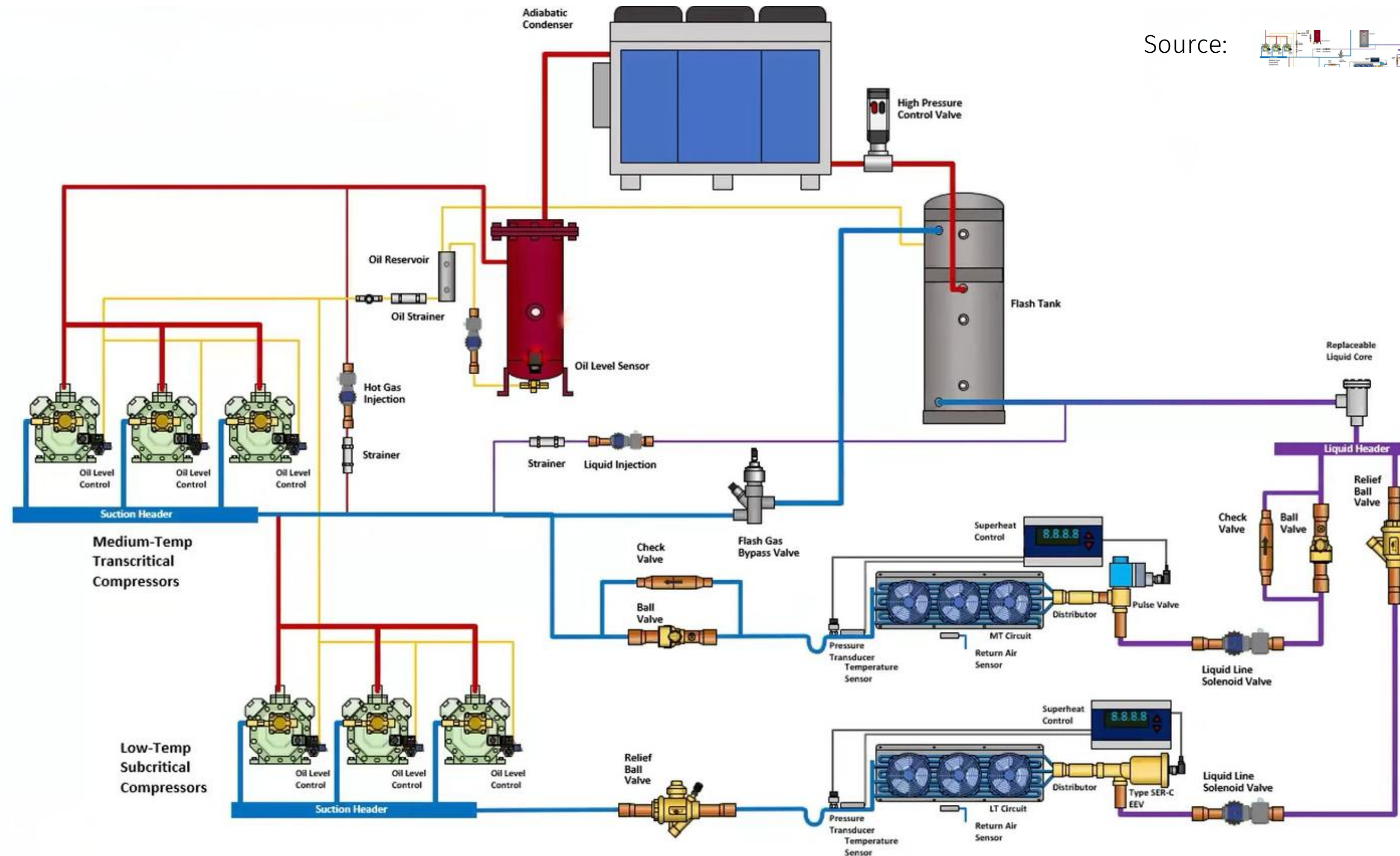
• Design considerations

- UPS (HPV & FGV operation)
- Pressure rated components
- Hydrostatic pressure
- Aux cooling

• Operating considerations

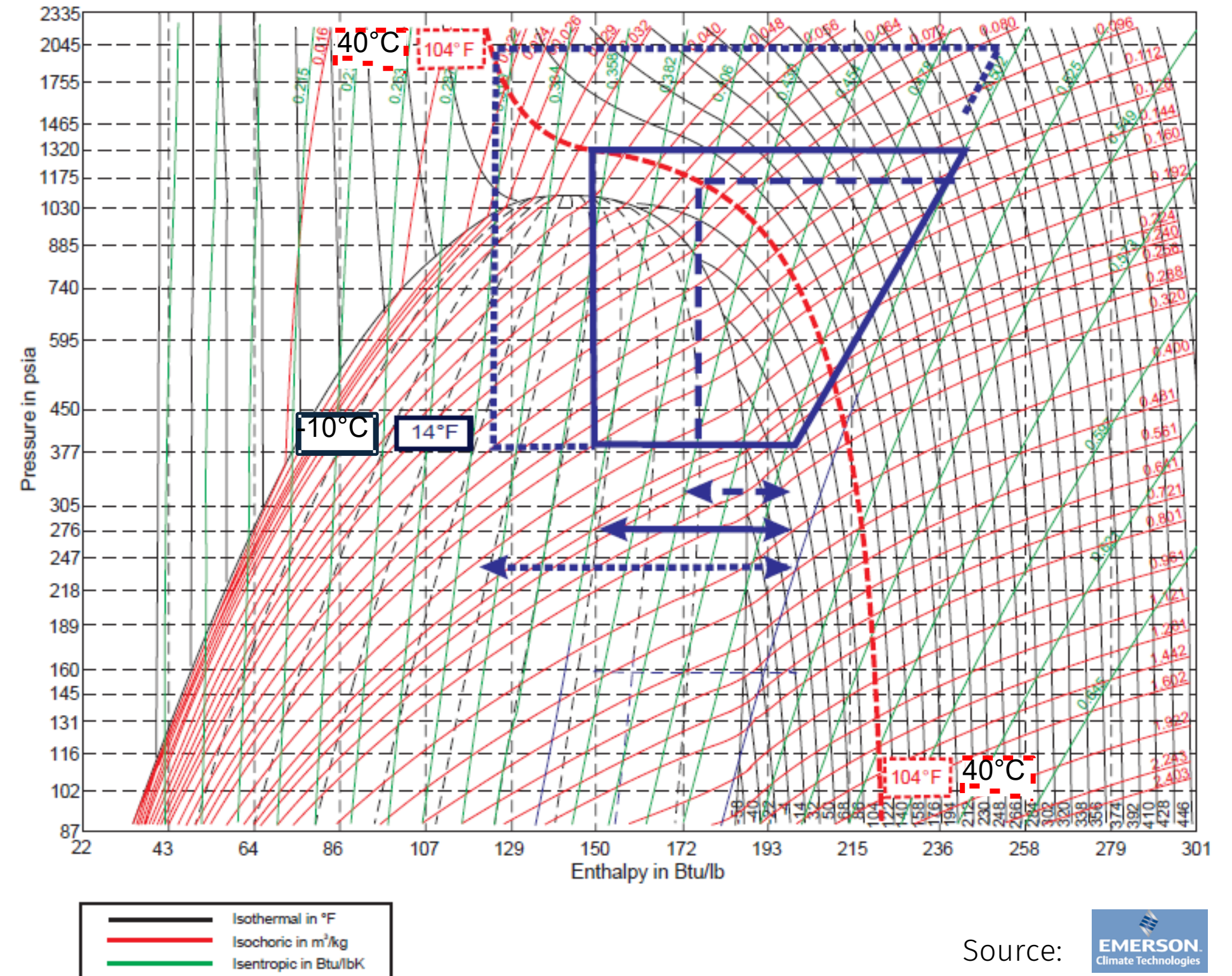
- Gas bottle handling & storage (900PSI)
- Dry ice formation (liquid drier core replacement)
- Suitable service tools (gauges & hoses)
- Asphyxiation (displaces oxygen in confined spaces)

Source: 



SESSION 3: CO₂ technology in commercial systems – Ambient conditions

- Europe/parts of USA cooler ambient - Subcritical
 - Operation below critical point (31°C)
 - Lower compression ratio
 - Phase change with condensing
 - Lower condensing pressure improves CoP
- Africa/ close to equator warmer ambient - Transcritical
 - Operation above critical point (31°C)
 - Higher compression ratio
 - Higher discharge (smaller delta T)
 - Larger heat rejection with only sensible heat.
 - Lower gas cooler pressure does not necessarily improve CoP (must optimize pressure for tension CoP v capacity)



Source:

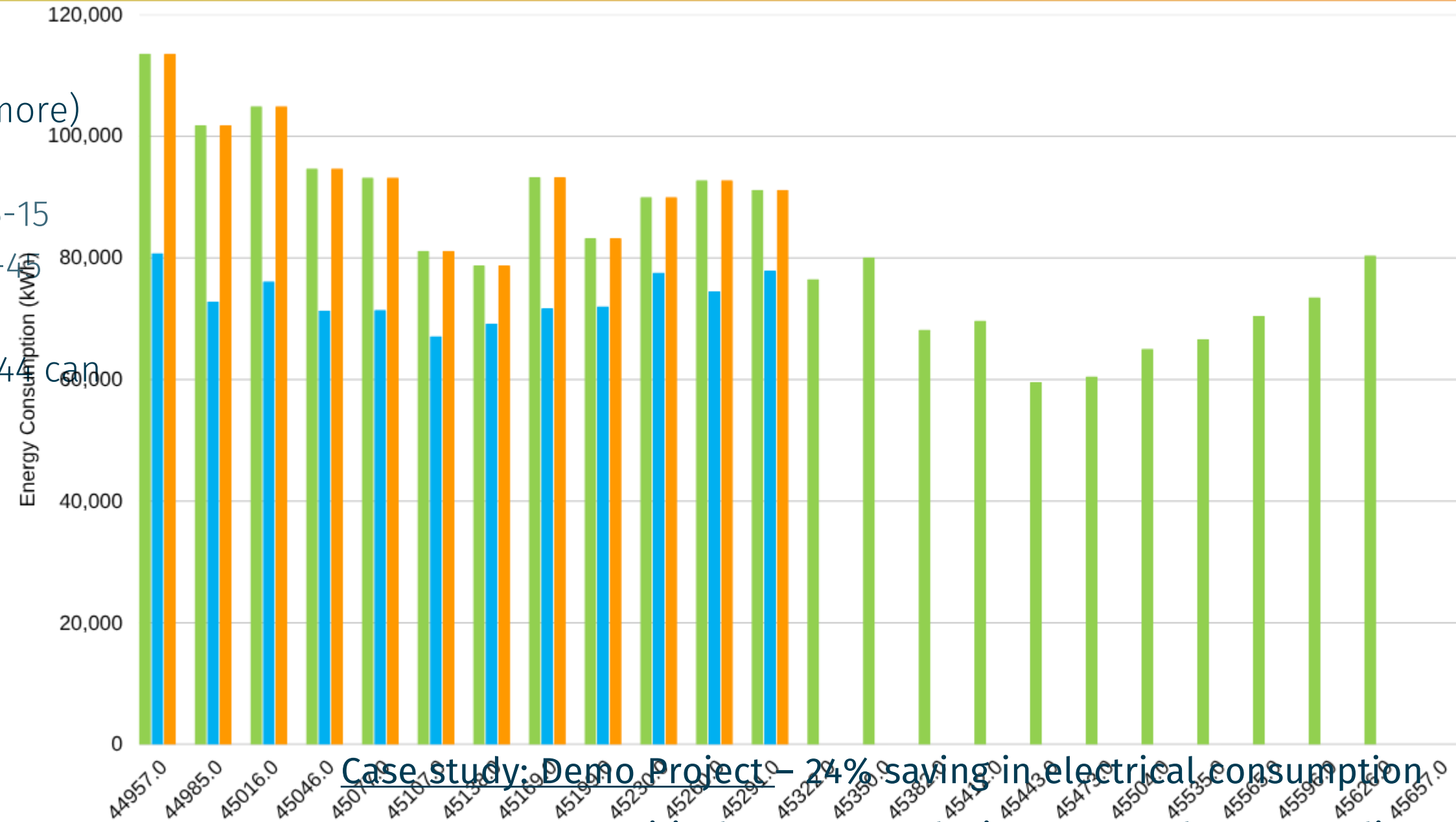
SESSION 3: CO2 technology in commercial systems – Total cost of ownership

● 2023 - 2024 Time Series
 ● 2024 Predicted
 ● 2023 Comparison

Life cycle cost approach

- Capex on system (enhancements generally 30% more) due to transcritical operation.
- O&M – R744 prices has been stable and lower (~5-15 EUR/kg) compared to high GWP refrigerants (~30-40 EUR/kg) and sharply rising [1].
- Consumption – Depending on the application, R744 can achieve up to 20-25% better consumption.

● CAPEX
 ● O&M
 ● ELECTRICITY



Case study: Demo Project – 24% saving in electrical consumption on a R744 transcritical system replacing an R22 legacy cooling system. Snapshot of Yr 23/24 with prediction vs actual based vs legacy with CoP optimization.

[1] High GWP Refrigerants Face Soaring Prices as Natural Alternatives Offer Stability - GIZ Proklima

SESSION 3: CO₂ technology in commercial systems - Applications

- R744 single and booster systems
 - Large store application for MT and LT applications
- R744 water loop
 - Smaller store application for MT and LT applications
- R744 cascade & hybrid cascade
 - Light /heavy industrial applications



Typical booster system

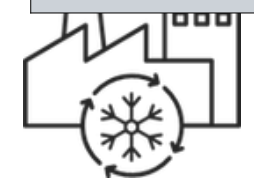


Typical water loop system

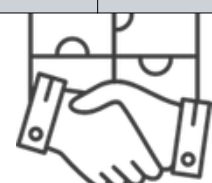


SESSION 3: How do we scale? Long term multiple utilization & building value chains (Tier 2 markets) will result in exponential utilization.

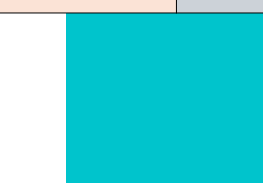
Intervention	Sust. Impact on capital		Sust. Impact on O&M		Sust. Impact on energy consumption		Value chains	Scaling
	Short - Medium	Long term	Short - Medium	Long term	Short - Medium	Long term		
DFI/blended capital/concessions	●		●		●			
Cost of efficient technology	●		●			●		
Regulations						●		
Stakeholders upstream & downstream of EVP							●	
Servitization								
		Multiple Utilization		Multiple Utilization		Multiple Utilization	Building value chains	Exponential Utilization



Owning the system



Using the system



Fee Structure

SERVITIZATION

- Shifts capital & technology to service partner.
- Embeds efficiency with long term “on the ground” focus.

Markets

- Tier 1 – consolidated value chains
- Tier 2 – fragmented value chains



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Thank you

Samuel Jacobs
Executive Head: Business Development
Energy Partners
samuelj@energypartners.co.za



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Hydrocarbons option



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Mobile Air Conditioning

Hydrocarbon Option



Mobile Air Conditioning Global Scenario

In 2040 there will be up to 2 billion of circulating vehicles (1.2B in 2022, 1.6B in 2025): >1.5 Mton of refrigerant (50% new cars 50% for recharge/leakage)*

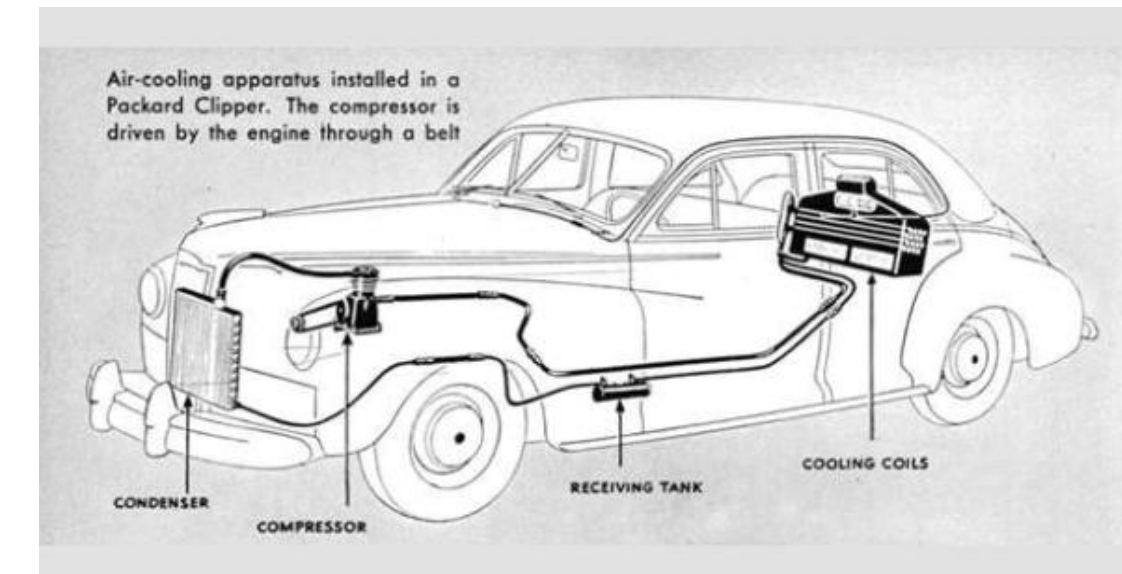
The MAC are responsible of > 1% of GHG global emission**

Now HFC-134a and HFO-1234yf are the mostly and commonly worldwide used refrigerants

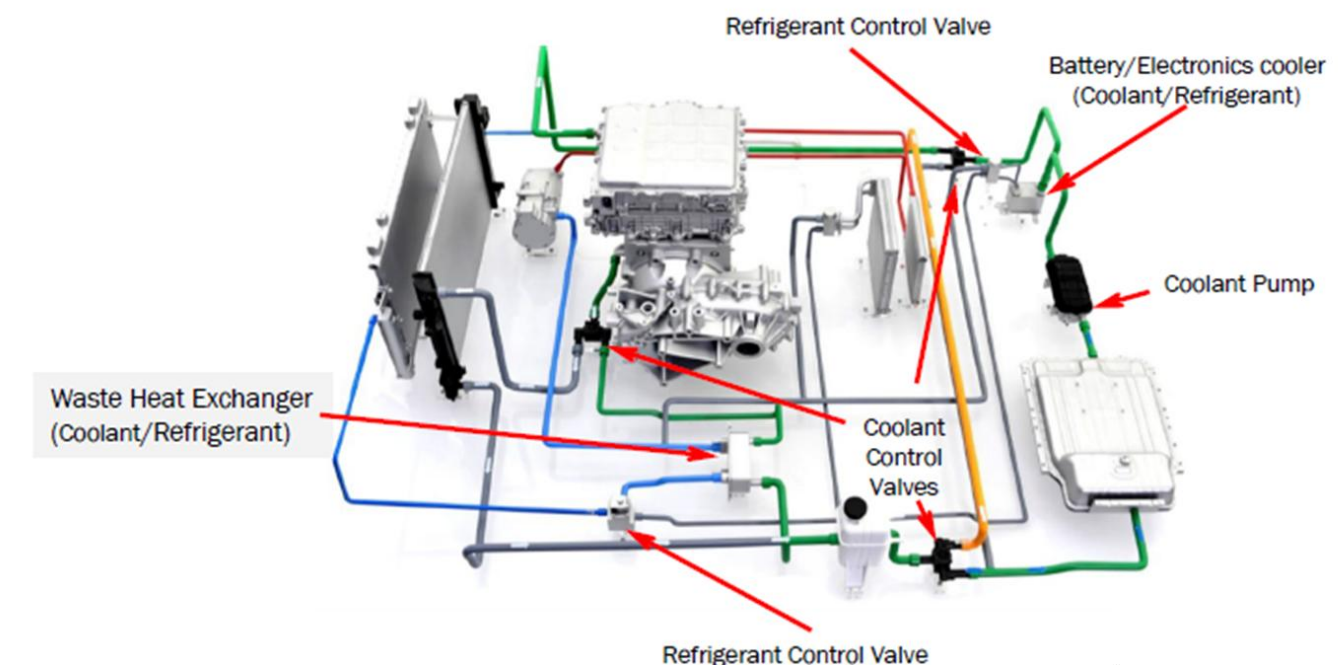
Due to HFC-134a high GWP (Global Warming Potential) European Union as other Countries/regions set measures/provisions to **phasing out** refrigerant (e.g., ban out in EU from 2011 on Passenger cars EU (2006/70/156)

*Light and heavy-duty vehicles for 0.3 kg to 1.4 kg refrigerant, buses up to 16 kg; Lifespan 20 Year; 5% leak/recharge

** WW GHG emission: Transport 22.9% 70% of which due to Road transport; MAC generate > 6% of road vehicle GHG emissions



1940 Packard, Air Conditioning Pioneer



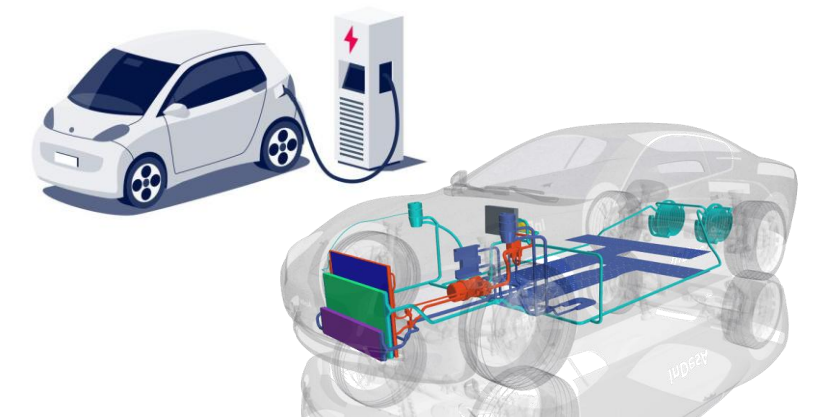
Current example of Air Conditioning/Thermal system

The Mobile Air Conditioning Challenges

Challenge 1: HFO-1234yf, HF-134a generate PFAS (per and polyfluoroalkyl substances) as decomposition product and dangerous for most of living beings. EU and US have initiatives to limit/ban the PFAS substances



Challenge 2: The Mobile Air Conditioning is becoming a complete thermal system to answer the road transport electrification needs (thermal comfort battery and power electronics thermal management).



Challenge 3: MAC generates <1% of global GHG emissions, without any improvement this will increase de to road transport electrification. **The MAC efficiency improvement is a crucial**, especially for electric/electrified vehicles.



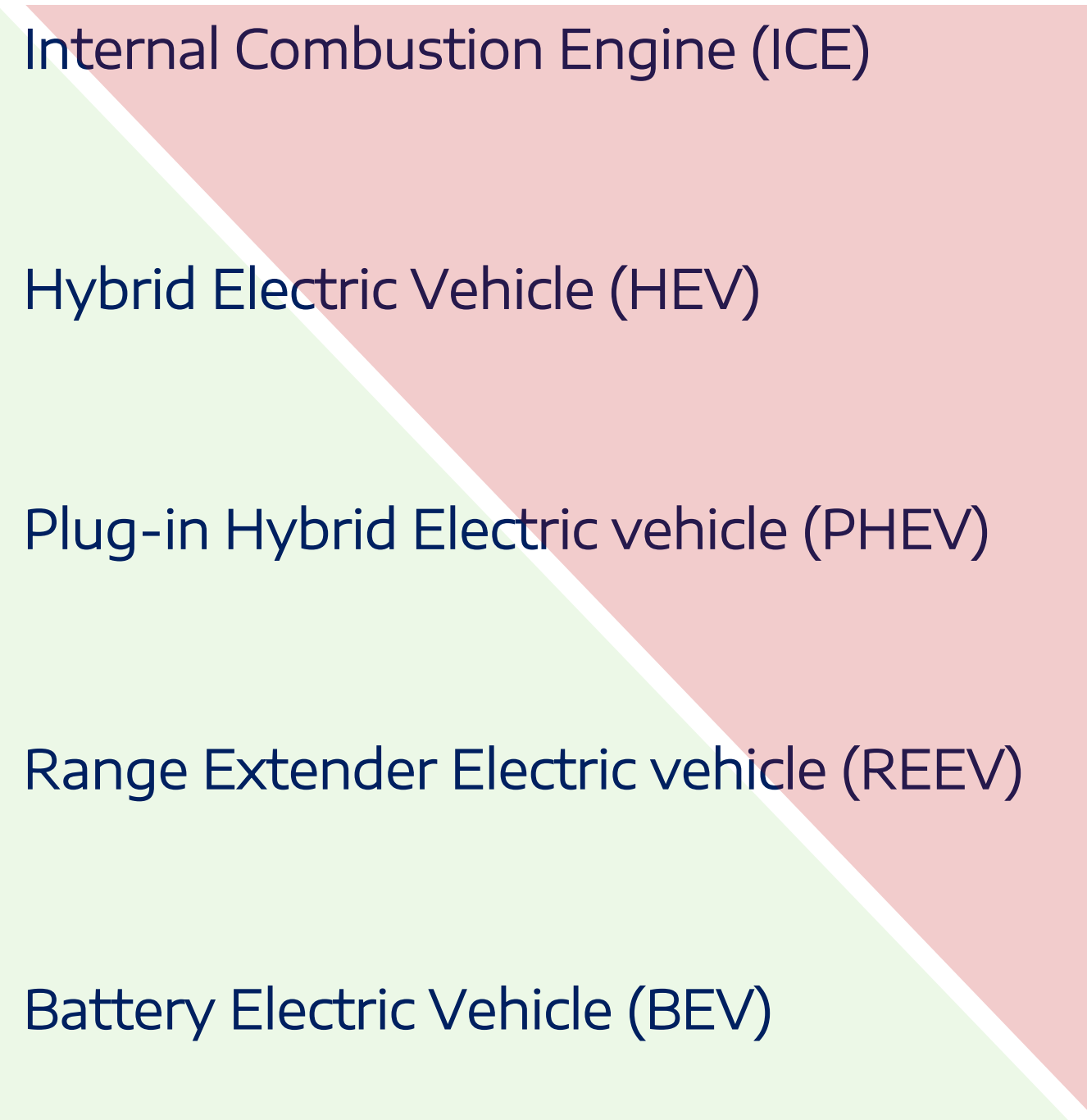
The Mobile Air Conditioning is part of automotive Platforms, that usually ask for > 5 year for being developed and remain in the market > 10 years

PFAS timeline and impact on Mobile Air Conditioning

- The U.S. federal PFAS framework is evolving but remaining fragmented. EPA activity includes drinking water restrictions, TRI additions, and expanded TSCA scrutiny
- No universal PFAS ban exists at the federal level.
- The transition away from PFAS-containing refrigerants is indirect, driven by climate policy (GWP limits) rather than PFAS toxicity or persistence concerns
- EU is planning a PFAS Ban Under REACH (March 2026 started the consultation)
- The EU has advanced a PFAS proposal covering >10,000 PFAS substances.
- Fluorinated gases (HFCs + HFOs) represent 63% of total PFAS emissions in the EU, largely through direct leaks, and breakdown into TFA (a PFAS)
- PFAS-based refrigerants risk to be "no longer viable" long-term, they are considered "lowest hanging fruit" for PFAS reduction

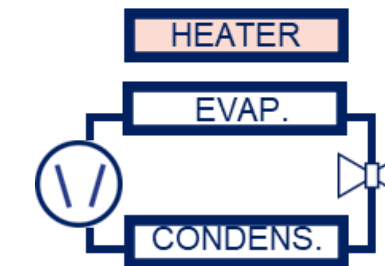


Electrification and Thermal System evolution

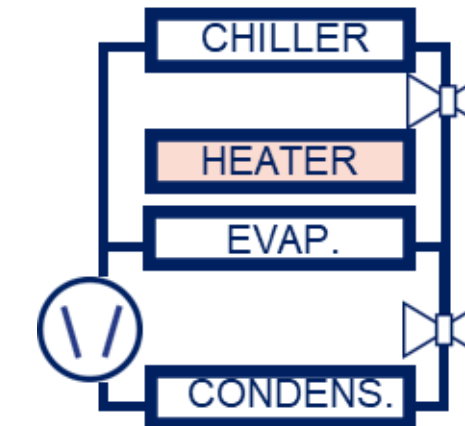


ELECTRIFICATION

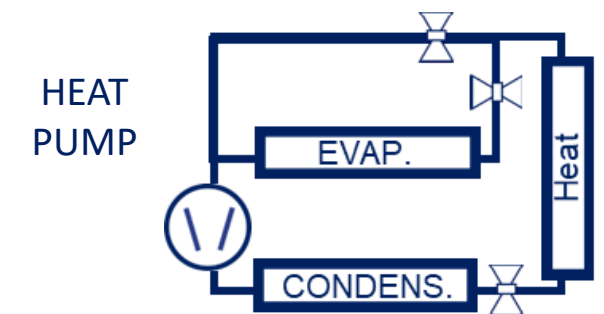
Heating +A/C



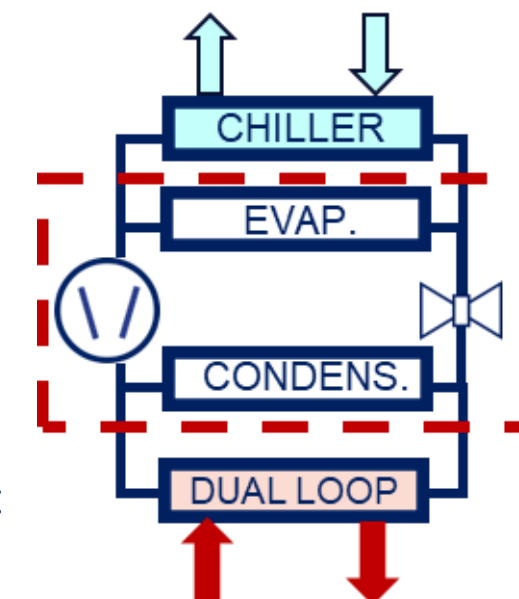
Heating +A/C +
passive battery
cooling



Heating (elec.)+A/C +
active battery cooling



Simple heat pump
+battery cooling



DUAL LOOP
HERMETIC A/C

Full thermal
management

Synthetic vs Natural Refrigerants

The development and deployment of a new generation of MAC system **requires at least 10 years** considering the component development and the industrialization of the automotive platforms

Synthetic Refrigerants

PROs

- Already in use
- Performance can be designed
- Several PFAS-free blends are under study (selective leak/glide... effect to be addressed)
- Compatible with current systems/component

CONs

- Expensive
- Risk of monopoly/patents
- The long-term effect on environment are difficult to predict and assess (see HFO-1234yf)

Natural Refrigerants (R-290, R-744)

PROs

- Less expensive
- no patents
- The effect on the environment are very well known and very low or none
- Widely used in stationary refrigeration

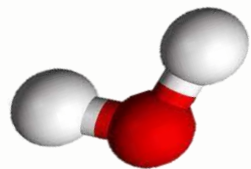
CONs

- They requires new components or specific system design
- The performance can not be tuned/designed
- Not widely used for vehicle applications

Natural Refrigerants

The development and deployment of a new generation of MAC system **requires at least 10 years** considering the component development and the industrialization of the automotive platforms

R-744
(CO₂)



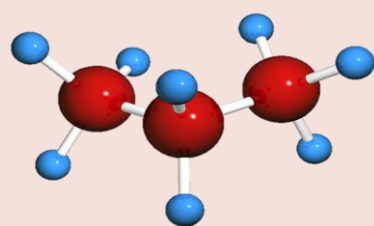
PROs

- Natural (no patent)
- Efficient in low/mild climate and severe winter conditions
- Direct and Indirect expansion
- Already in use

CONs

- System cost (more expensive)
- Requires a new generation of components
- Not efficient in severe summer conditions

HC-290
(Propane)



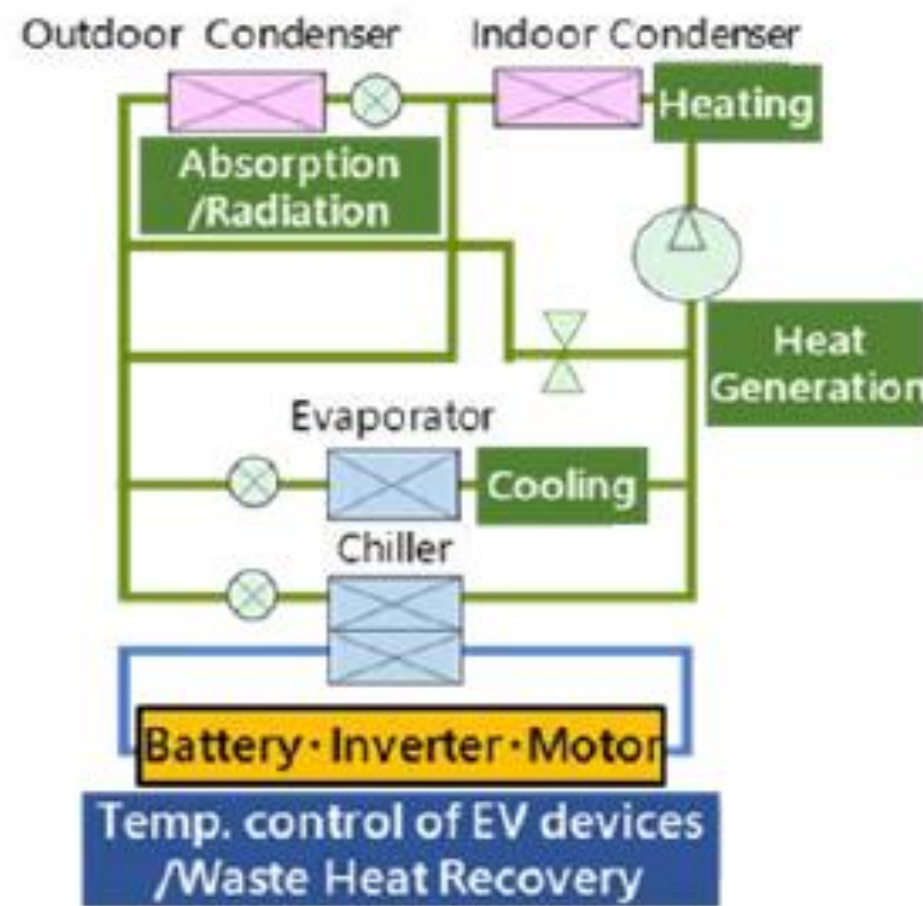
PROs

- Natural (no patent)
- Compatible with current technology (low cost)
- Efficient in also in very hot conditions

CONs

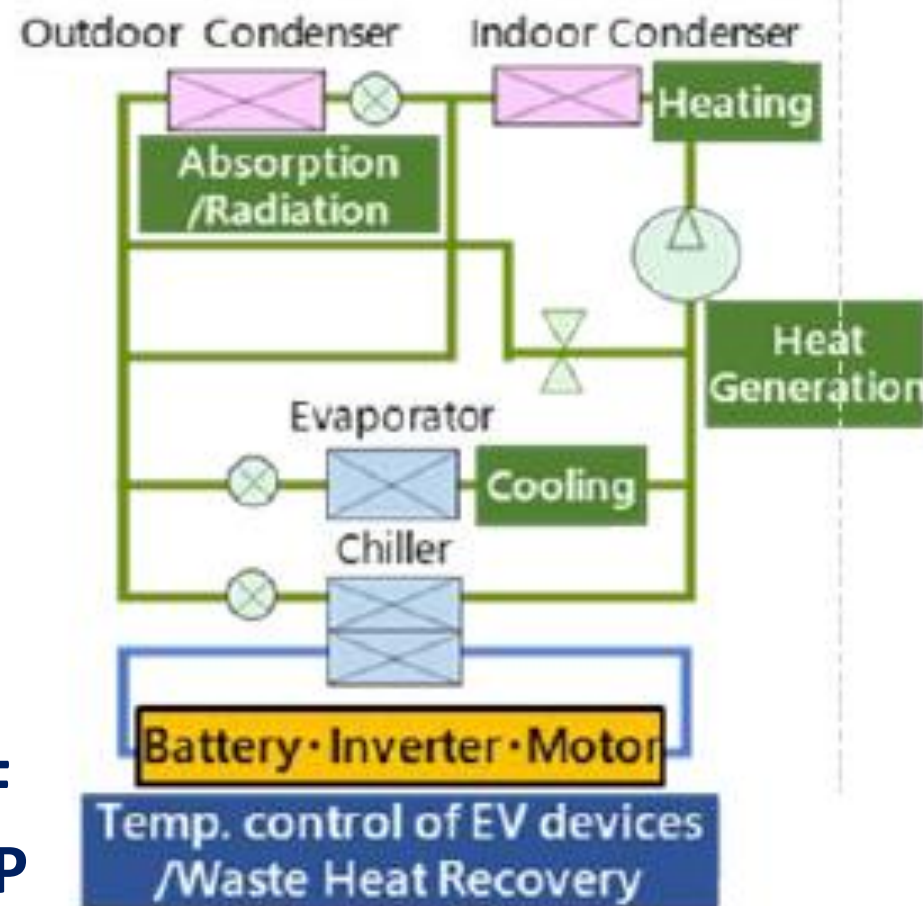
- Flammable (it requires dual loop)
- Not efficient as Heat Pump in very cold weather
- In US need EPA approval: on going for BEV, to be asked for all other energies (3 year delay)
- Not in use

Electrification and Thermal System evolution

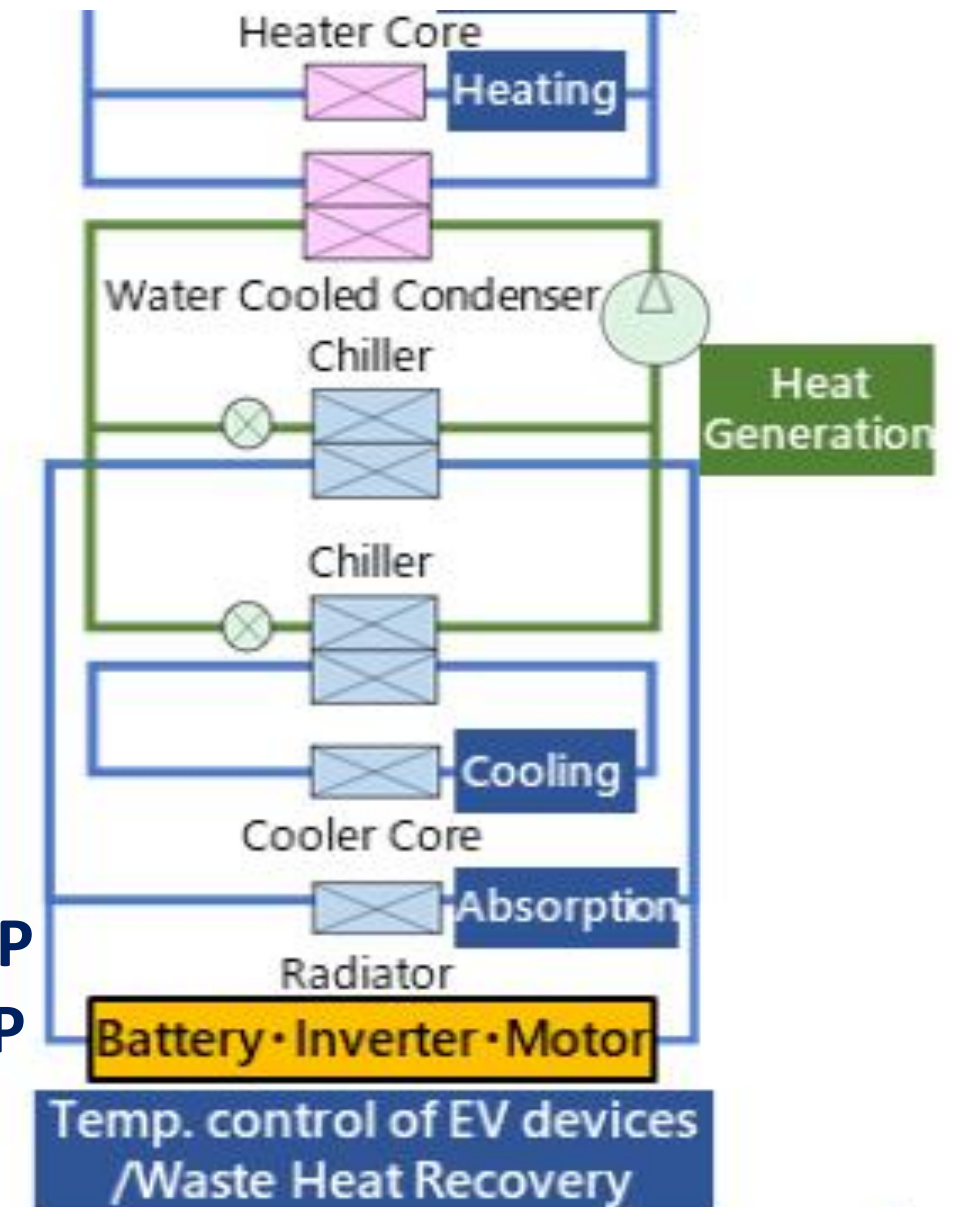


**R-744
HEAT-PUMP**

**HFO-1234YF
HEATT-PUMP**



**R-290
HEAT-PUMP
DUAL LOOP**



SYSTEM COMPLEXITY

REFRIGERANT COMPLEXITY

Conclusions

1. The widely used refrigerants HFO-1234yf and R-134a are at risk of being restricted or banned as PFAS related substance:
 - The automotive industry is reacting re-assessing natural substances such as R-744 and HC-290 or developing new blends (e.g., R-494B, R-4101A) made of PFAS-free synteheic fluids
 - The process/methods/regulation to promote the replacement of a refrigerant have been already applied successfully at least once in the past (HCFC)
2. The Road Transport **electrification** asks the **MAC** to become a complete **Thermal System** requiring highly energy-efficient solutions to **not offset the electrification environmental benefits**

Industry, public authorities and NGOs must answer with solution that must be environmentally, socially and economically sustainable on a global scale



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Thank you

Carloandrea Malvicino
Stellantis – Enlarged Europe
CO2 Emission Reduction Strategies

carloandrea.malvicino@stellantis.com



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UNIDO's approach

Technology Innovation, Development and
Deployment

SESSION 2: Case study: R-290 indirect and direct subcritical CO2 system and Heat pumps.

Modular chiller HC and water/glycol R-744 condensed centralized refrigeration system for HCFC-22 replacement

UNIDO implemented project under Brazil's HPMP – Stage II, from 2018 to 2020.

Project supported conversion to non-HCFC solution in two relevant national (A-5) refrigeration systems manufacturing companies from the supermarket sector.

Each company earned a set of safety measures for flammable refrigerant handling (included, exhaust system, leak monitoring, charging station, leak detector etc.), technical assistance for product development.

Each company developed their own solution medium-temperature indirect system based of R-290 and subcritical R-744 for low-temperature applications.

1. Water-cooled solution to be installed inside a machine room – more expensive;
2. Air cooled solutions to be installed outdoors;

Technology development and timeline

UNIDO's technical assistance to the sector was essential to support the adoption of the technology and:

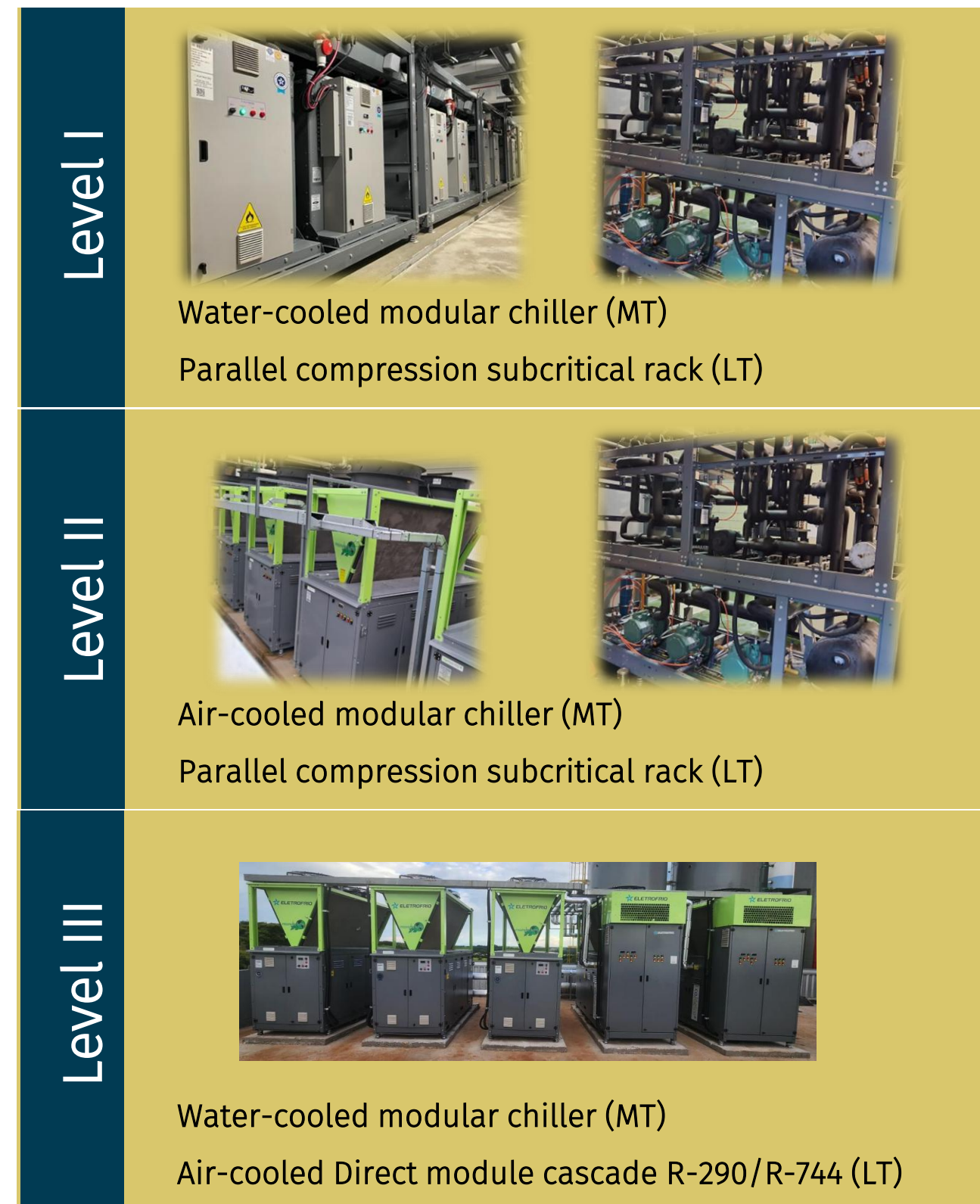
- Stakeholders and refrigeration components manufacturing engagement through workshops and technical bulletins.
- Technicians training centers created under HPMP Stage 2 (GIZ).

Low flammable refrigerant charge for a sector easier adoption, up to 1,2 kg for the Level I and no more than 3 kg (per circuit) for the Level III of the technology.

Concurrency between companies was an excellent motivator for engagement another manufacturing companies.

It is estimated that at least 3 more manufacturers has been proposed similar solutions.

Trust in the national technology too!



HPMP
Project

2018 – nowadays

Refrigeration commercial sector technology deployment - Technical assistance continues

Demonstration projects for the supermarket sector under Brazil's HPMP 3

- Eight (8) HCFC-22 centralized refrigeration system to be replaced and environmentally sound disposal and recovery.
- Systems performance parameter monitoring and data collection for technical materials preparation and awareness.
- Different regions of the country to be assessed, different ambient conditions evaluation!

The supermarket sector is gradually accepting the indirect system/R-744 subcritical layout!

It is expected that more than 50 projects using this layout has been installed!

Other factors has been engaged the transition:

- Low leakage probability (more safety and less maintenance).
- Low refrigerant charge: before the project more than 700 kg, after less than 40 kg.
- Modular capacity, robustness of the cooling solution.

Innovation continues: Low-charge ammonia (NH₃) and low-GWP high temperature heat pump for IR sector

Now UNIDO is proposing a similar approach as for the supermarket sector but now focusing on the Industrial Refrigeration sector to HFC phase-down.

The proposal aimed to **support development of the technology in national (A-5) industrial refrigeration systems manufacturing company**. In this case the company will receive a set of safety measures for flammable and toxic refrigerant handling, technical assistance from UNIDO and support from a national/international consultancy for product development.

The main outcomes of the projects will be:

An indirect solution for industrial modular cooling applications:

- Air-cooled or water-to-water modular solution based on low-charge ammonia chillers (< 150 g per kW).

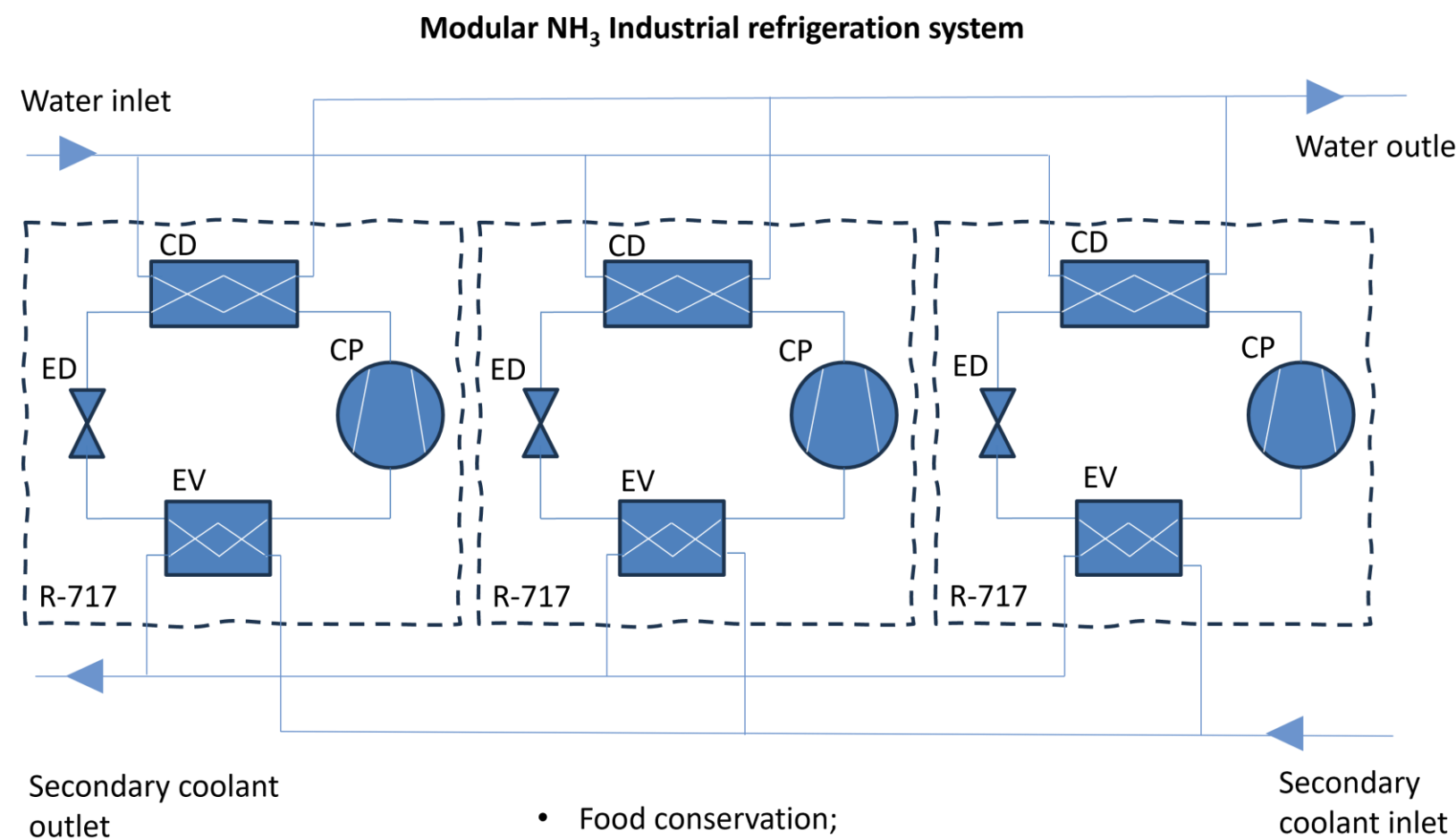
A high-temperature heat pump for waste heat recovery from industrial processes:

- Low-GWP water-to-water high-temperature heat pump for waste heat recovery (hot water generation).

The proposal includes technical assistance for the IR sector (workshops on low-charge ammonia and high-temperature heat pumps for waste heat recovery), feasibility studies, technical material for the proposed applications and two (2) end-user projects for technology demonstration.

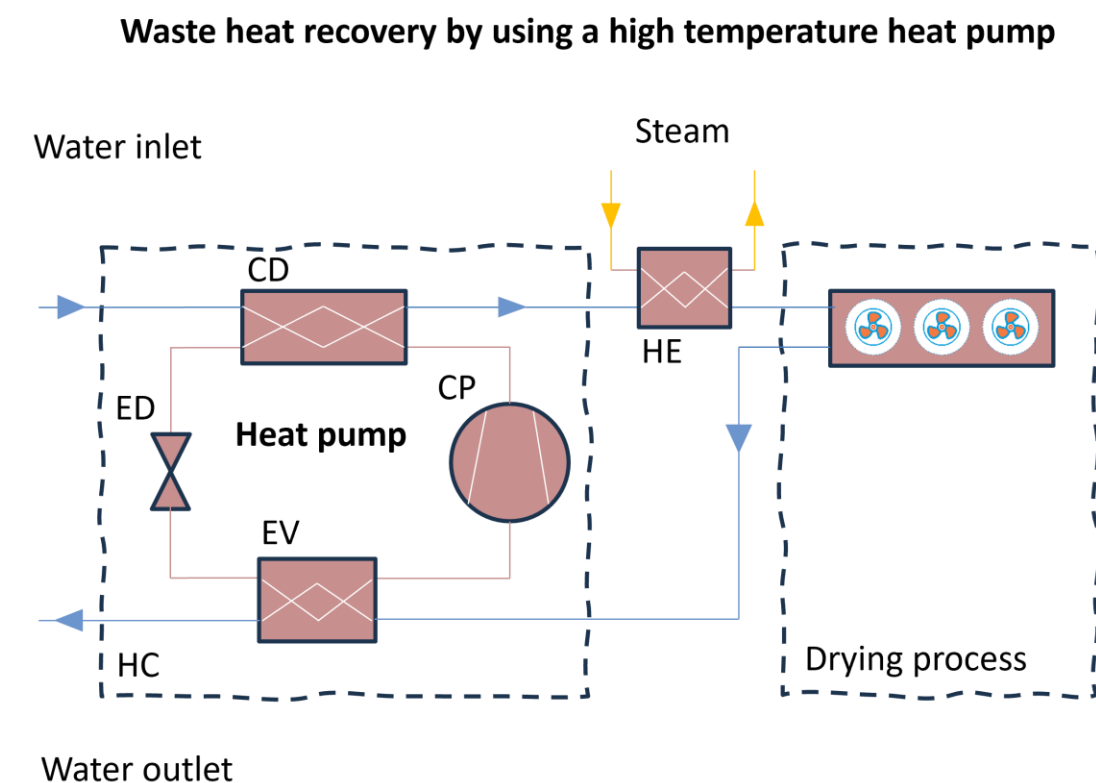
Application example and conclusions

Application example



Cooling demands

- Food conservation;
- Medium temperature as indirect system;
- High-temperature cycle in cascade systems;
- Quick-freezing.
- Thermal control in industrial processes.



Independent heating demand

- Pasteurization;
- Distillation;
- Humidity control;
- Drying processes.
- Hot water production for CIP

- Safe transition for low-GWP refrigerants (focusing on ammonia, carbon dioxide and hydrocarbons), industrial system replacement, demonstration of the technology devolved by a national company.
- Energy consumption reduction, for cooling and heating applications, waste heat recovery from industrial processes concept introduction for decarbonization of the sector.



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COOLING FORUM

Thank you

David Marcucci
National Specialist (ISA Consultant)
UNIDO Brazil
d.MARCUCCIPICO@unido.org



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FORUM



Questions and Answers

SESSION 2: Technology innovation, development and deployment



Mr. Yunrui Zhou

Montreal Protocol Unit

UNIDO



Ms. Xiaoyan Li

Ministry of Ecology and Environment

China



Mr. Carloandrea Malvicino

Stellantis

Italy



Mr. Samuel Jacobs

Energy Partners

South Africa



Mr. David Marcucci

Country Office for Brazil

UNIDO



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Coffee break



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Session 3

Alternative cooling technologies

SESSION 3: Alternative cooling technologies



Ms. Liazzat Rabbiosi
Montreal Protocol Unit
UNIDO



Ms. Anna Pacak
International Institute of
Refrigeration



Ms. Selin Gören
Carbon
Containment Lab



Mr. Amir Nakhla
Country office for Egypt
UNIDO



Mr. Timur Sirman
Magnotherm



Mr. Ayman Eltalouny
Multilateral Fund



Mr. Peter Warren
A2D Facility
UNIDO



Speakers' biographies



Agenda



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Alternative Cooling Technologies

Technology & Market Landscape



INSTITUT INTERNATIONAL DU FROID
INTERNATIONAL INSTITUTE OF REFRIGERATION

Alternative Cooling Technologies (ACTs) vs Conventional, sink and source of energy

Cooling technologies

Conventional Refrigeration Technologies

Mechanically driven
Vapor Compression Systems



Alternative Cooling technologies

Passive cooling



Atmosphere

Ground

Ocean/lake/river water

Hybrid systems



Water

Active cooling



Thermal Energy/
heat

Electricity

ACTs Taxonomy

No performance control Improving thermal comfort

AVOIDING COOLING

Shading
Good user habits
Insulation

PASSIVE COOLING

Natural ventilation (and night cooling)
Phase change materials (PCM)
Radiative cooling (RC)
...



PASSIVE COOLING

Ground
Water cooling
Evaporative cooling
...



auxiliary energy



Performance control

ACTIVE COOLING

Thermoacoustic systems
Absorption systems
Adsorption systems
...



HEAT SUPPLY

ACTIVE COOLING

Thermoelectric
Thermionic
Electrocaloric (EC)
Magnetocaloric (MC)
Barocaloric
Elastocaloric (eC)
...



ELECTRICITY SUPPLY



HYBRID COOLING

Solid desiccant systems
Liquid desiccant systems
Ground-coupled solid desiccant system
Evaporative liquid desiccant system



HEAT SUPPLY

HYBRID COOLING

plenty of configurations with passive cooling, heat pumps and conventional refrigeration technologies
...




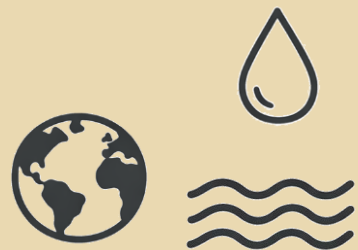
ELECTRICITY SUPPLY

How to compare technologies – Performance indicators


No performance control
Only improving thermal comfort


AVOIDING COOLING
Energy savings


PASSIVE COOLING
Energy savings 


PASSIVE COOLING
Energy savings*
*sometimes
COP, EER, SEER
(in literature) 
auxiliary energy

Performance control

ACTIVE COOLING
Thermal COP 
HEAT SUPPLY

ACTIVE COOLING
Electrical COP, EER, SEER 
ELECTRICITY SUPPLY

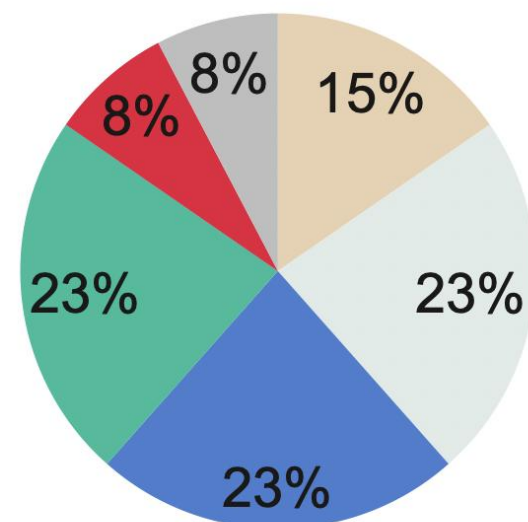
HYBRID COOLING
Thermal COP 
HEAT SUPPLY

HYBRID COOLING
Electrical COP, EER, SEER 
ELECTRICITY SUPPLY

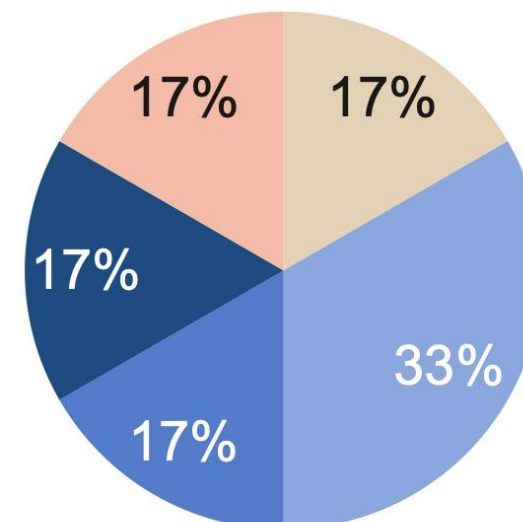
ACTs have diverse applications from residential to commercial to industrial.

Applications: Segmented by Active/Hybrid/Passive

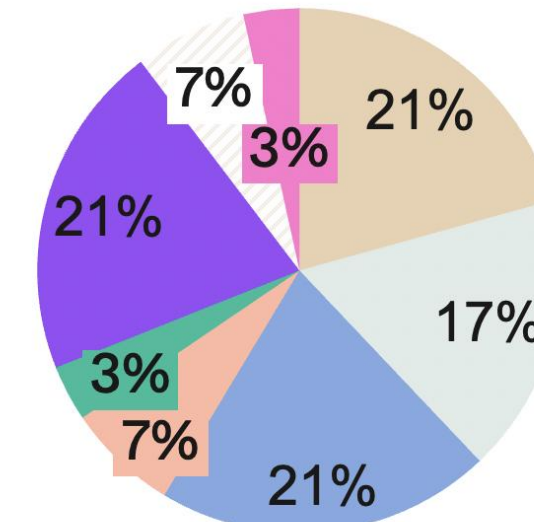
Active















Hybrid



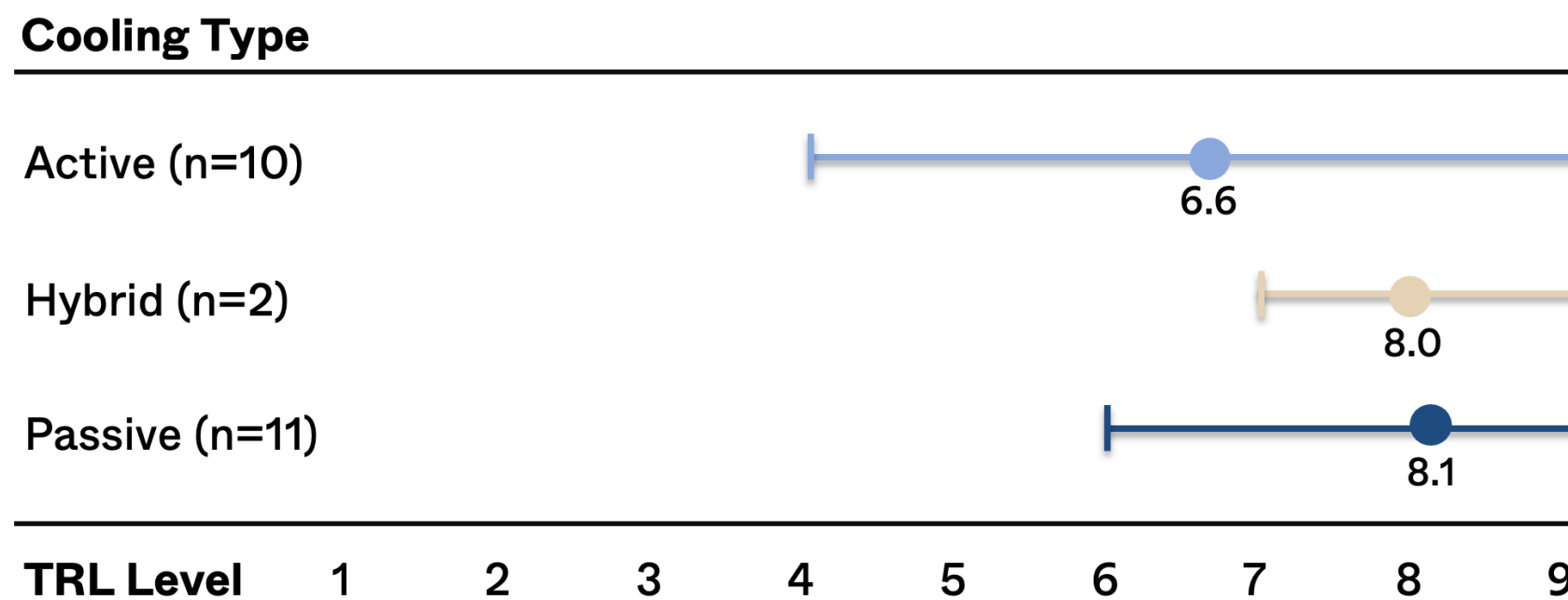
Passive



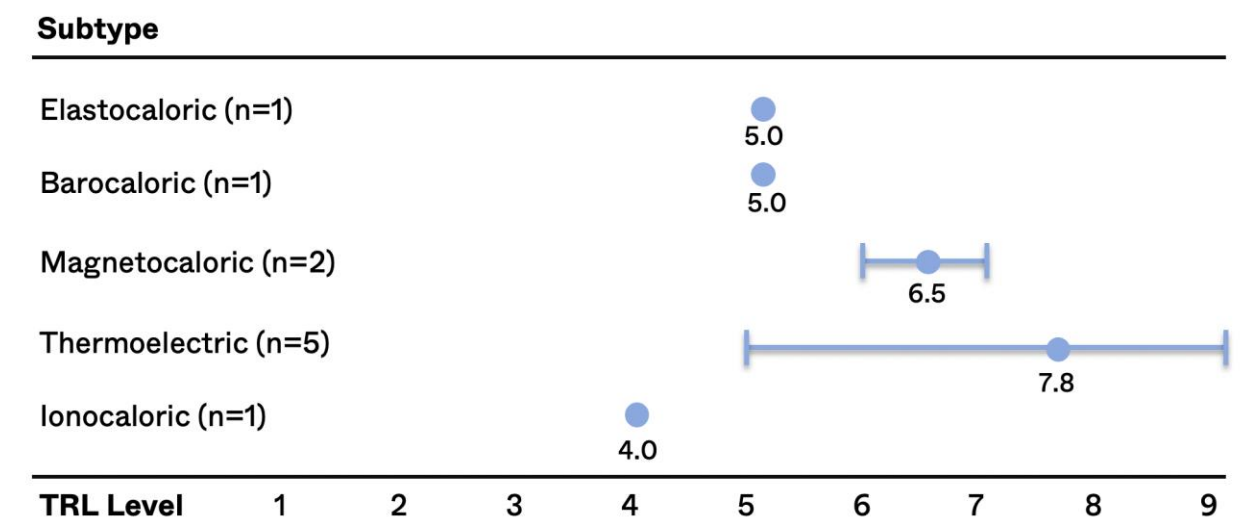
- | | | |
|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
|  Commercial space cooling |  Industrial process cooling |  Residential refrigeration |
|  Residential space cooling |  Food processing / cold storage |  Digital infra / data centers |
|  Industrial space cooling |  Commercial refrigeration |  Cold-chain |
|  Specialized refrigeration |  Personal wearable cooling |  Mobile AC |

Passive leads on technology readiness | Active is most heterogeneous

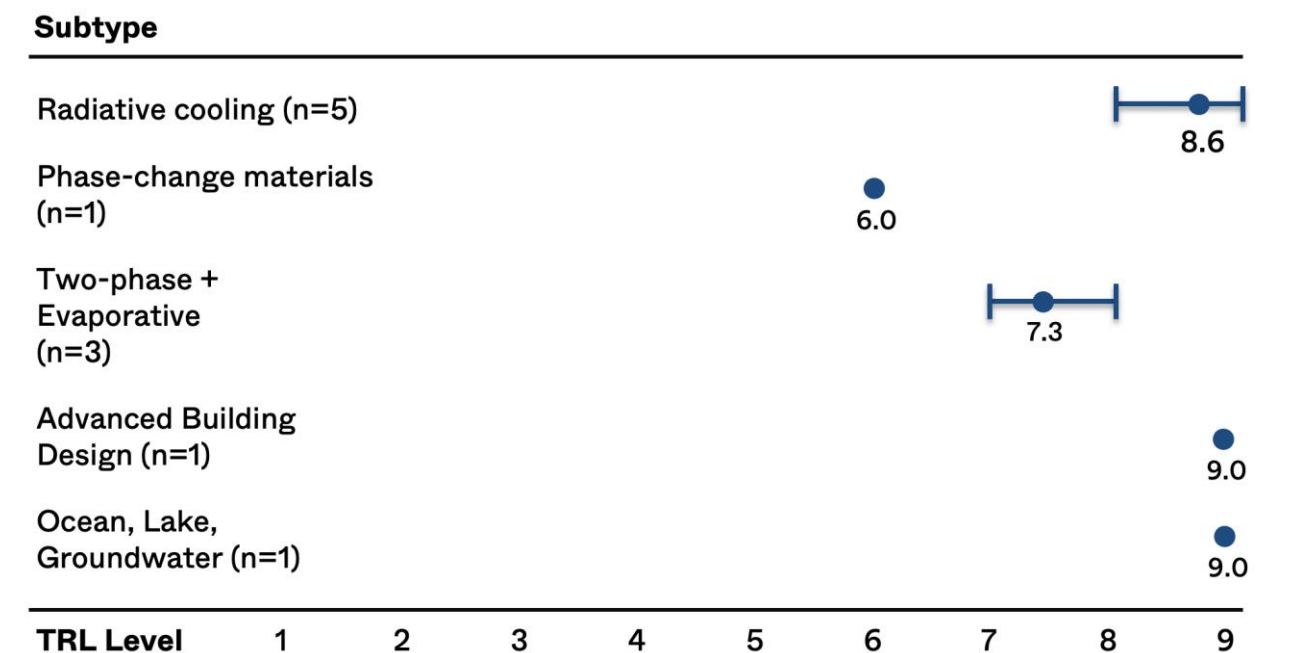
Technology Readiness Level (TRL): Overview by Active/Hybrid/Passive



TRL: Deep Dive into Active Cooling

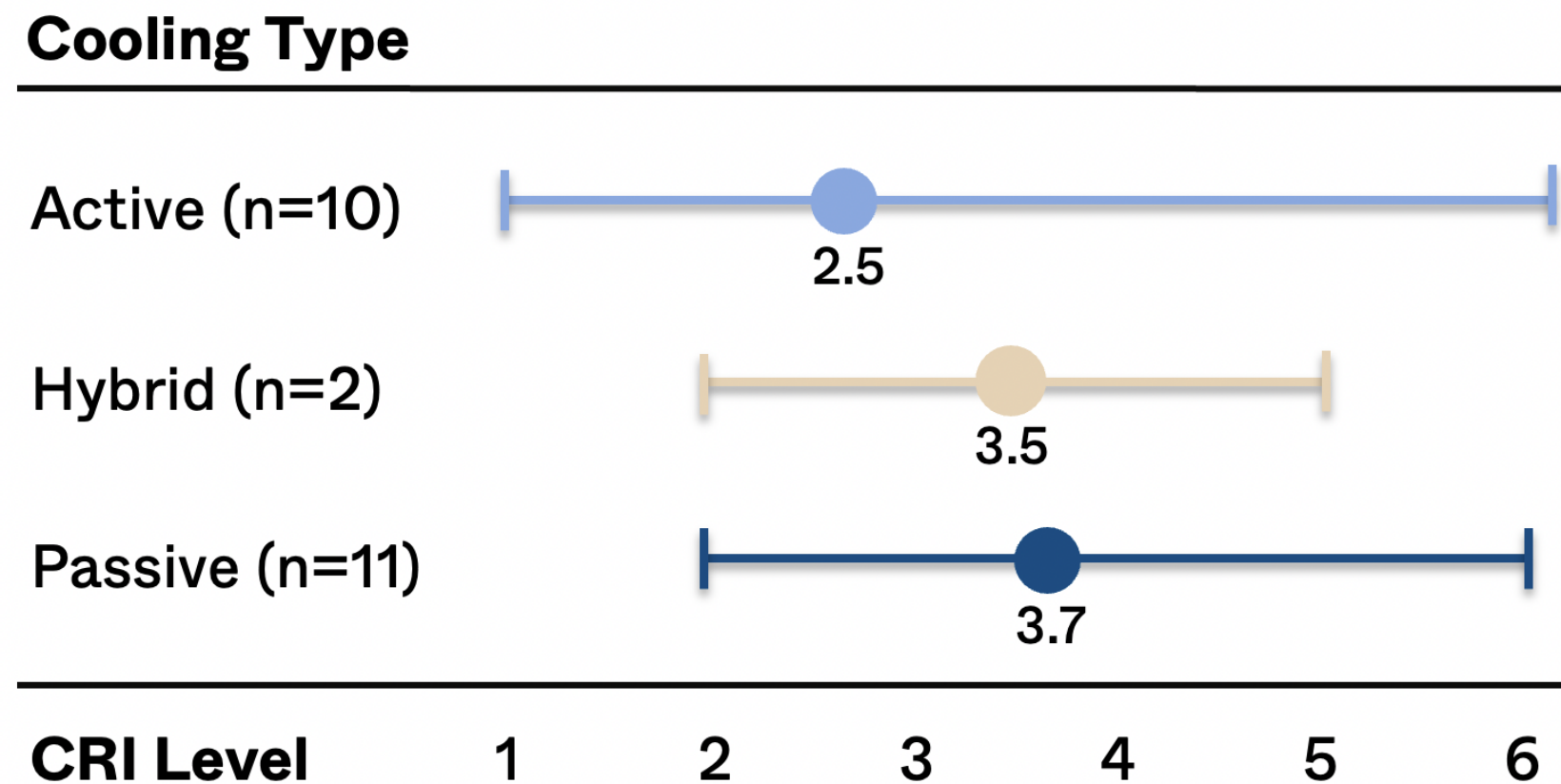


TRL: Deep Dive into Passive Cooling



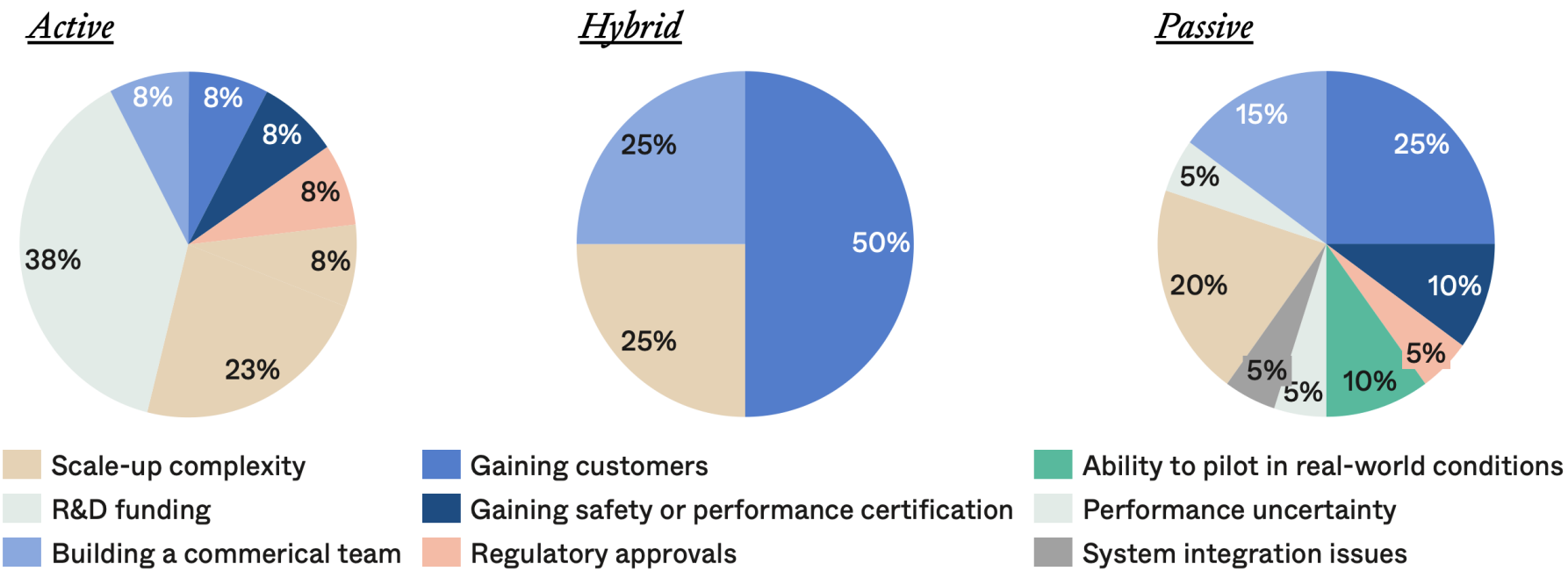
Many of the ACTs are technically mature but not yet bankable.

Commercial Readiness Index (CRI): Overview by Active/Hybrid/Passive

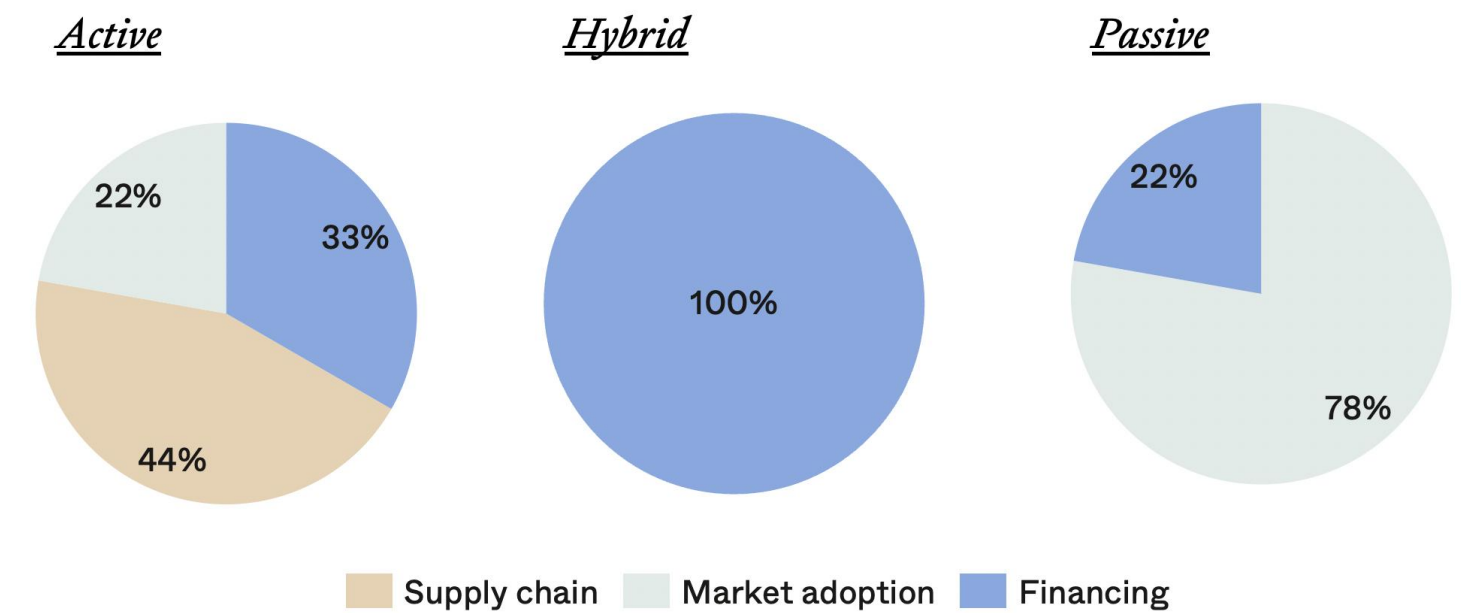


Scale-up, financing, and market adoption are slowing progress on ACTs.

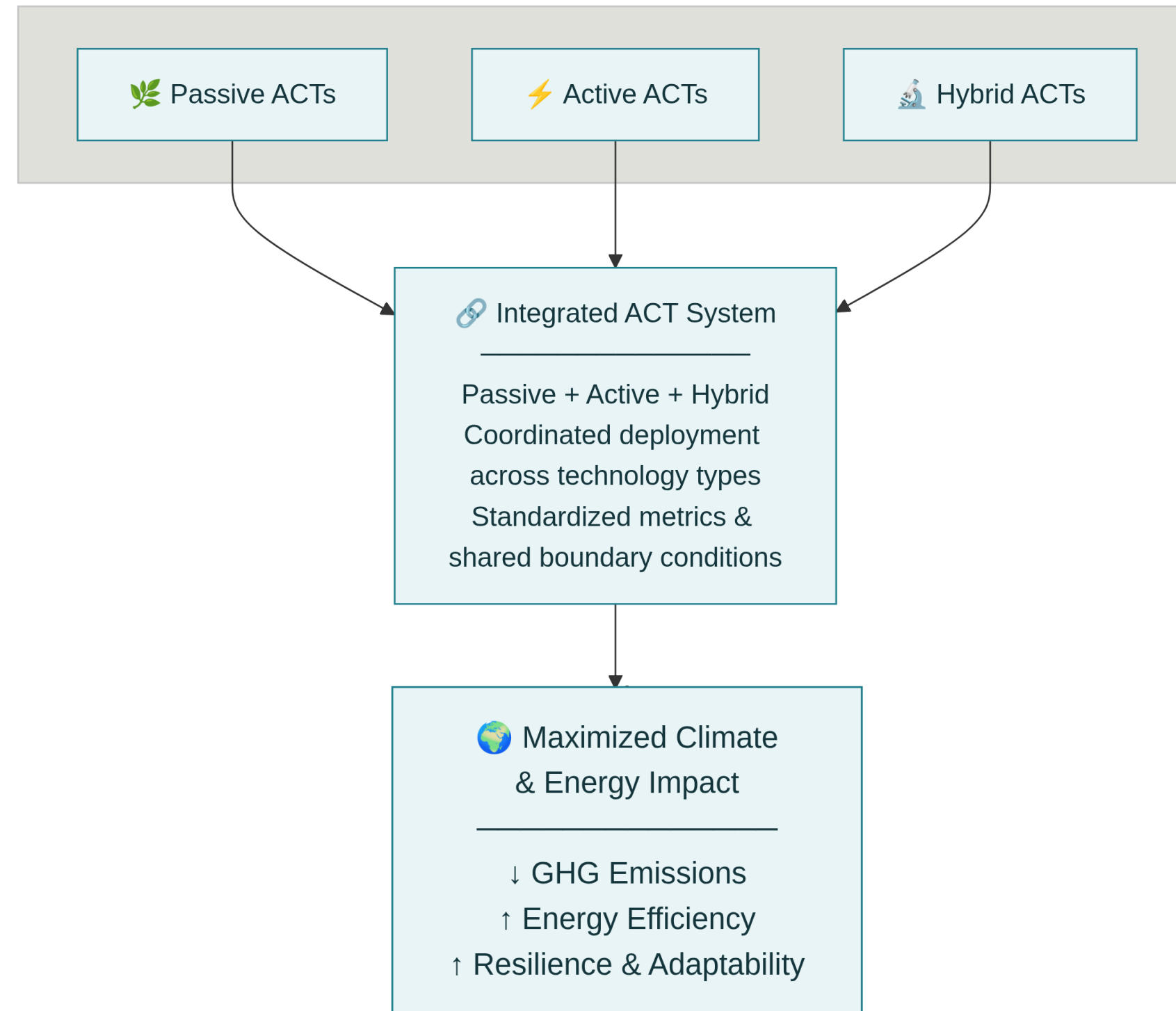
Barriers to next TRL: Segmented by Active/Hybrid/Passive



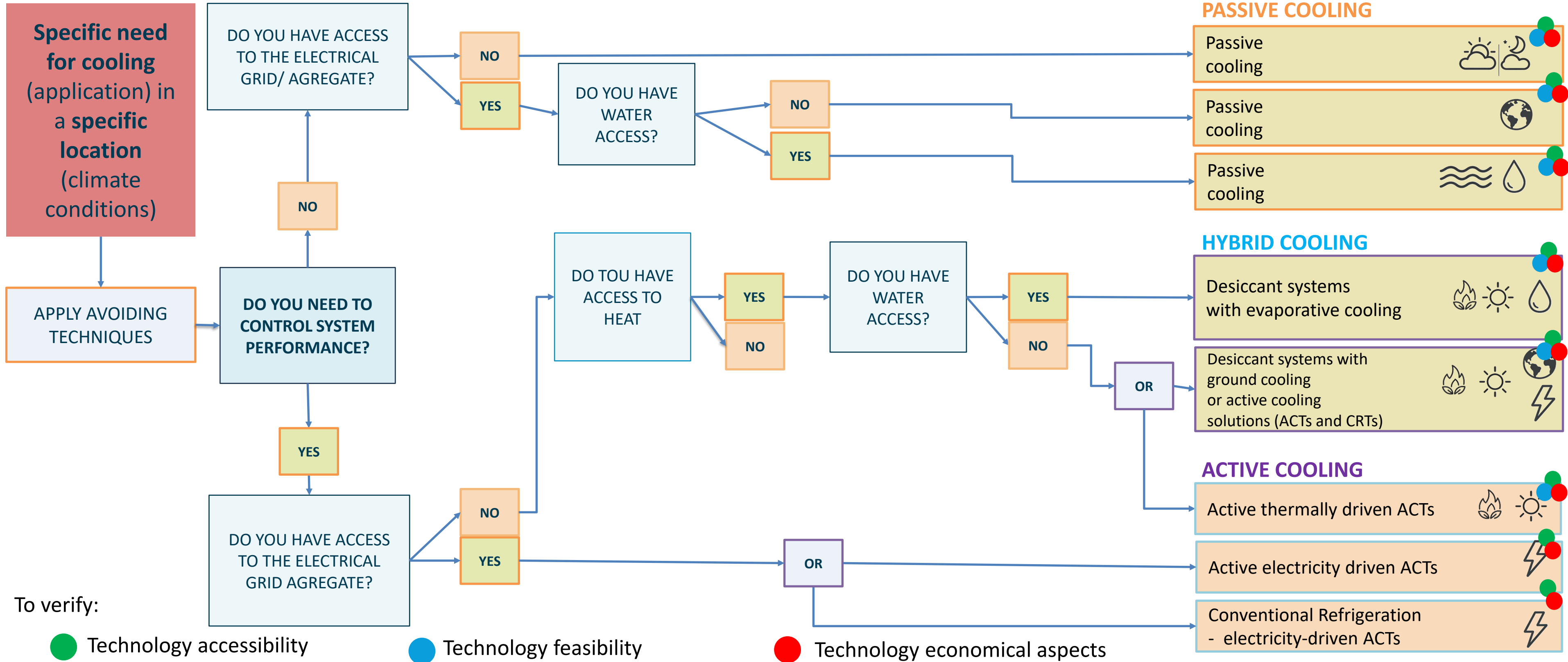
Barriers to next CRI: Segmented by Active/Hybrid/Passive



A systems approach can accelerate ACTs deployment and impact.



Decision making while scaling in developing countries



To verify:

Promising ACT solutions to watch:

- Q Gen Next Sustainable Technology, India (*video participation*)
- Magnotherm, Germany (*in-person*)
- Evaporative cooling project, Egypt



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Thank you

Anna Pacak
International Institute of Refrigeration
a.pacak@iifiir.org

Selin Goren
Carbon Containment Lab
selin.goren@cclab.org

Presentation

**Mr. Timur
Sirman**



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Case Study: Hybrid Evaporative Cooling in Egypt

Alternative Cooling Technologies for Sustainable Refrigeration

Evaporative Cooling Concept

Evaporative cooling is based on a natural process:

 Water evaporates into the air

 Evaporation absorbs heat

 Air temperature decreases

This process converts sensible heat into latent heat, producing a cooling effect.

Main configurations:

- Direct evaporative cooling
- Indirect evaporative cooling
- Hybrid Indirect evaporative cooling (IEC-H)



Hybrid systems combine evaporative cooling with conventional cooling to enhance performance

Egypt Case Study & Project Overview



Egypt provides a strong context due to:

- ✿ High cooling demand and temperatures
- ✿ Climatic diversity
- ✿ Rapid urban expansion
- ✿ Strong engagement under MP

Within the HPMP framework, this project aimed to:

- Introduce a not-in-kind cooling approach
- Develop and test IEC-H systems
- Support local manufacturing capacity
- Evaluate technical and economic feasibility

Demonstration & Testing Approach

The project included:


 Development of IEC-H prototype units


 Testing across multiple climatic zones:

 Cairo (CZ2)

 Hurghada (CZ5)

 Toshka/Aswan (CZ8)

Testing approach

24-hour monitoring (temperature, humidity, energy use)

Side-by-side comparison of IEC-H with DX systems

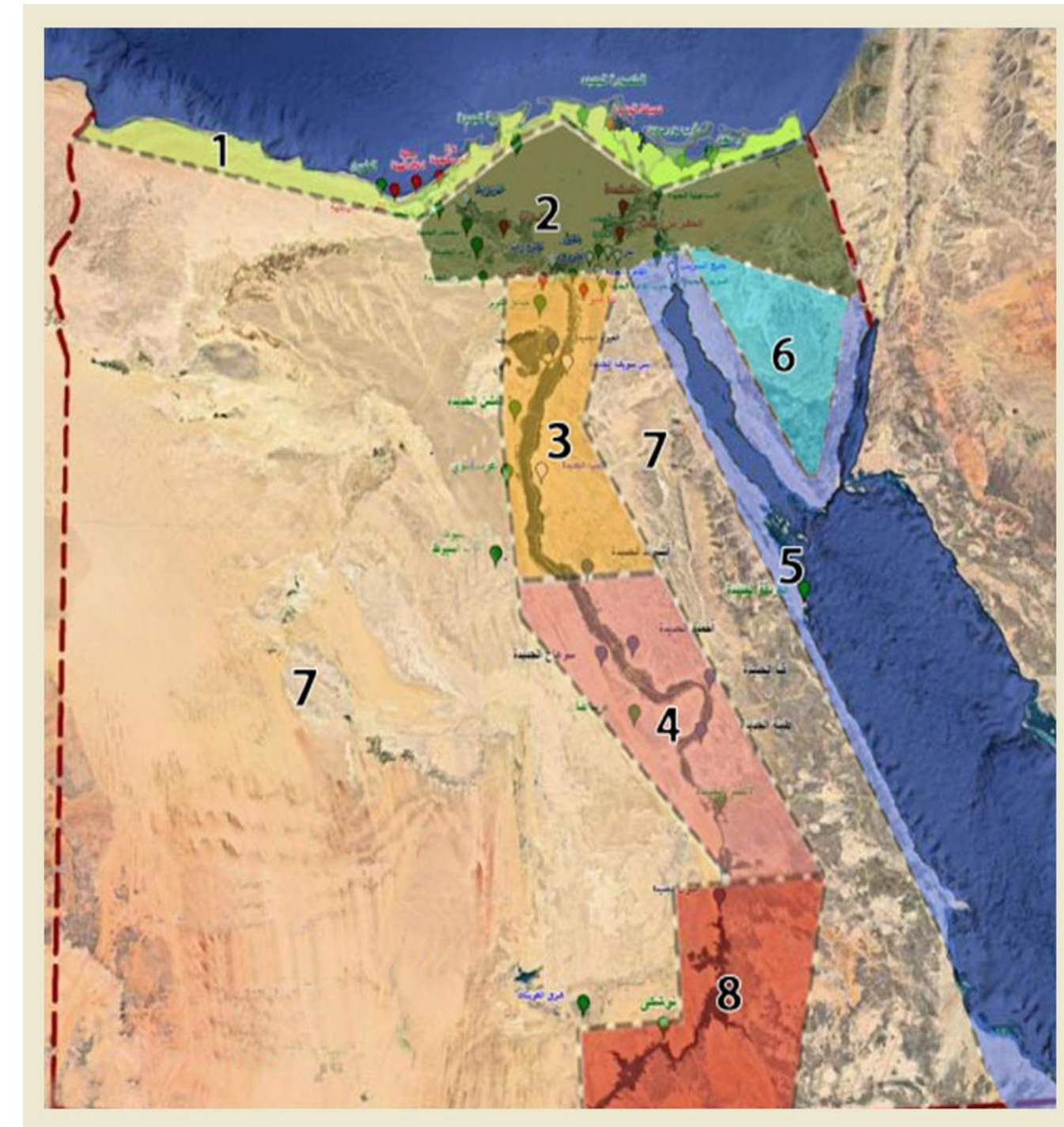
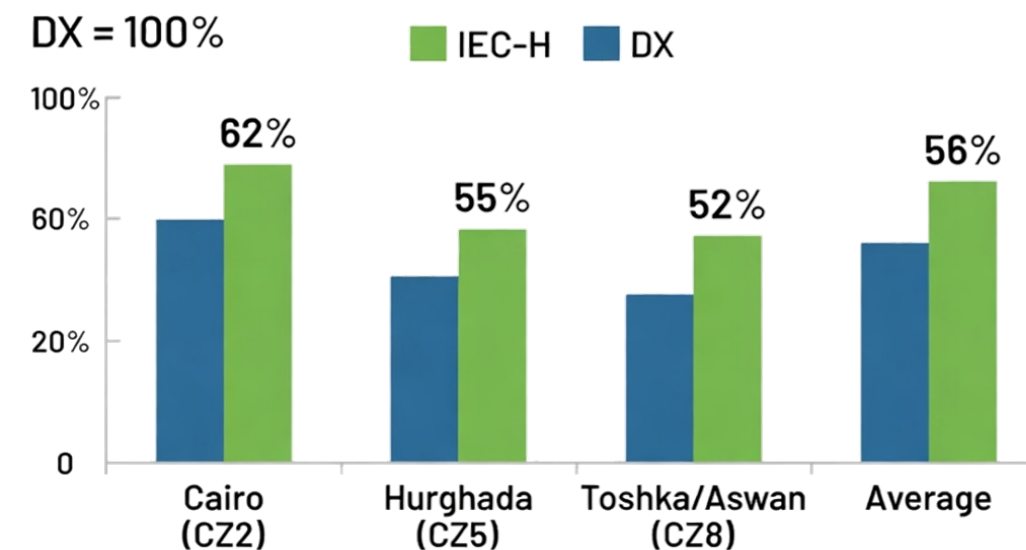
Evaluation focused on:

Cooling capacity

Energy consumption

Operational performance

Energy Consumption: IEC-H vs Conventional DX Systems (40-48% average savings in hot-dry conditions)



Assessment conducted under real operating validation beyond laboratory conditions

Key Results: Technical & Economic

Technical findings:



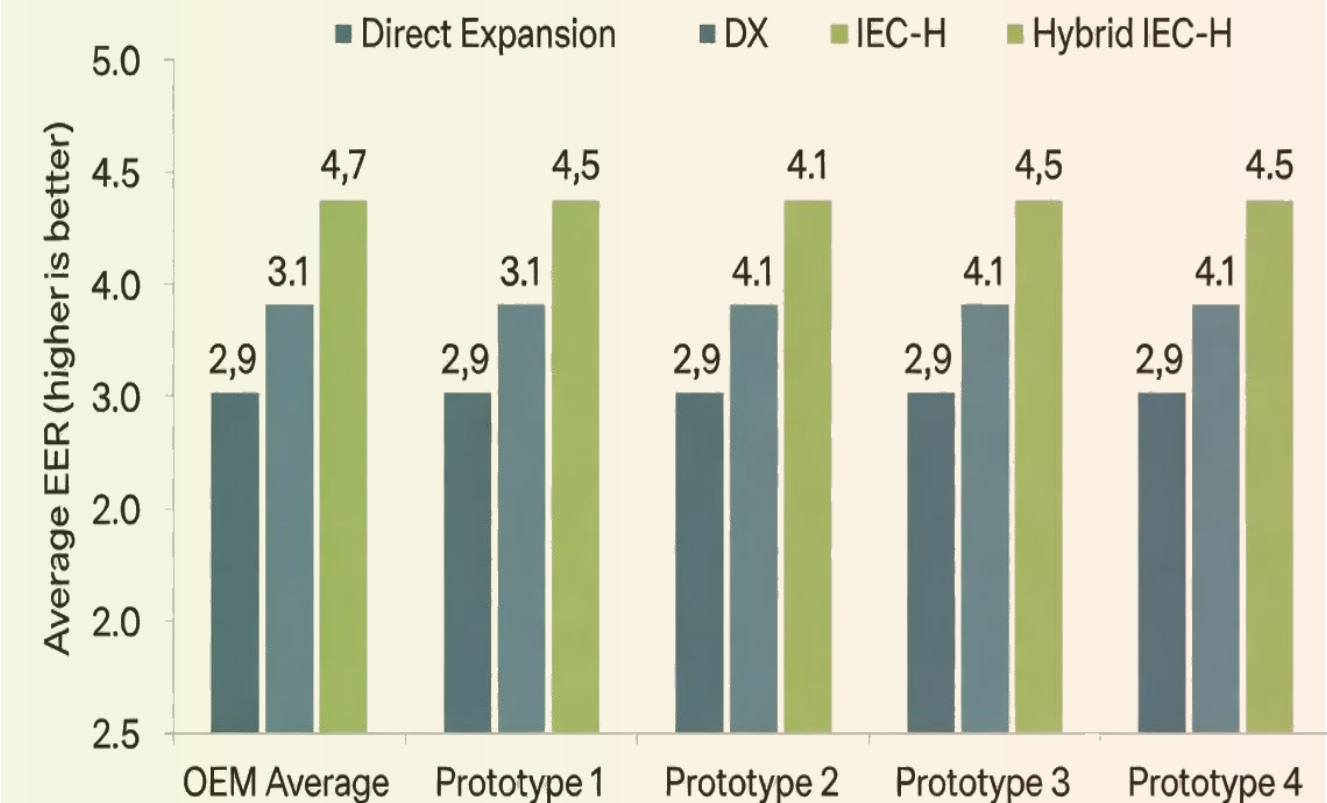
- Consistently lower energy consumption compared to DX systems
- Comparable or improved cooling capacity
- Stable and reliable performance observed across different climatic zones

Economic findings:



- Higher initial cost
- Lower operating costs
- Break-even period \approx 3 years

Higher Energy Efficiency Ratio (EER) with Hybrid IEC-H



Results confirm strong technical and economic potential for deployment in suitable conditions

Detailed results available in document UNEP/OzL.Pro/ExCom/96/32

Implementation Insights & Market Response



Implementation challenges:

- Prototype integration and system optimization
- Environmental conditions (dust, climate variability)
- Water use considerations



Key outcomes:

- Local manufacturers have started offering IEC-H units
- Demonstrated potential for technology transfer and market uptake



Lessons learned:

- No single solution fits all sectors
- Technology selection depends on technical, economic, and environmental factors

Innovation requires both policy support and practical demonstration efforts

Way Forward & Key Message



The project is ongoing, the next phase will focus on:

- Demonstration in the hospitality sector
- Expanded testing across additional climatic zones
- Development of guidelines and roadmap
- Exploration of complementary technologies (e.g. liquid desiccant systems and residential split application)

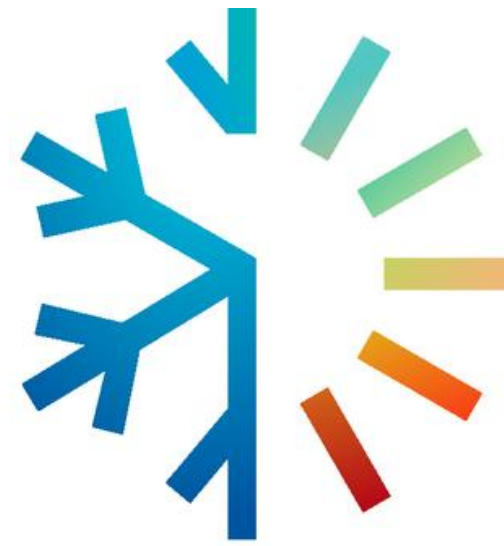


Hybrid evaporative cooling represents:

- A promising not-in-kind cooling pathway
- An opportunity for energy efficiency improvements
- A platform for innovation, technology diversification and market transformation
- Potential for replication in regions with similar operational conditions

This case study contributes to identifying sustainable cooling solutions aligned with the objectives of the Montreal Protocol

Support from MLF can accelerate scaling, capacity building and informed adoption



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Thank you

Amir Nakhla
National Coordinator
a.nakhla@unido.org



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Questions and Answers

SESSION 3: Alternative cooling technologies



Ms. Liazzat Rabbiosi
Montreal Protocol Unit
UNIDO



Ms. Anna Pacak
International Institute of
Refrigeration



Ms. Selin Gören
Carbon
Containment Lab



Mr. Amir Nakhla
Country office for Egypt
UNIDO



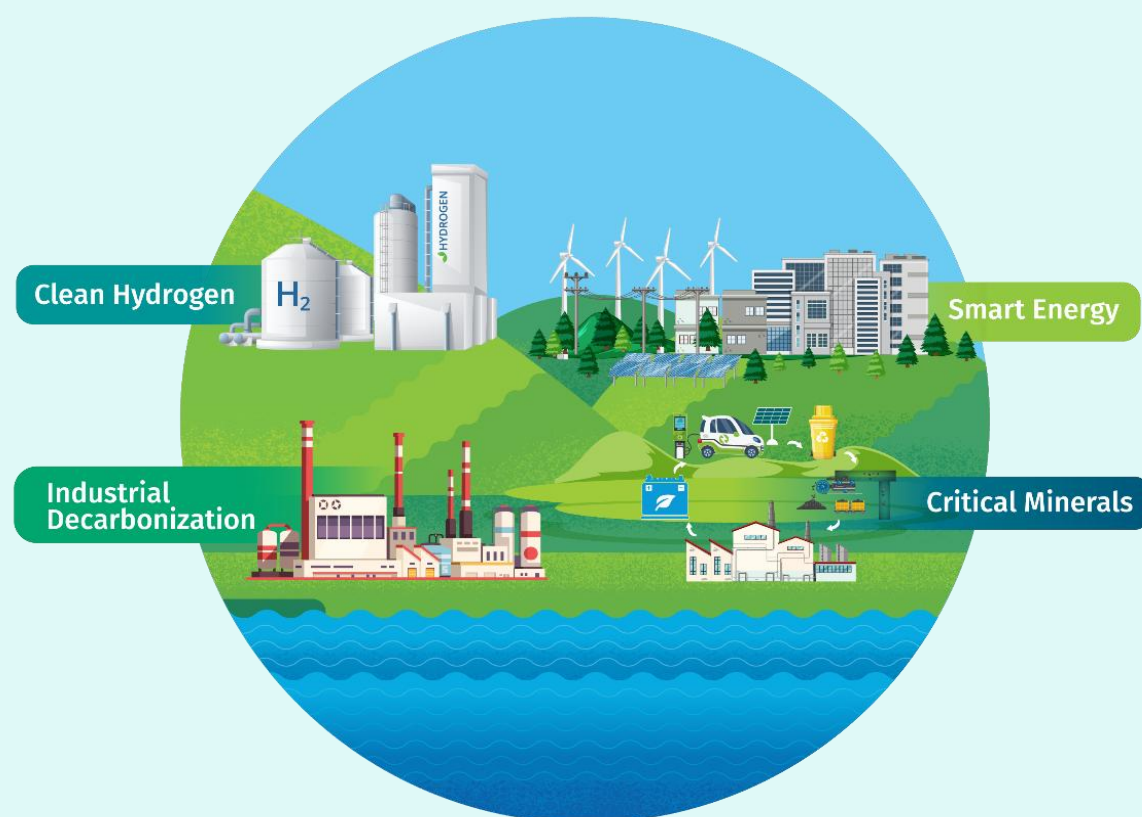
Mr. Timur Sirman
Magnotherm



Mr. Ayman Eltalouny
Multilateral Fund



Mr. Peter Warren
A2D Facility
UNIDO



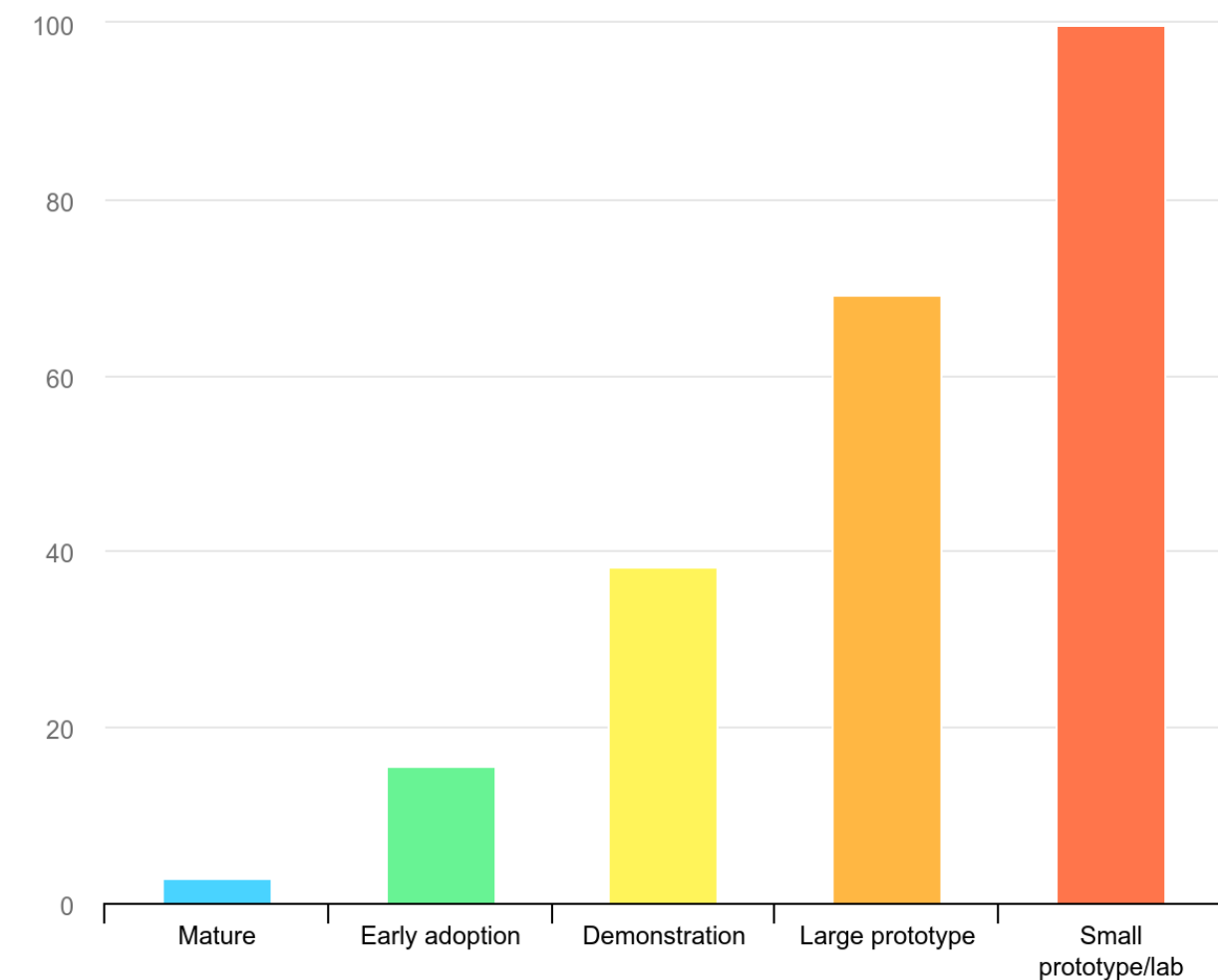
Accelerate-to-Demonstrate (A2D) Facility

*Accelerating the Commercialization of
Innovative Climate Solutions through
Transformational Demonstration
Projects*

Importance of Climate Innovation and Demonstration Projects

- ❖ Accelerating the implementation and **commercialization of innovative climate technologies** is increasingly recognized as vital in global efforts to combat climate change and to meet the SDGs.
- ❖ The International Energy Agency (IEA) highlights that almost **35% of the emissions reductions necessary for achieving a global net-zero scenario by 2050 will come from technologies that are still in the demonstration or prototype phase.**
- ❖ Alongside the important need for leveraging private sector finance, at least **USD 90 billion in public funding is needed globally by 2026** for clean energy demonstration projects to be commercially ready by 2030.

Relative increase in carbon dioxide emissions savings in 2050 by current technology maturity category:



Energy Technology Perspectives 2020. IEA, 2020.

A2D Facility Overview

Objectives

The **A2D Facility** aims to accelerate the **commercialization of innovative climate solutions** in developing countries by supporting catalytic and scalable ‘lighthouse’ demonstration projects in:

- Clean hydrogen
- Critical minerals
- Smart energy
- Industrial decarbonization

Initial Funding and Timescales

- **Initial contribution of ~USD 85 million** from the UK Government
- Initially operates from **April 2023 to March 2029**
- Global (**developing country-focused**) Facility
- **Grants of USD 1-5 million** per demonstration project for ~3-year projects
- **First cohort of demonstration projects** supported through first call-for-proposals in 2024 (in Kenya, Namibia, Nigeria, Nepal and Tanzania)
- **Second cohort of demonstration projects** supported through second call-for-proposals in 2025 (in Kenya, Namibia, Nigeria and South Africa).
- Main Sustainable Development Goals (**SDGs**)-of-focus:



Activities bringing **transformational solutions** to the market at scale.

Providing grant support for implementing transformational demonstration projects with strong scalability potential, and which create and **disseminate knowledge and experiences** to foster collaboration, learning and scalability. Planning-related activities for demonstration projects are out-of-scope.

A2D Facility-Supported Demonstration Projects (First Call-for-Proposals in 2024)

Smart Energy

Smart solar and storage microgrid for industrial-scale deployment at Laxmi Steel factory in Sunwal

*Location: **Nepal***

Peer-to-peer energy-sharing system to convert wasted renewables into community power

*Location: **Nigeria***

Industrial Decarbonization

Biomass gasification plant to power a Kenyan tea factory using local agricultural waste and biomass

*Location: **Kenya***

Clean Hydrogen

Ammonium sulphate fertilizer production facility powered by solar and clean hydrogen

*Location: **Namibia***

Critical Minerals

Local manufacturing of lithium-ion batteries for electric two-/three-wheeler motorcycles, and installation of charging infrastructure in urban and rural areas.

*Location: **Tanzania***

A2D Facility-Supported Demonstration Projects (Second Call-for-Proposals in 2025)

Critical Minerals

Demonstration of Namibia's first green processing plant for critical minerals (Neodymium and Praseodymium) by using an innovative clean hydrogen furnace and off-grid solar power.

*Location: **Namibia***

Demonstration of a commercial-scale recycling facility and a network of 20 collection stations in Nigeria to recover critical minerals (Lithium, Cobalt, Nickel) from waste batteries.

*Location: **Nigeria***

Industrial Decarbonization

Demonstration of a zero-emission steam generation system for the food industry that replaces polluting coal boilers with a combination of solar thermal energy, heat pumps, and waste heat recovery.

*Location: **South Africa***

Clean Hydrogen

Production of Fertilizer and Medical Oxygen Supply from Renewable Hydrogen in Kenya

*Location: **Kenya***



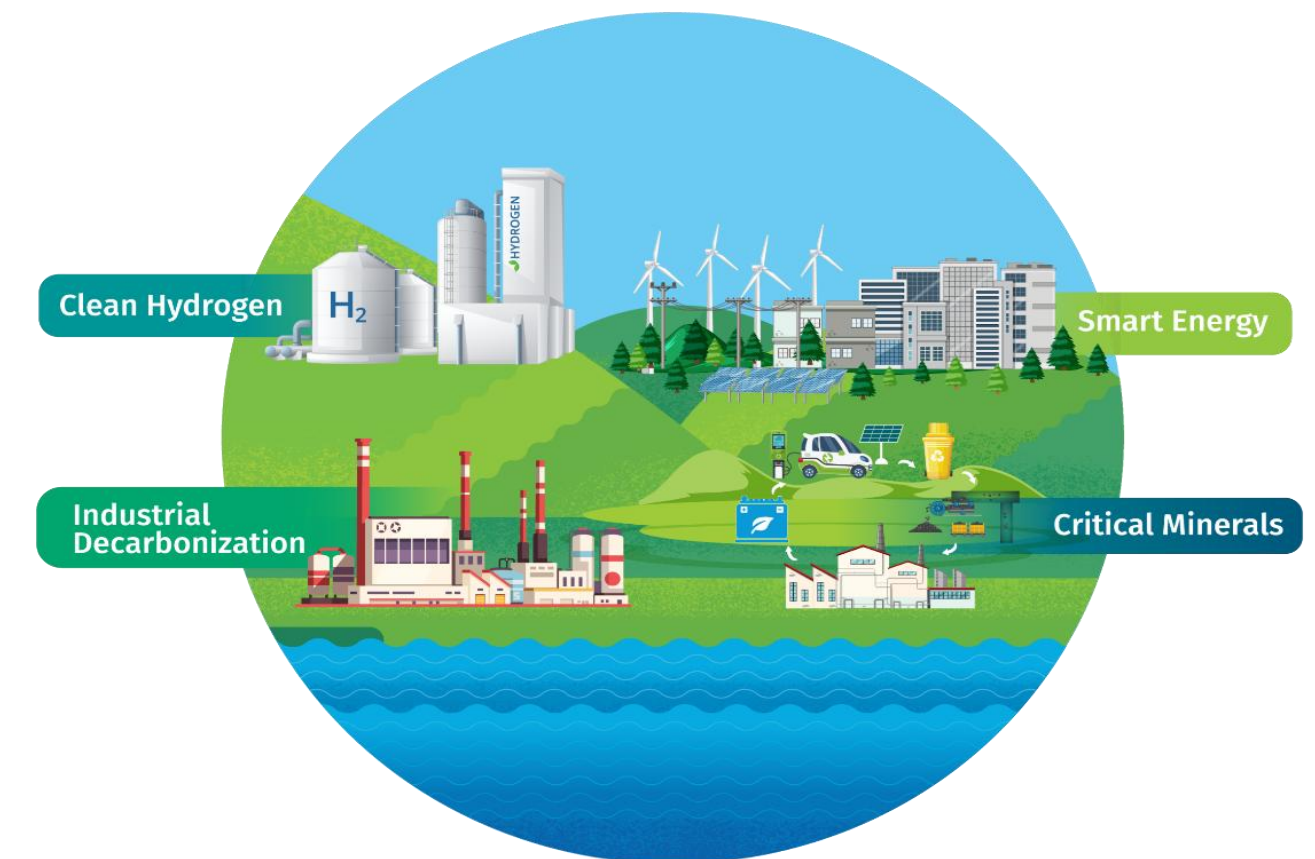
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Partners:  UK Government



Further Information

- **A2D Facility Website:** [Visit the website here](#)
- **A2D Facility LinkedIn Account:** [Follow the LinkedIn page here](#)
- **A2D Facility Mailing List:** [Join the mailing list here](#)
- **A2D Facility Year 1 Annual Report:** [Access the Annual Report here](#)
- **A2D Facility Year 2 Annual Report:** [Access the Annual Report here](#)
- **A2D Facility Market Assessments:** [Access the reports here](#)
- **A2D Facility GESI Framework:** [Access the GESI Framework here](#)
- **A2D Facility ESMF:** [Access the ESMF here](#)





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Session 4

Financing sustainable cooling



Speakers' biographies



Agenda

SESSION 4: Financing sustainable cooling



Ms. Valeria Arroyave
Montreal Protocol Unit
UNIDO



Mr. Marco van Waveren Hogervorst
Climate Finance
UNIDO



Ms. Cristina Mariaca Orozco
Global Energy District Programme
UNIDO



Mr. Rusmic Musić
Global Cooling Programme
World Bank IFC



Mr. Kevin Basoa
Ministry of Environment
Chile



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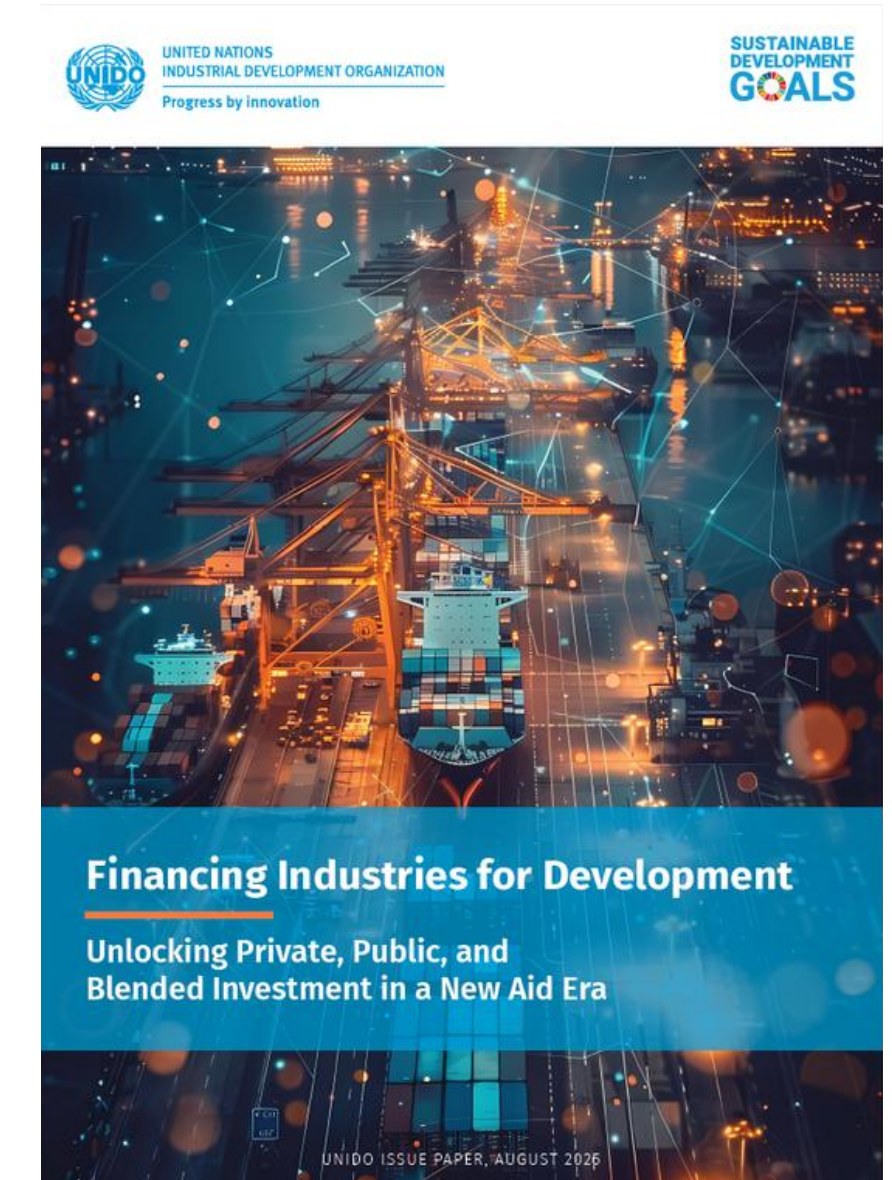
Financing Mechanisms for Scaling Up Sustainable Cooling

Investing in a Cooler Future for All

SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Financing Industries for Development - Key Messages

- **Industrial development is a means for transforming economies** and generating financial resources in a world that can increasingly less rely on Official Development Aid (ODA)
- Industrial development is increasingly **shifting from aid dependency toward mobilizing self-sustaining domestic and foreign finance**
- **ODA remains relevant**, but industrial development depends largely on domestically generated and raised capital
- Industry offers high returns but depends on **diversified financial systems**
- Financing tools **must respond to industrial transformation needs**



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Building a New Era of Industrial Finance

A new era of industrial finance can be built— one that secures industrial development as a driver of inclusive, sustainable, and resilient growth

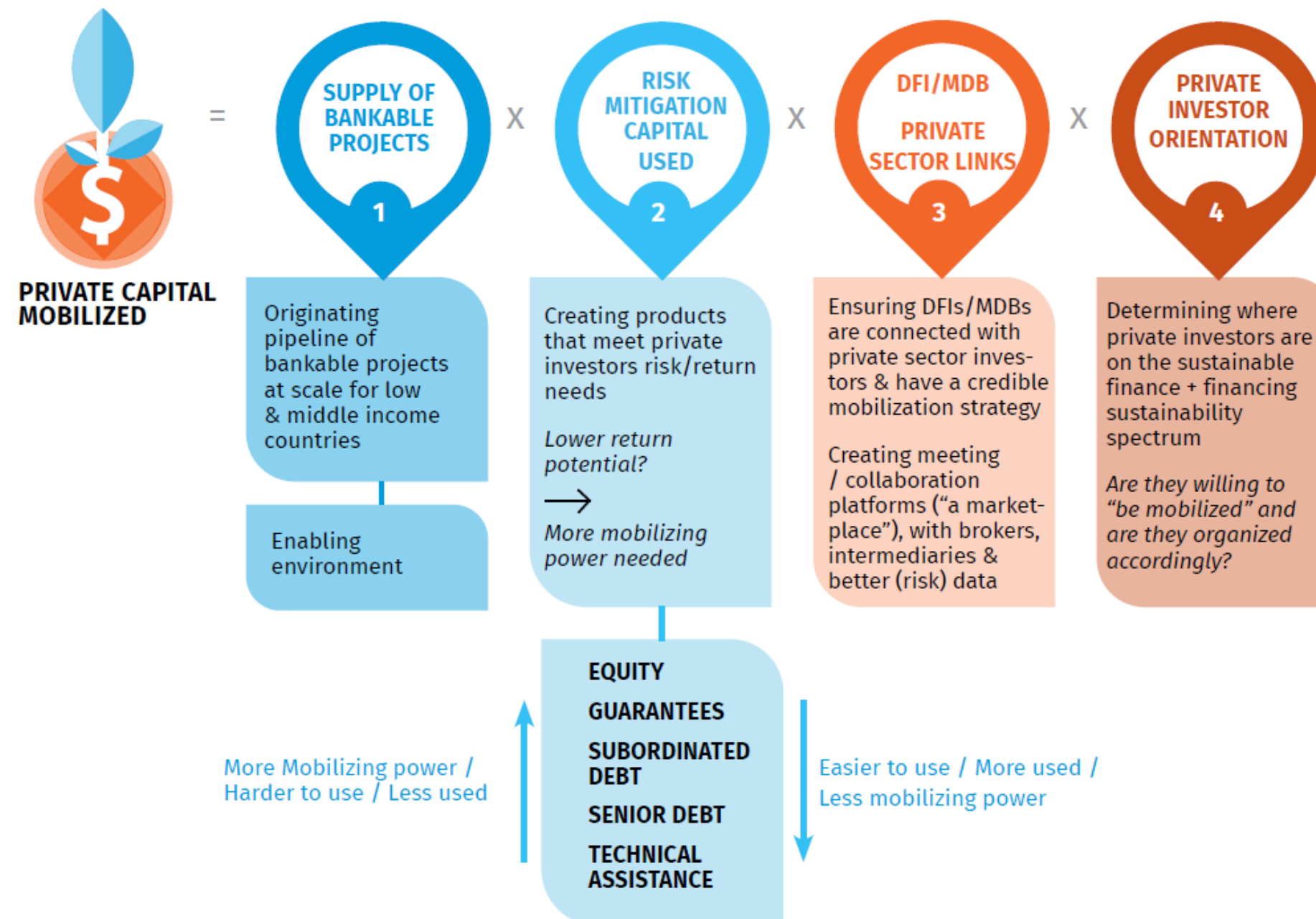
To advance this agenda, the following policy actions are critical:

- **Strengthen domestic investment**
- Deepen domestic financial markets
- Mobilize more FDI for industry
- **Scale up blended finance**
- Leverage remittances for industrial investment
- Improve investment data and monitoring
- Engage new investors
- **Strengthen the catalytic role of development agencies**
- Meaningful integration of marginalized and vulnerable groups



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

What enables private capital mobilization for impact?



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

UNIDO's role in climate and cooling finance

1. Project preparation and acceleration

- Global Cleantech Innovation Programme
- Private Financing Advisory Network (PFAN)
- A2D facility

1. Strengthen policy frameworks

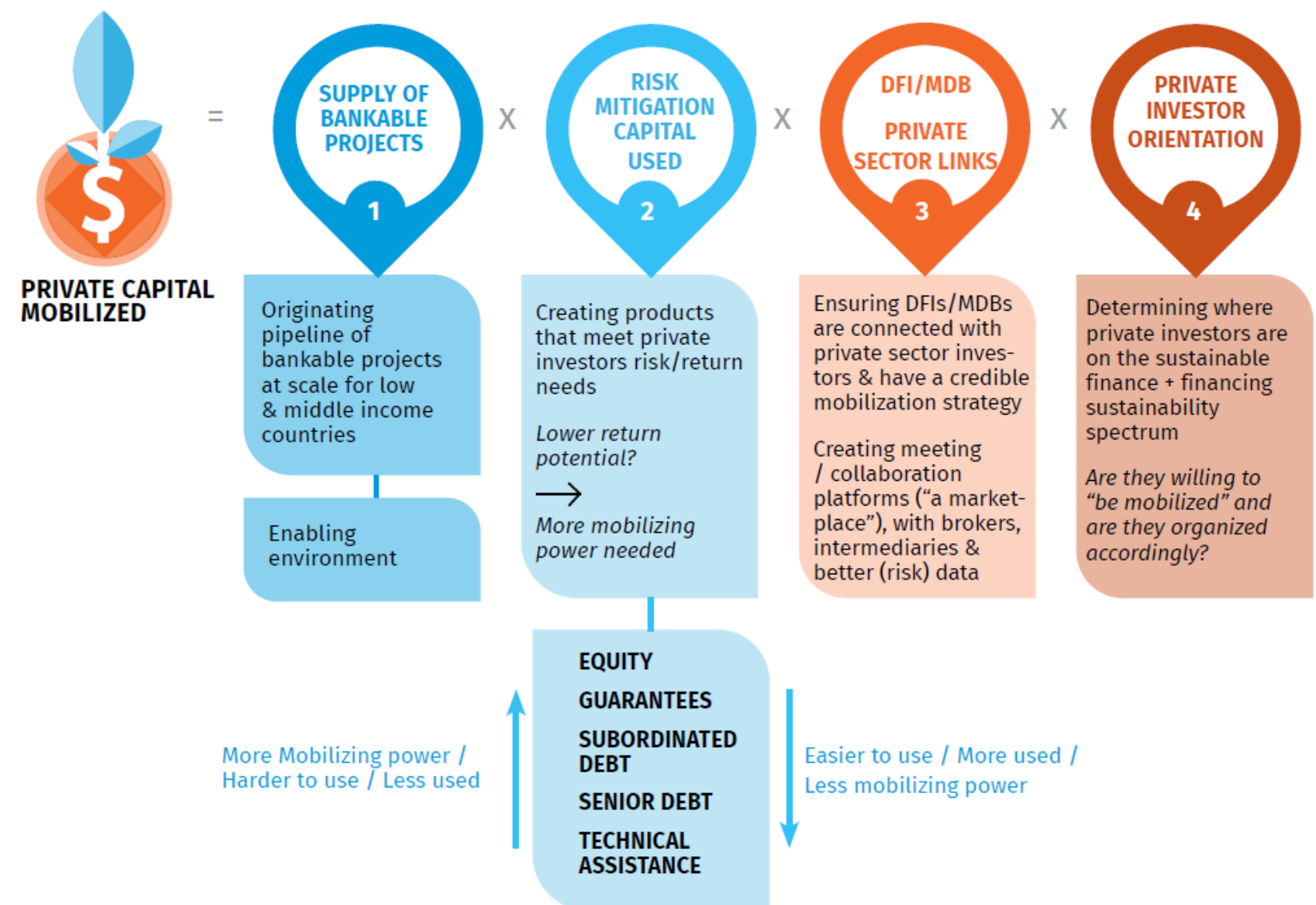
2. Co-design financial mechanisms

- Loan Guarantee Fund
- Renewable Energy Innovation Fund
- Transformation Pathways Initiative

3. Connecting with DFIs/MDBs and private investo

4. Matchmaking

- Global Matchmaking Platform
- Invest in ACP Platform
- ITPOs



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

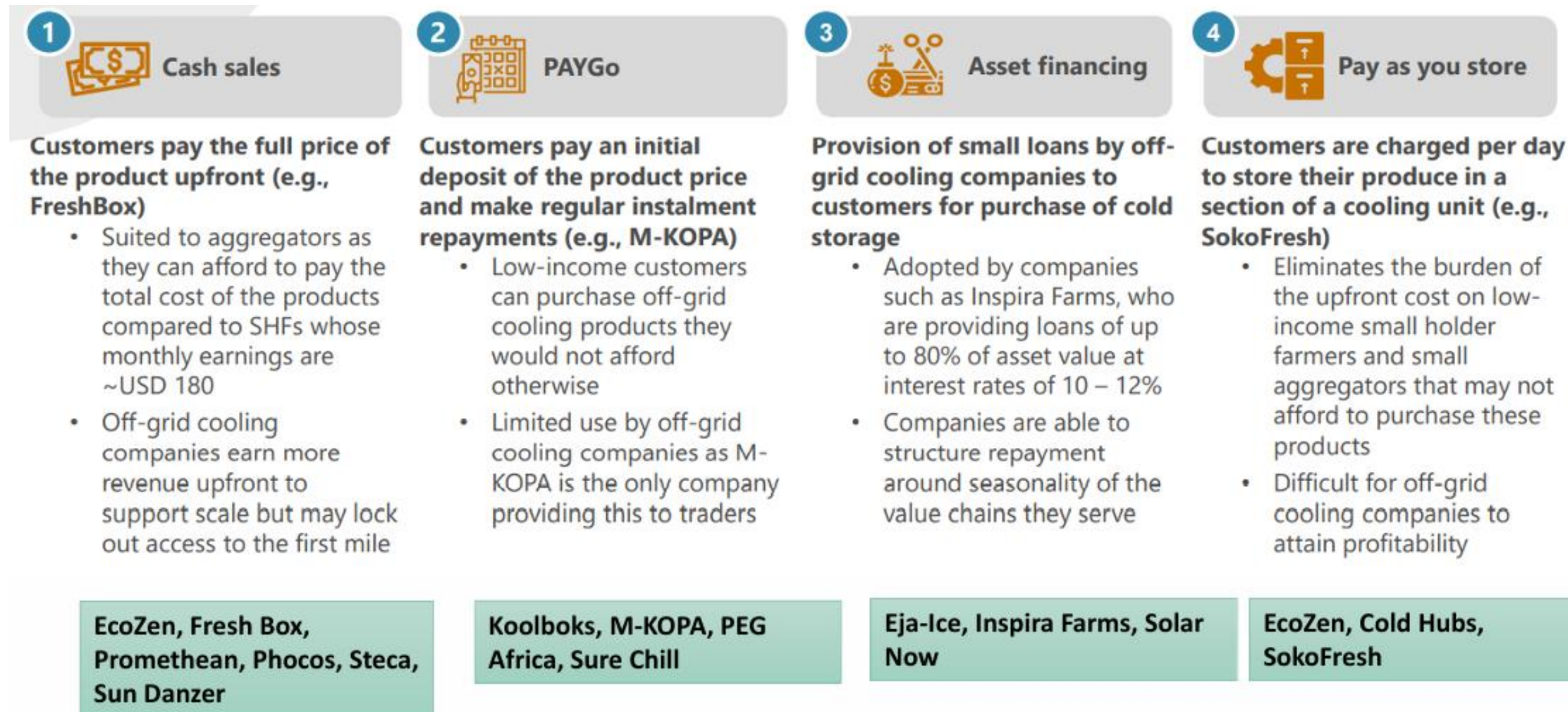
Challenges and Recommendations – Investing in a Cooler Future for All

Challenges	Recommendations
Technology development time to reach proof-of concept	Focus on specific, locally appropriate technologies
Government policy	Continue engagement between cooling investors and project developers for knowledge exchange
Investor bias against small, localized solutions	Enable the PFAN Network to undertake advocacy for policy change
Lack of an engaged cooling investor community	Bundle and aggregate projects
Public awareness	Focus on private sector investors
Affordability	



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Bankability – sample of innovative business models for cooling solutions

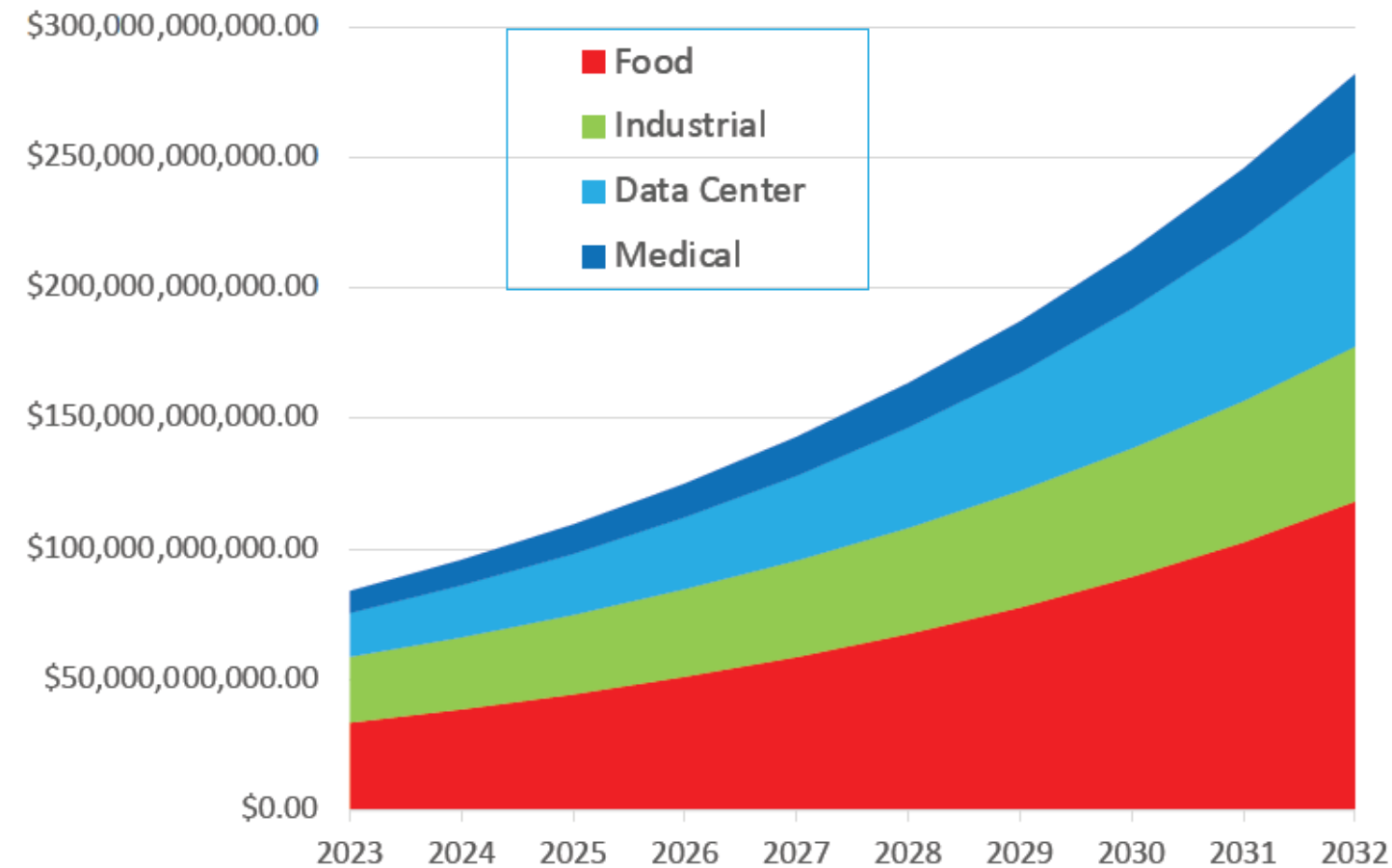


ESCOs, Community Cooling Hubs are other emerging models in the cooling space

SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Hot growth in cooling

- Food, Industrial, Data Centers & Medical are expected to grow from \$84 billion to \$282 billion over the next decade
- Compounded CAGR approaching 15%
- Digital transformation is accelerating



Source: Sustana



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Thank you

Marko van Waveren Hogervorst

Climate Finance Expert

Division of Innovative Finance and IFIs

United Nations Industrial Development Organization

E-mail: m.vanwaverenhogervorst@unido.org



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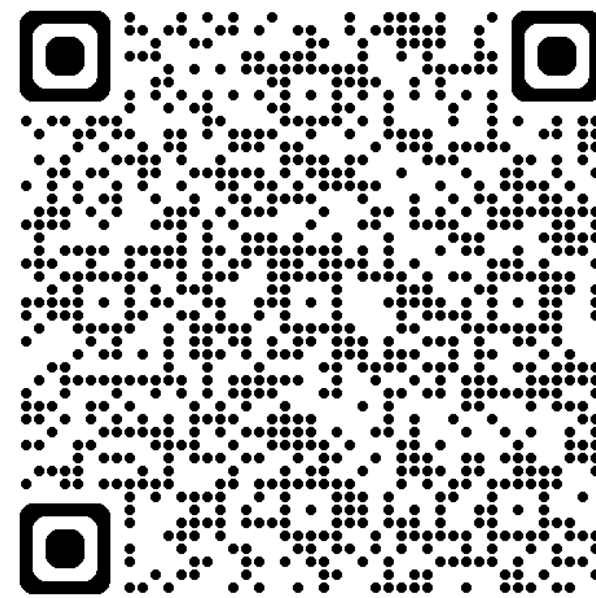
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**Financing mechanisms for scaling up
sustainable cooling**

DOWNLOAD THE REPORT



Main Obstacles to Finance:



Different category



Different structure



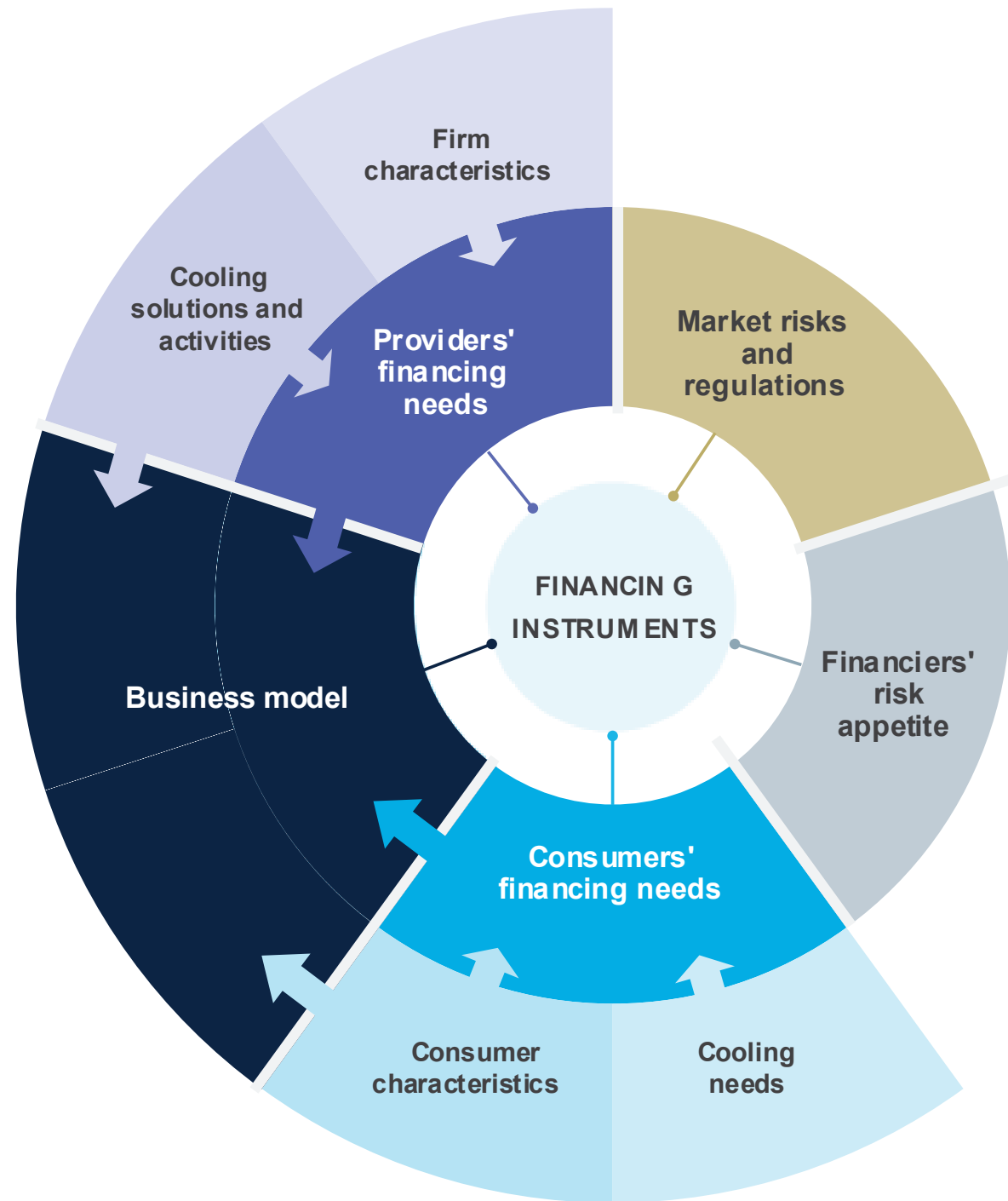
Own financing



Part of broader agreements

- IFC and UNEP's flagship "Cooler Finance" report has looked at financial models

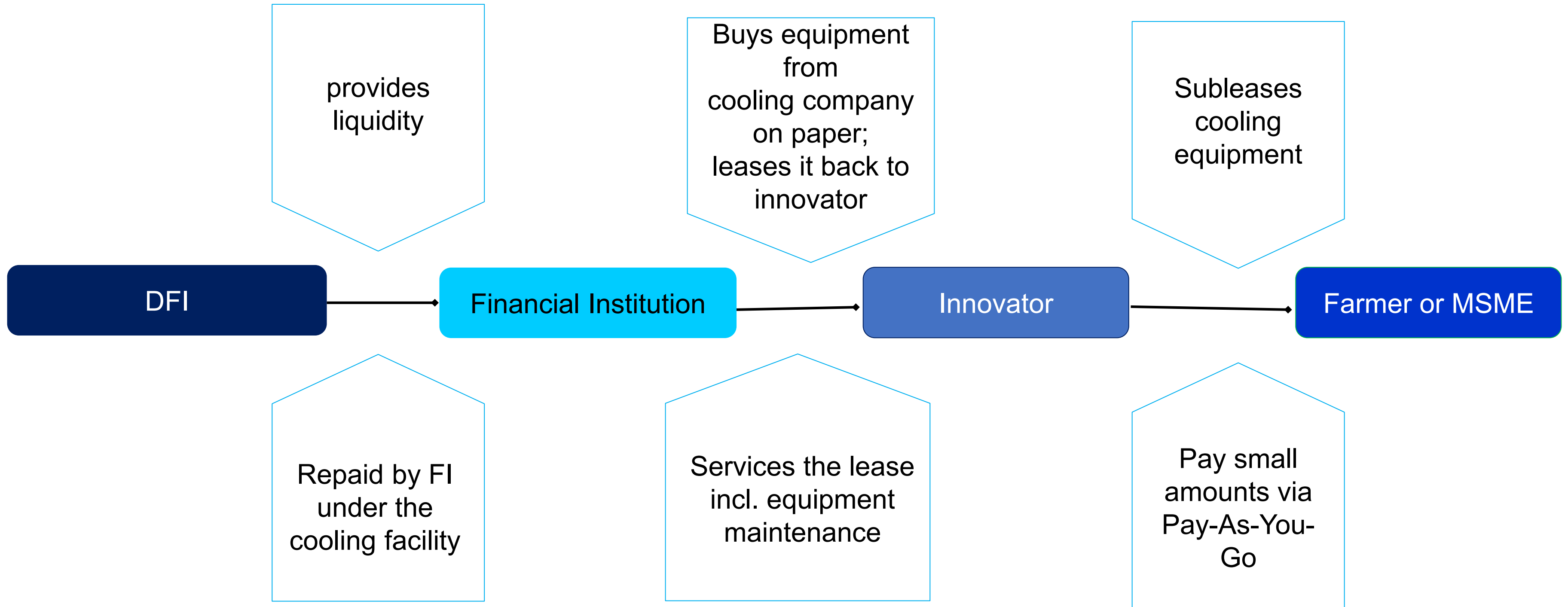
When it comes to cooling finance, “one size” does NOT fit all



Applicability of different financing instruments for different entities involved in cooling transactions or financing

	Banks	Manufacturer	Wholesaler	Developer	Commercial chain	Utility	Retailer	Homes & businesses
Revolving Fund	✓	✓			✓	✓	✓	
Results-based finance	✓	✓	✓	✓	✓	✓	✓	
Conventional equity	✓	✓	✓	✓	✓	✓		
Conventional loan	✓	✓	✓	✓	✓	✓	✓	✓
Risk sharing	✓		✓			✓	✓	
Performance guarantees		✓		✓		✓	✓	
Blended Finance	✓	✓		✓	✓	✓	✓	
Public Finance						✓		✓
Working capital loan		✓	✓	✓		✓	✓	

Leasing models and pay-as-you-go can provide a way





Global database of cooling innovators available as a public good

PLUSS

INNOVATOR

<http://pluss.co.in/>

Solutions

PCM technology in building HVAC

Phase change material (PCM) technology in Building HVAC is an innovative solution that stores cold energy during off peak hours and utilizes this energy to shave the peak cooling requirement. This ensures reduced operating cooling load on existing cooling systems. The product can also be as passive systems lined along the ceilings and walls to store free/excess cooling.

PronGO and thermoTab active – Cold Chain Delivery/Logistic Solutions

PronGO is an innovative passive cooling solution that uses Phase Change Material (PCM) technology to ensure precise temperature controlled transportation of temperature sensitive products in insulated boxes/containers ranging upto 48 hrs. or more.

thermoTab active is a PCM integrated active heat exchanger system that is used in reefer trucks and micro-cold room applications. This solution offers temperature control for upto 18 hours without need for fossil fuel based cooling systems.

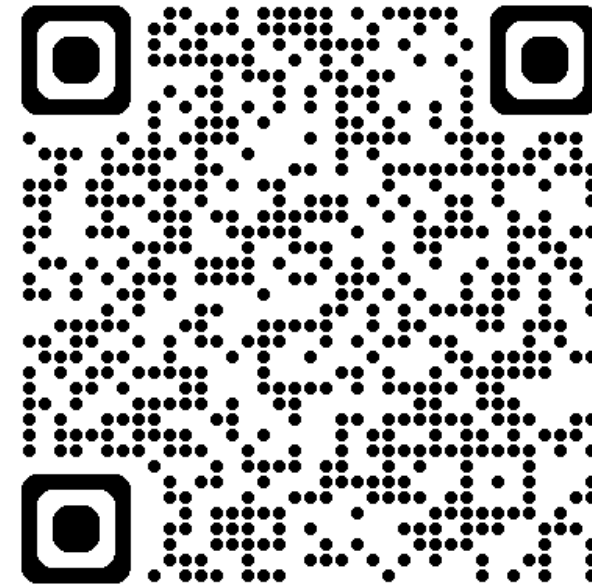
PCM Integrated Hybrid Freezers and Coolers with Increased Energy Efficiency

Phase Change Material (PCM) based industrial Chest freezers and Chest coolers are energy efficient cooling devices that have an added advantage of longer temperature backup as compared to conventional devices.

PCMs are advanced materials that can store and release large amount of energy at a constant temperature without any external power source. This is achieved using the latent heat storage of these materials at a specific temperature.

Celsure Temperature Controlled Packaging for Pharmaceuticals and Diagnostics

Celsure is a range of packaging systems that maintains precise temperature for more than 120 hours. The packaging is based on a patented design using phase change material (PCM) technology and can meet varying temperature needs (frozen / chilled / ambient).



techemerge.org

Related pilots

ALL PILOTS

<p>PILOT SUSTAINABLE COOLING</p> <p>Artee / Pluss</p> <p>Indian Innovator Pluss Advanced Technologies and Spar/Artee, a leading retail company in...</p> <p>Innovator: PLUSS Adopter: Spar</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>SPAR Market</p>	<p>PILOT SUSTAINABLE COOLING</p> <p>Kennie-O CCL, PLUSS and Integrated Motors...</p> <p>In this project, Indian Innovator Pluss is partnering with transport company Kennie-O...</p> <p>Innovator: PLUSS Adopter: KCCL</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>KCCL</p>	<p>PILOT SUSTAINABLE COOLING</p> <p>Amo Farm, PLUSS, and KSR Engineering</p> <p>Two Nigerian companies, integrated poultry company Amo Farm and engineering company...</p> <p>Innovator: PLUSS Adopter: Amo Farm Sieberer Hatchery Limited</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>Amo Farm Sieberer Hatchery</p>
<p>PILOT SUSTAINABLE COOLING</p> <p>L&Z Integrated Farms, PLUSS, and Lange & Grant</p> <p>Indian innovator PLUSS had developed an innovative solution that enhances polymer...</p> <p>Innovator: PLUSS Adopter: L&Z</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>L&Z</p>	<p>PILOT SUSTAINABLE COOLING</p> <p>Carrocerias el Sol & PLUSS</p> <p>Solución innovadora de enfriamiento pasivo para oficinas y camiones refrigerados.</p> <p>Innovator: PLUSS Adopter: Carrocerias el Sol</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>CARRROCERIAS EL SOL</p>	<p>PILOT SUSTAINABLE COOLING</p> <p>Carrocerias el Sol & PLUSS</p> <p>First responders the focus of climate-smart, cost-saving cooling innovation.</p> <p>Innovator: PLUSS Adopter: Carrocerias el Sol</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>CARRROCERIAS EL SOL</p>
<p>PILOT SUSTAINABLE COOLING</p> <p>Aliar & PLUSS</p> <p>Colaboración sur-sur: Innovación para la entrega segura de productos cárnicos...</p> <p>Innovator: PLUSS Adopter: Aliar</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>aliar</p>	<p>PILOT SUSTAINABLE COOLING</p> <p>Aliar & PLUSS</p> <p>South-South collaboration: smart, sustainable cooling innovations from farm to table.</p> <p>Innovator: PLUSS Adopter: Aliar</p> <p>PLUSS TECHNOLOGY FOR A BETTER WORLD</p> <p>aliar</p>	

THANK YOU!

Rusmir Musić

WBG Global Cooling Lead
Washington DC

rmusic@ifc.org
[LinkedIn profile](#)

*IFC's Sustainable Cooling Initiative is funded by the UK
Government's Department for Energy Security & Net Zero*

 **UK Government**

Keeping it chill

How to meet cooling demand,
while cutting emissions





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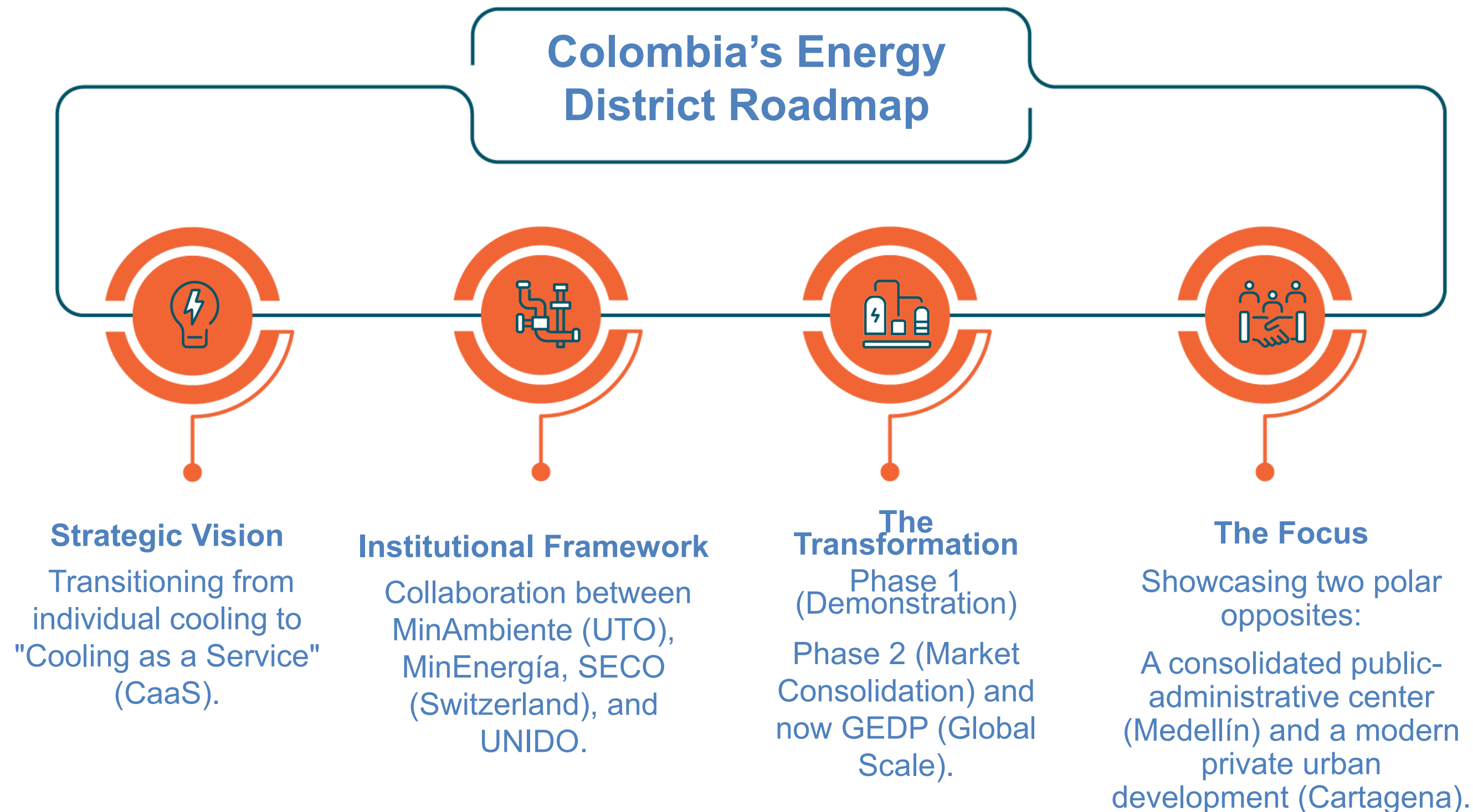


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Financial Models for Energy District (ED) in Colombia



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling



SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Fiscal Incentives and "Cooling as a Service" (CaaS) in Colombia



Framework: Law 1715 (Tax exemptions: VAT exclusion, income tax deduction).



Revenue Streams: Transitioning from selling equipment to selling thermal energy services.



Long-term Contracts: Stability through service-level agreements (SLAs).

SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Blended Finance & Investment Framework

Capital Intensity: Energy District requires high upfront CAPEX for central plants and distribution networks.

The Blended Model: Strategic integration of:

International Cooperation (Grants/TA): De-risking early stages and feasibility studies.

Public Investment: Local government participation through urban planning (POT).+2

Private Equity: Long-term investment from utilities and specialized developers.

Cost Structure: Investment is split into development costs (permits/land), direct costs (plant/networks), and indirect costs (engineering/management).

SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Case Study 1 - La Alpujarra (Medellín)

Profile: The first modern district cooling system in Latin America (since 2016)

Operator: EPM (Empresas Públicas de Medellín). Capacity: 3,600 TR (Tons of Refrigeration).

Reach: It supplies cooling to the Government of Antioquia, the Mayor's Office of Medellín, DIAN, and other government buildings.

Financial Highlight: Developed as a Public-Private partnership model where the utility (EPM) invests in infrastructure to sell energy services under long-term contracts.



Environmental Performance: 100% elimination of ODS (Ozone Depleting Substances) in the buildings served. CO₂ Mitigation: ~1,200 tons of CO₂ avoided annually.

Efficiency: 15% to 20% reduction in electricity consumption compared to conventional air conditioning.

Key Lesson: Proved that centralizing cooling reduces urban heat island effects and optimizes maintenance costs (OPEX) for public administration.

SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Case Study 2 - Serena del Mar (Cartagena)

Profile: A "Dream City" project on the Caribbean coast, integrating a district energy model from its master plan.

Operator/Developer: Celsia.

Capacity: Initial phase of 1,200 TR, expandable as the development grows.

Clients: Centro Hospitalario Serena del Mar (CHSM) and commercial areas.

Business Model: "Off-site" production. Celsia owns and operates the plant, freeing the hospital/users from CAPEX and maintenance of cooling equipment.



The Caribbean Challenge: High humidity and salt spray (corrosion). The district system uses specialized industrial chillers with higher durability than individual units.

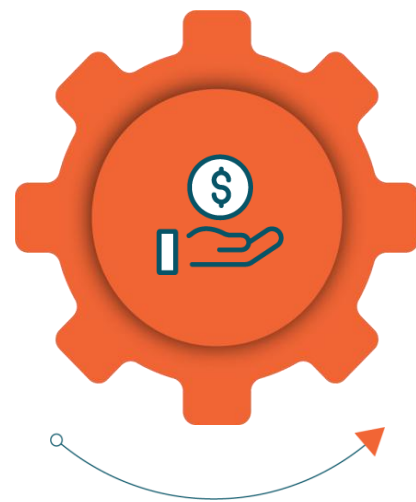
Financial Benefits: Space Optimization: Buildings save up to 30% of rooftop/basement space by removing individual chillers.

Reliability: 99.9% uptime for critical infrastructure (Hospital).

Comparison: Unlike the public-focused Alpujarra, Serena del Mar shows how private developers can use district cooling as a competitive advantage for high-end real estate and healthcare.

SESSION 4: Financing Mechanisms for Scaling Up Sustainable Cooling

Takeaways



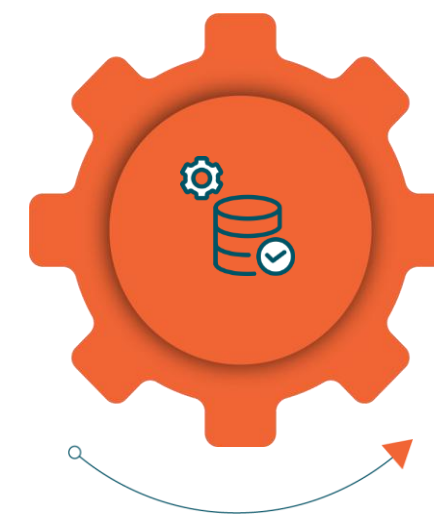
Market Drivers & Economic Context

Colombia has a strong culture of energy savings: High electricity costs (~0.243 USD/kWh) make efficiency a financial priority.



Institutional Alignment & Governance

State Alignment: Strategic coordination at the national government level.
Public-Private Synergy: Strong alignment between the public and private sectors to facilitate urban projects.



Financial Bankability & Stability

Robust Project Sponsors: High-profile backers provide credibility and financial solvency to the initiatives.
Long-term Energy Contracts: Power Purchase Agreements (PPAs) and service contracts ensure predictable and secure revenue streams.



Technical Expertise & Implementation

ESCOs' Technical Contribution: Energy Service Companies provide high-quality technical knowledge and operational expertise.



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Thank you

Ms. Cristina MARIACA OROZCO

GEDP International Strategic and Technical Coordinator

Energy Systems & Industry Decarbonization Unit

Division of Energy and Climate Action

E-mail: H.Mariacaorozco@unido.org



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Questions and Answers

SESSION 4: Financing sustainable cooling



Ms. Valeria Arroyave
Montreal Protocol Unit
UNIDO



Mr. Marco van Waveren Hogervorst
Climate Finance
UNIDO



Ms. Cristina Mariaca Orozco
Global Energy District Programme
UNIDO



Mr. Rusmic Musić
Global Cooling Programme
World Bank IFC



Mr. Kevin Basoa
Ministry of Environment
Chile



DAY 2 – 9 APRIL 2026

Venue: Hofburg

Joint segment with the International Vienna Energy and Climate Forum

08.00 – 09.25 Security Screening | Registration | Welcome Coffee

09:30 – 11:25 Opening Ceremony and Plenary

The session will open the Vienna International Energy and Climate Forum (IVECF) and discuss powering prosperity, security and stability and pathways for system transformation and the role of sustainable cooling in climate, energy and industrial agendas.

11:30 – 18:15 Roundtables and deep-dive sessions

Participants are free to attend various meetings of IVECF. For the official programme of the IVECF please visit [here](#) and deep-dives [here](#).

'Cooling and Climate' side-events

Venue: Prinz Eugen Saal

11:30 – 13:30 Promotion of natural refrigerants in the cooling industry

13:30 – 15:00 Lunch

14:30 – 15:30 Second phase of A2D and its relevance to cooling

16:00 – 17:00 Empowering Women and Youth in Sustainable Cooling

17:15 – 18:15 Regional Initiatives to Enabling Energy Efficient Cooling



How to get to the Hofburg Palace



Day 3 – back here at VIC, at 09:00

DAY 3 – 10 APRIL 2026

DAY 3 – 10 April 2026

Venue: Vienna International Centre | C/4-BR-D - Boardroom D

09:00 – 09:30 Welcome coffee and networking

09:30 – 10:30 SESSION 5. Business model innovation

The session will examine business aspects of the cooling sector and business models such as cooling-as-a-service (CaaS) and circular economy-based approaches built on lifecycle refrigerant management, opportunities provided by carbon markets and importance of safeguards, and extended producer responsibility scheme. The experts and practitioners from the field will discuss operational structures, financing arrangements on a legal and contractual basis and frameworks to ensure risk allocation and enforcement. The discussion will draw from ongoing projects of ODS banks management and refrigerant bank management plans to discern business models, their technical and economic viability, scalability, regulatory implications, as well as relevance for different market contexts and end user applications.

Moderator: Mr. Oluyomi Banjo, *UNIDO*

- **Circularity in cooling: recovery, recycling and reclamation and sound management of used and waste refrigerant**
Mr. Krzysztof Grzegorzczak, *PROZON*
- **Demystifying carbon markets: opportunities for ozone depleting substances and HFC**
Ms. Ayse Frey, *Energy Changes*
- **Cooling as a Service**
Mr. Dimitris Karamitsos, *BASE*
- **Questions and Answers**

10:30 – 11:30 SESSION 6. Adaptation in cooling: building resilience and closing the gap



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Welcome Reception



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Vienna Convention
MONTREAL PROTOCOL



**Multilateral
Fund**
for the
Implementation of
the Montreal Protocol



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Rising to the Global Challenge

8-10 April 2026 | Vienna, Austria

